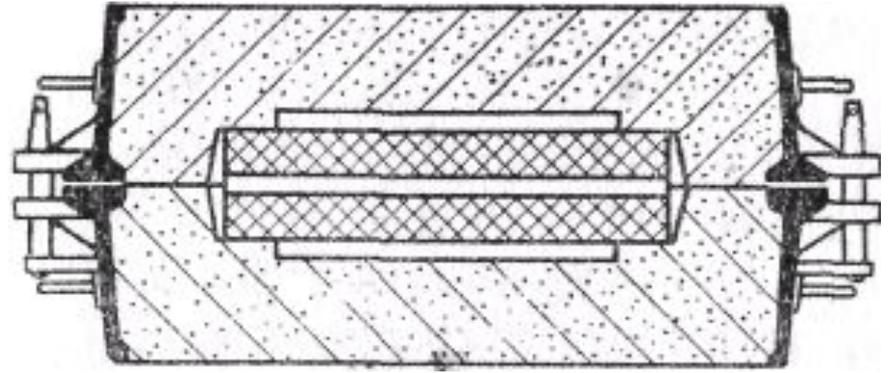
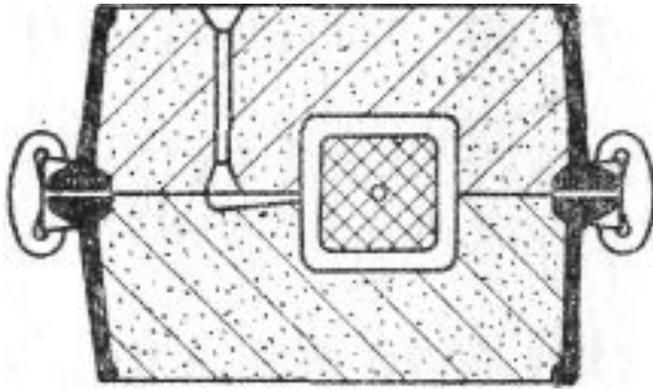
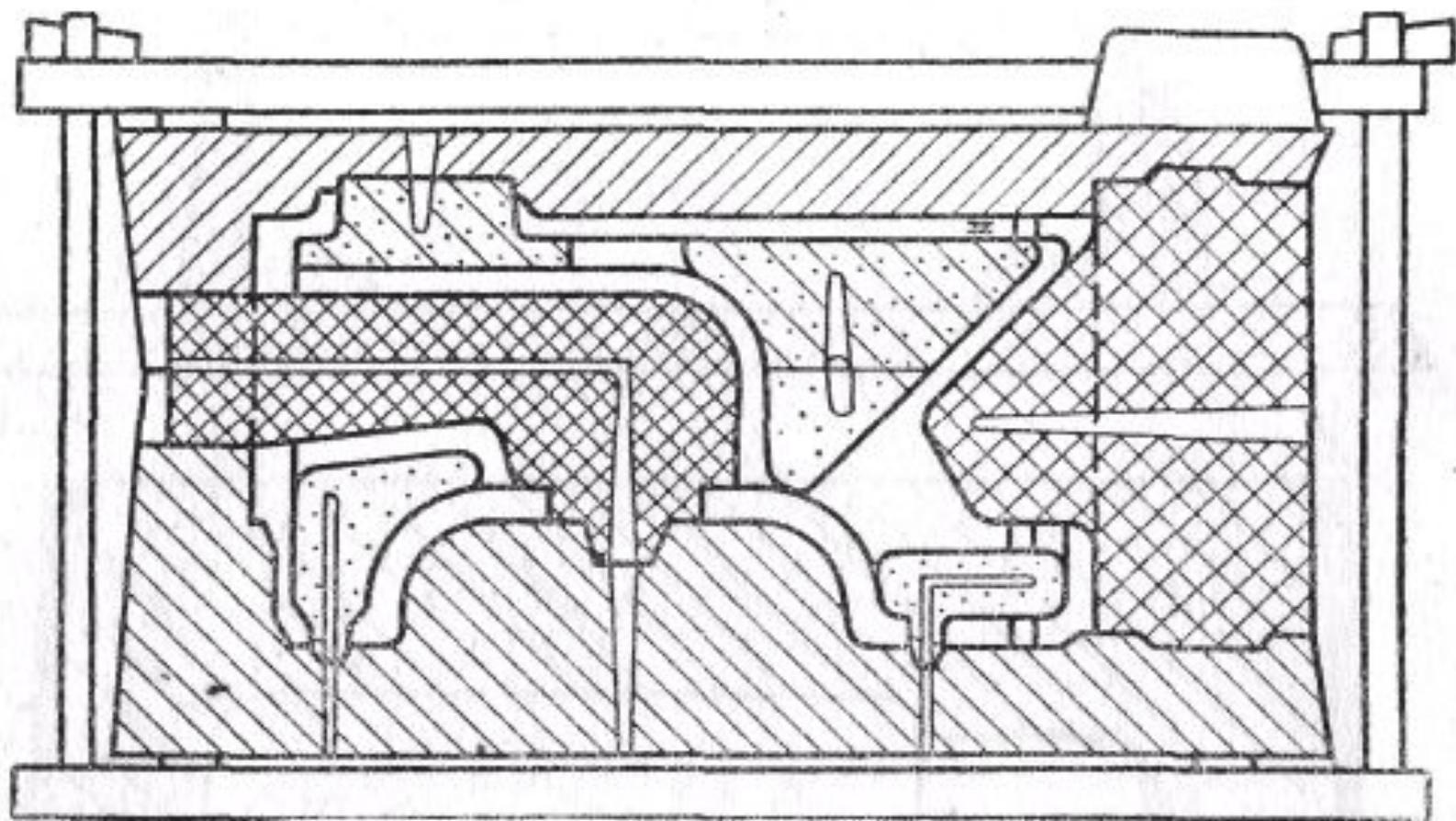
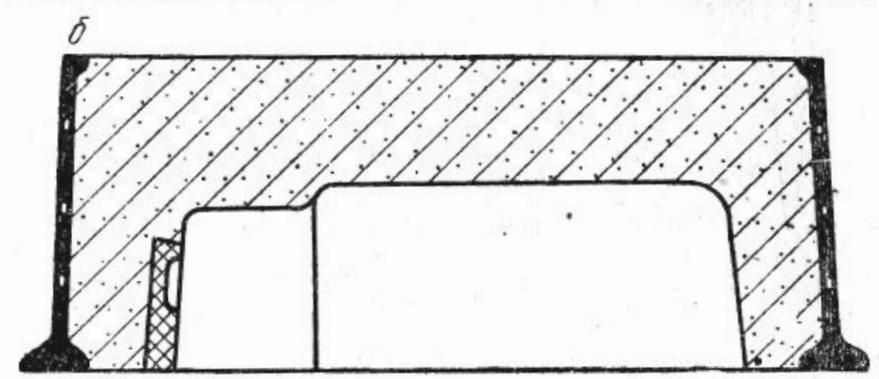
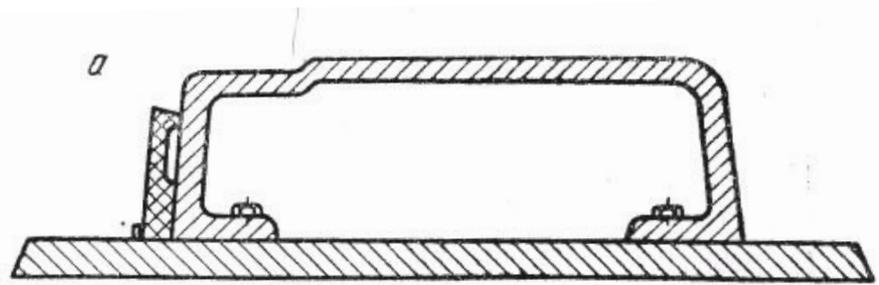
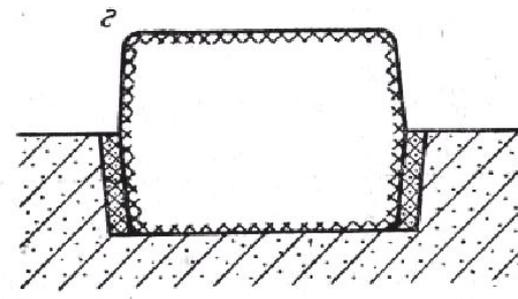
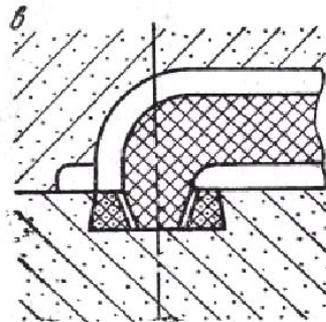
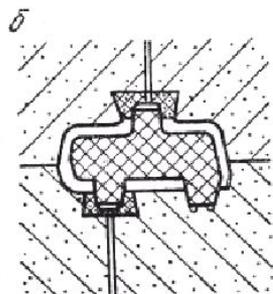
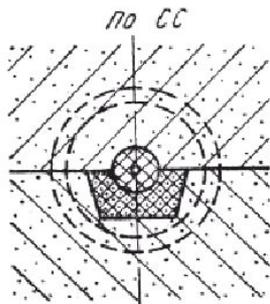
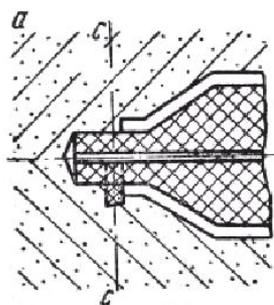
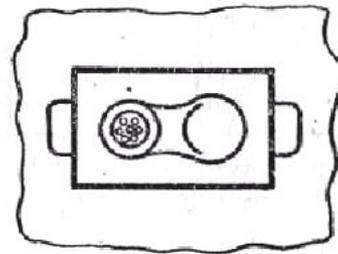
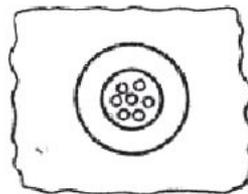
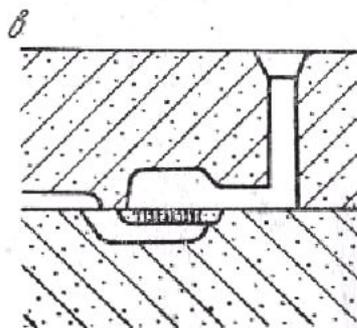
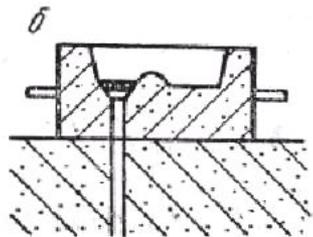
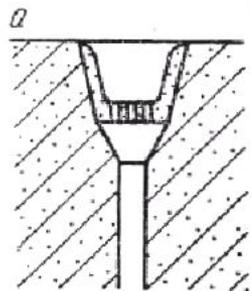


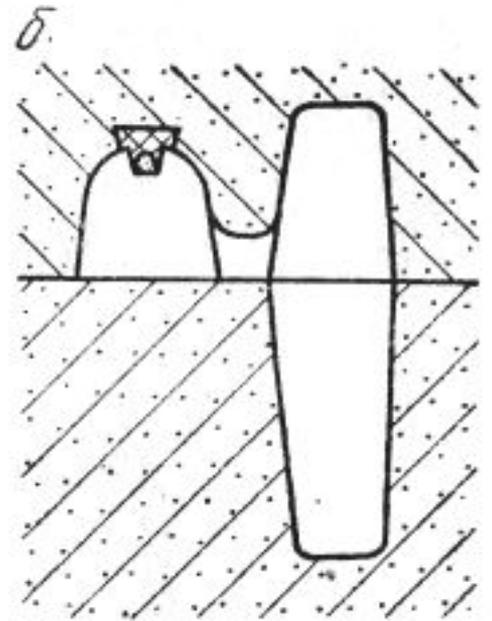
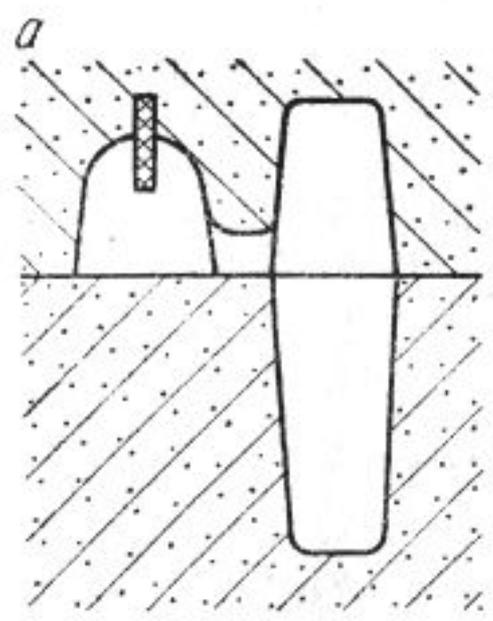
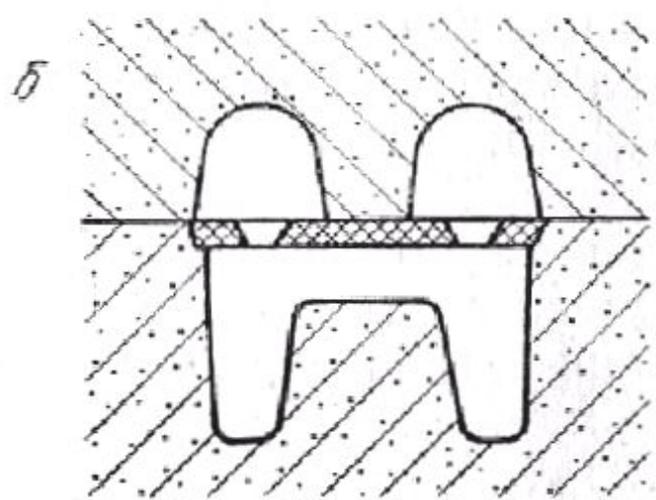
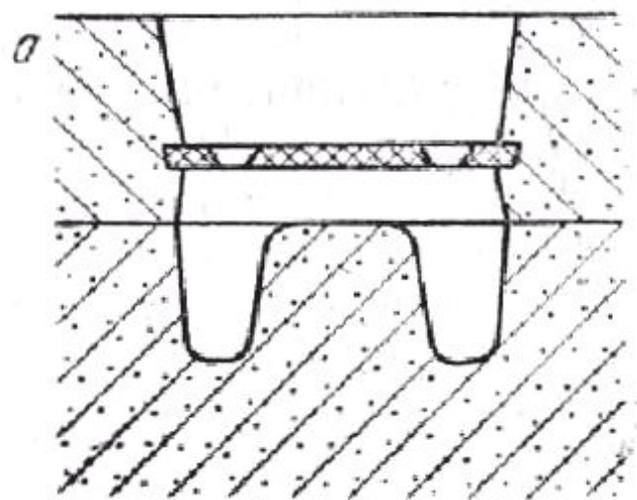
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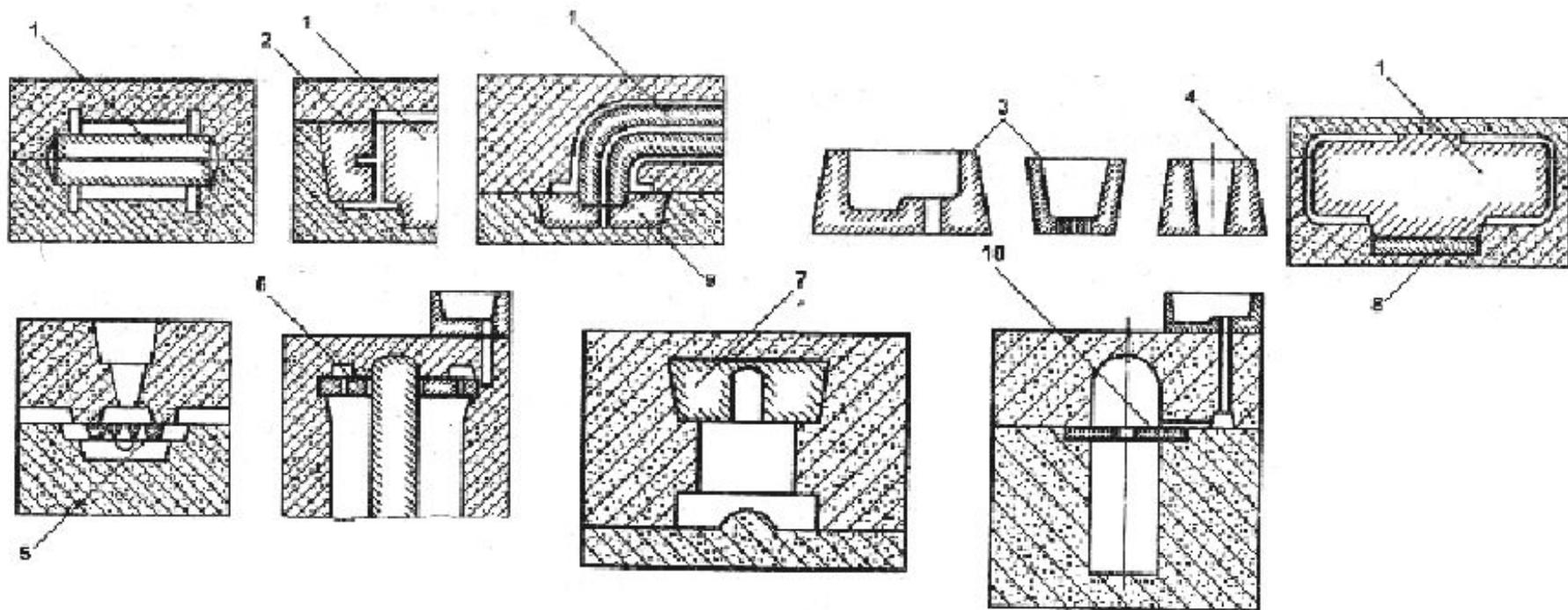




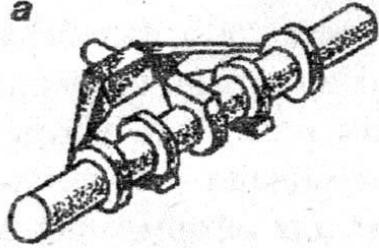




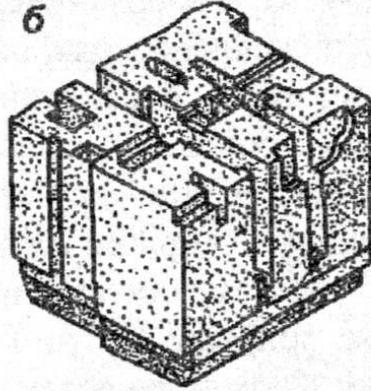




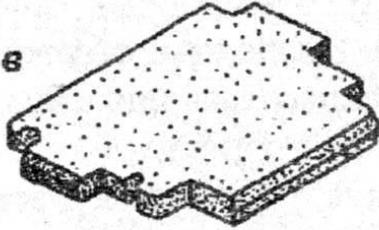
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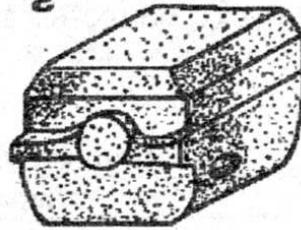
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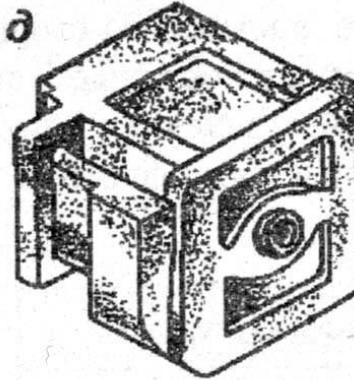
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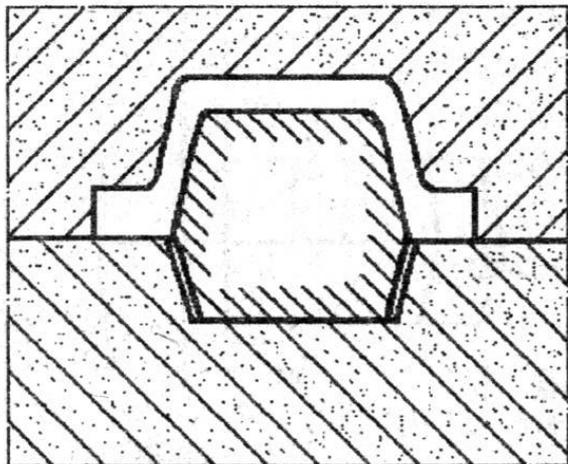
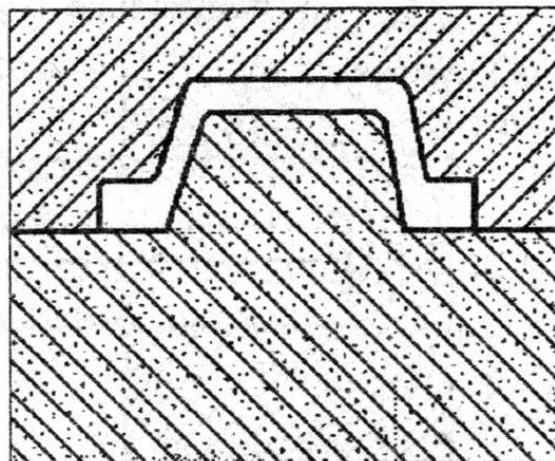
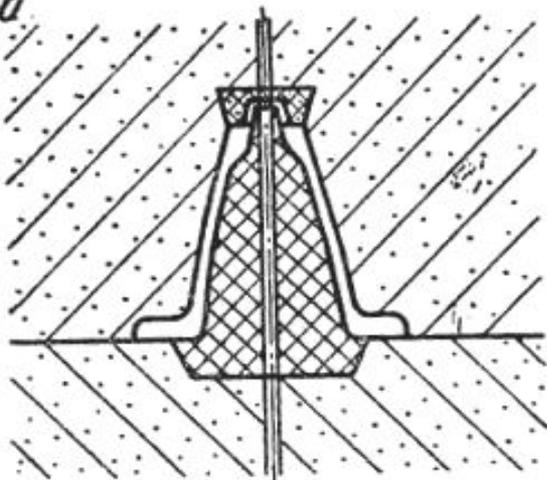
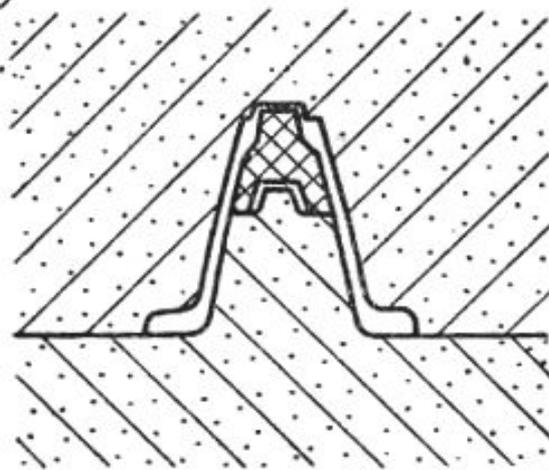
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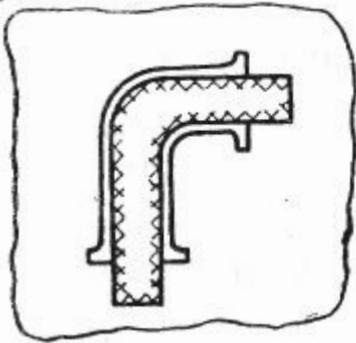


Группа стержней	Характеристика стержней
Мелкие Средние Крупные	Масса и объем
	<p style="text-align: center;"> $< 8 \text{ кг}, < 5 \text{ дм}^3$ $< 100 \text{ кг}, < 75 \text{ дм}^3$ $> 100 \text{ кг}, > 75 \text{ дм}^3$ </p>
	Способ упрочнения
Сырые Сухие Холодного твердения Горячего твердения	<p style="text-align: center;"> Не подвергаются сушке Подвергаются сушке в сушилах при $130 - 400 \text{ }^\circ\text{C}$ Твердеют за счет химического взаимодействия компонентов смеси при продувке CO_2 или самопроизвольно Твердеют за счет тепла стержневого ящика и применения лакированных смесей </p>

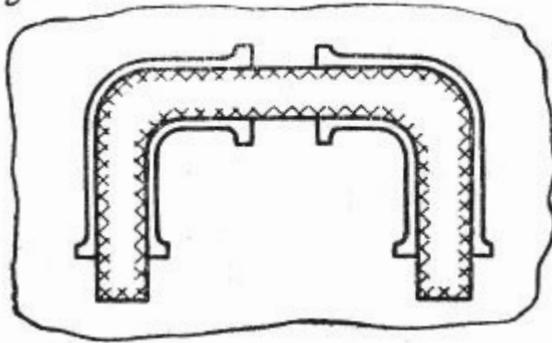
a**б****a****б**

Измеряемая высота поверхности модели h_6 , мм	Модель	
	металлическая / деревянная	
	Уклоны β при $d/h_6 > 1$	
До 20	3°	3°
Св. 20 до 50	2°	2°30'
51 – 100	1°	1° 30'
101-200	0°45'	1°
201-300	0°45'	1°
301-500	0°30'	0°45'
501-800	0°30'	0°45'
Св. 800		0°30'

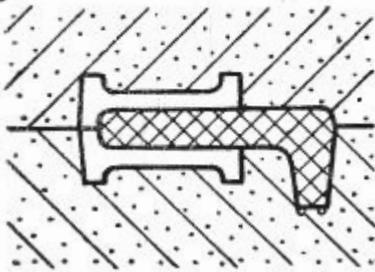
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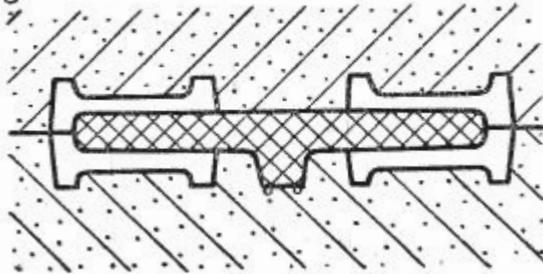
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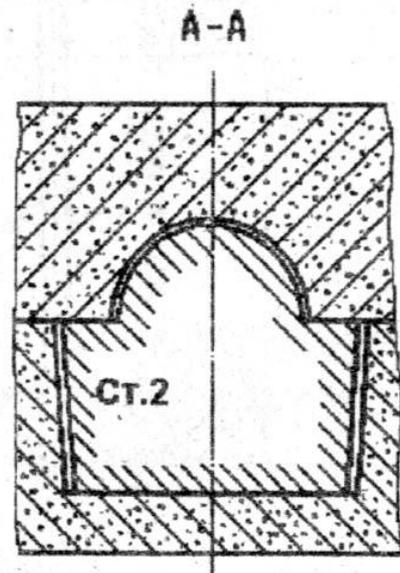
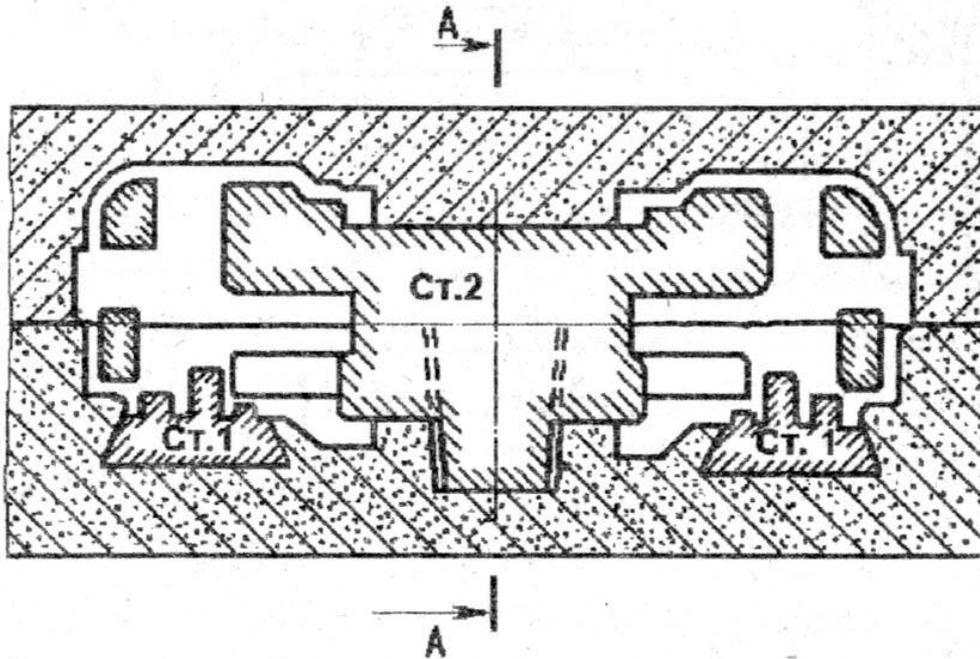


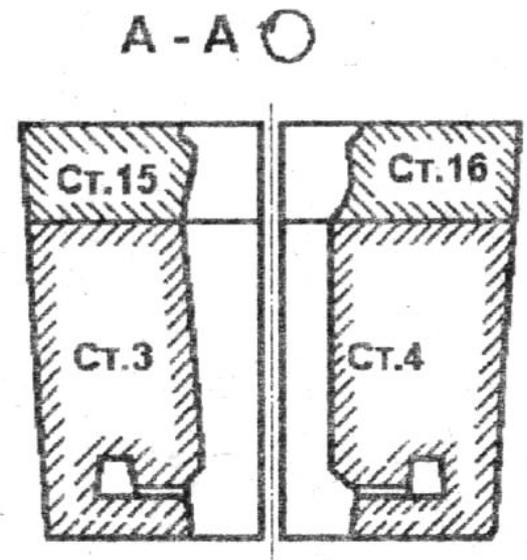
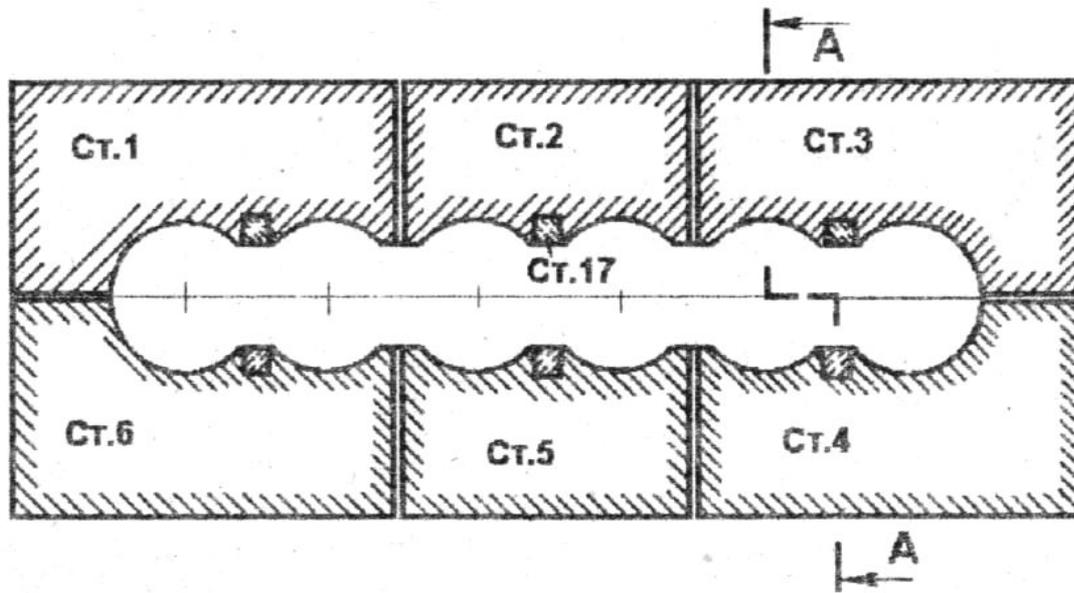
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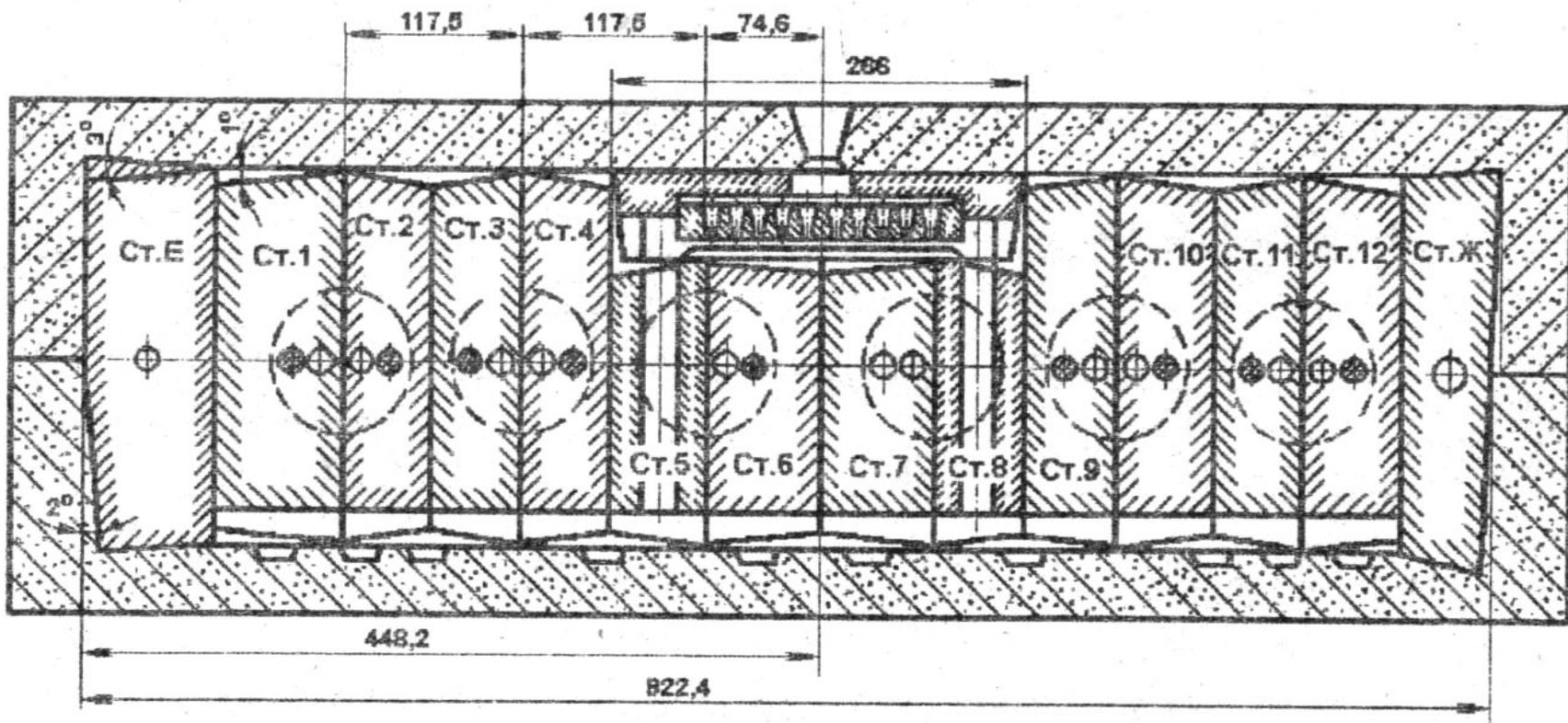


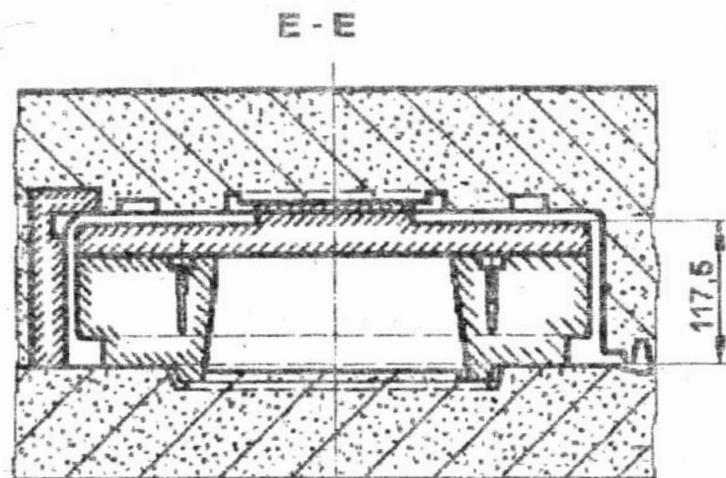
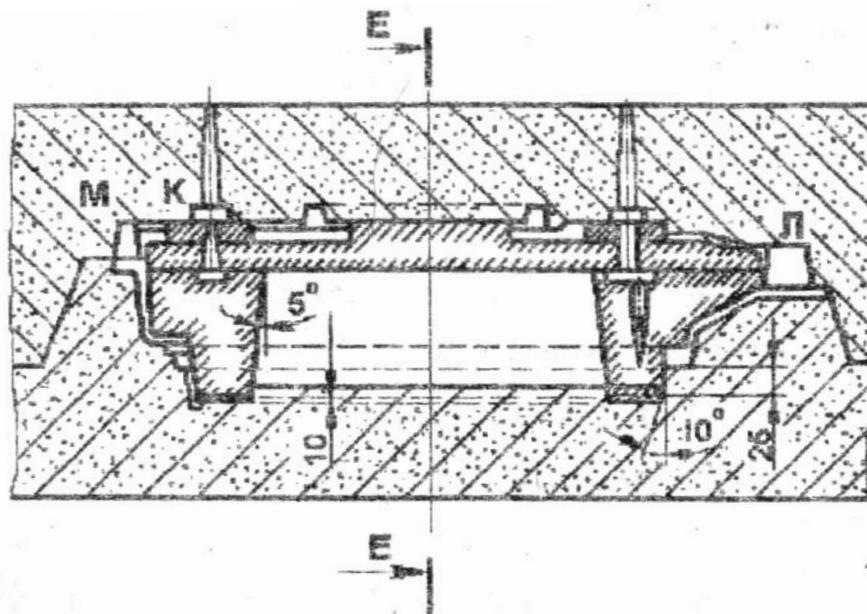
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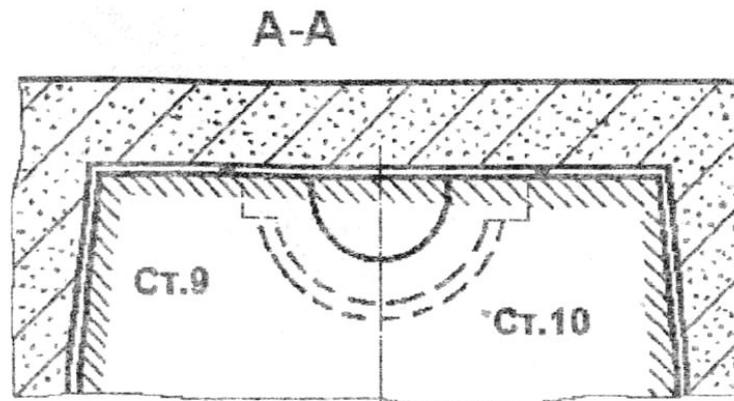
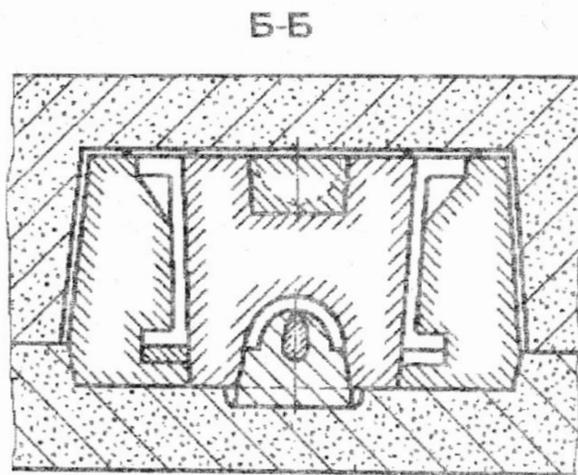
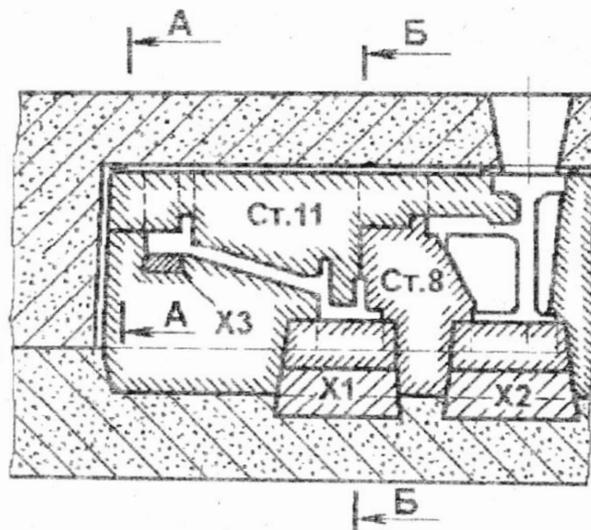


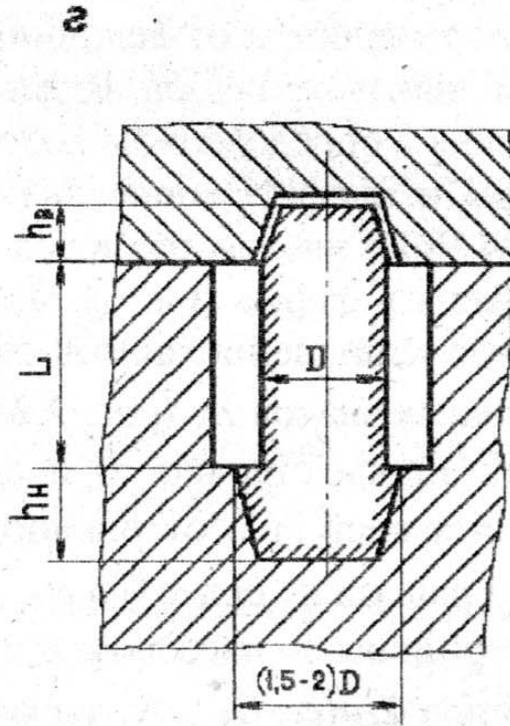
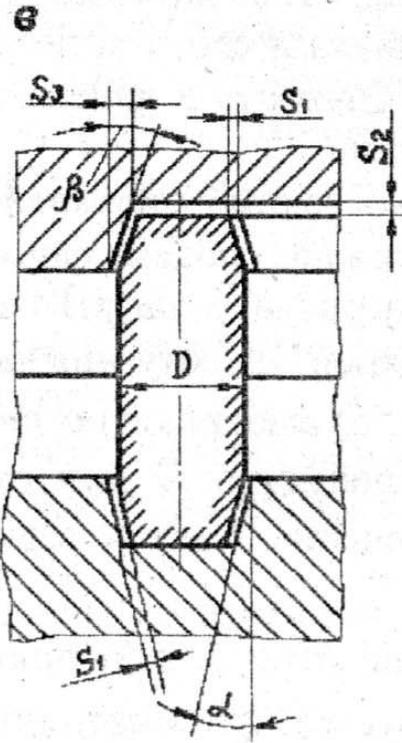
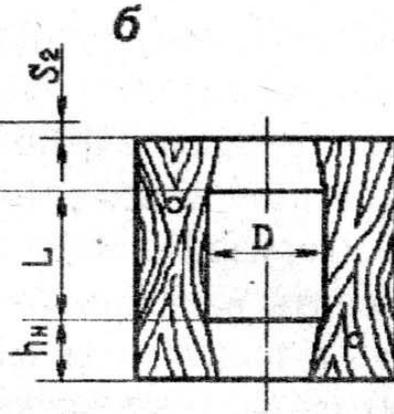
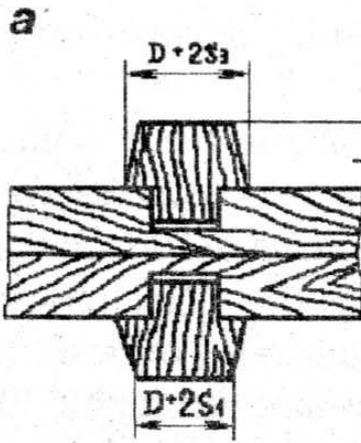


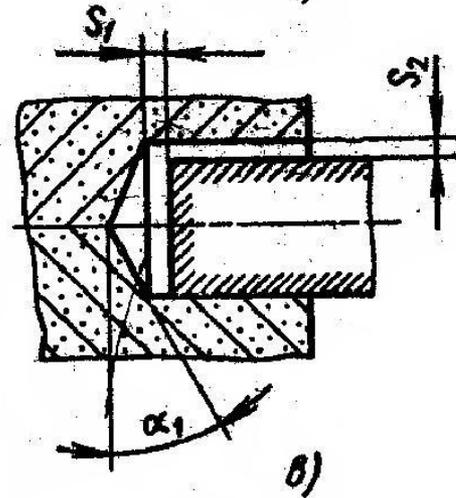
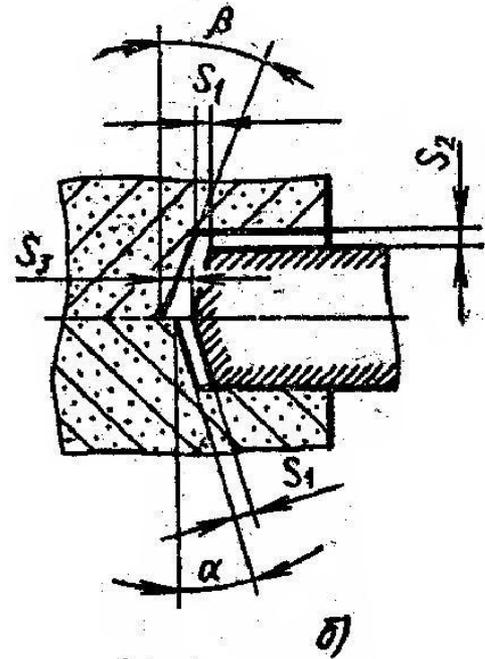
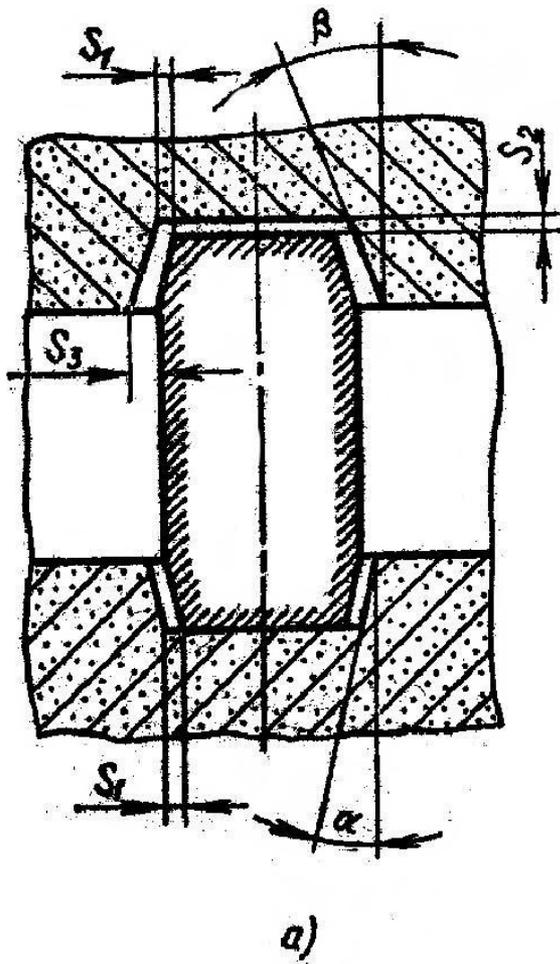


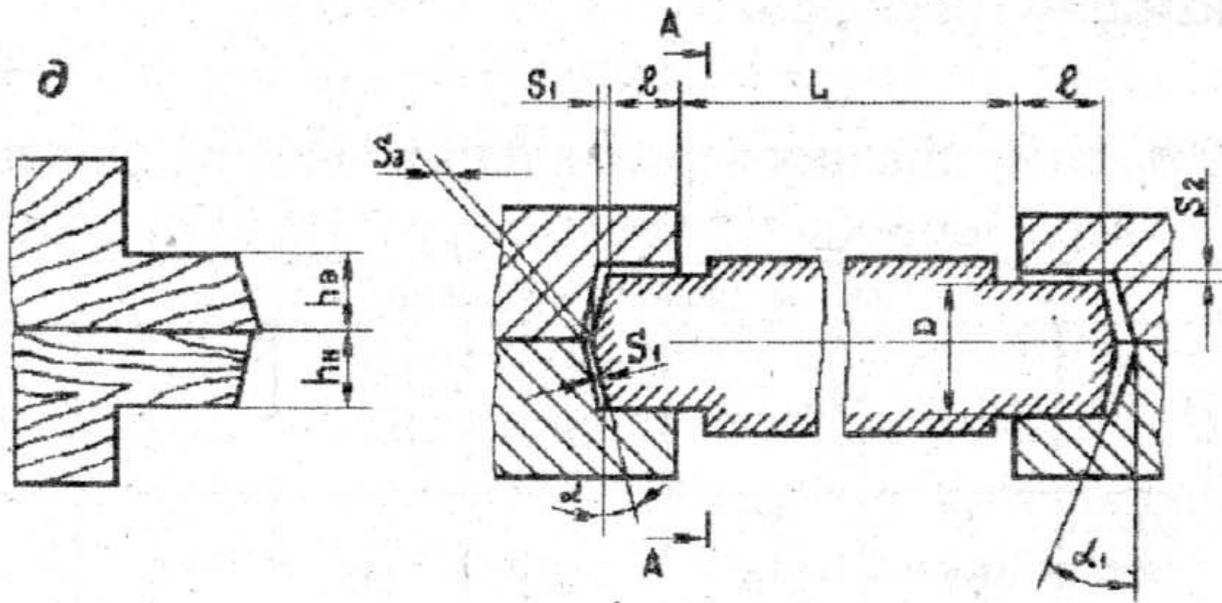




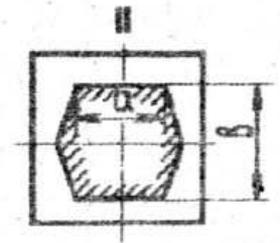
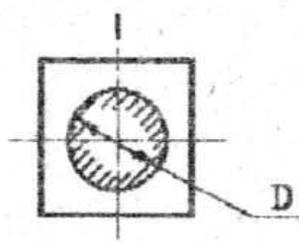


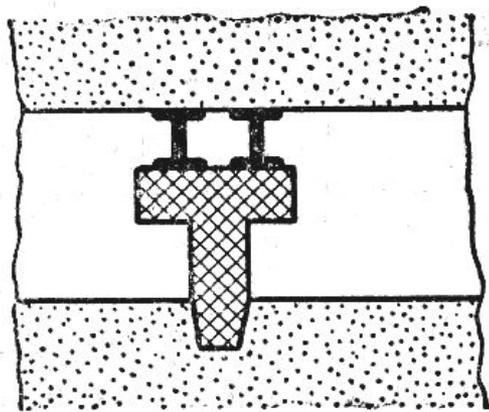




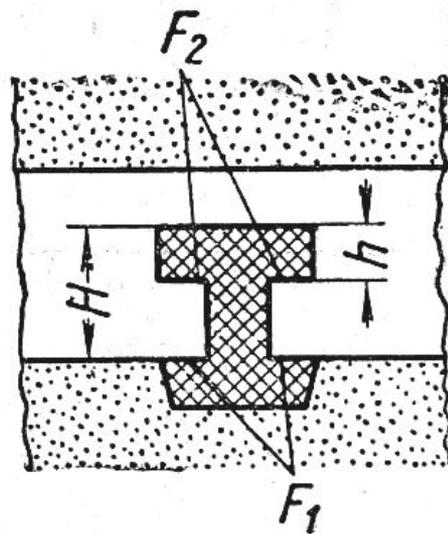


A-A

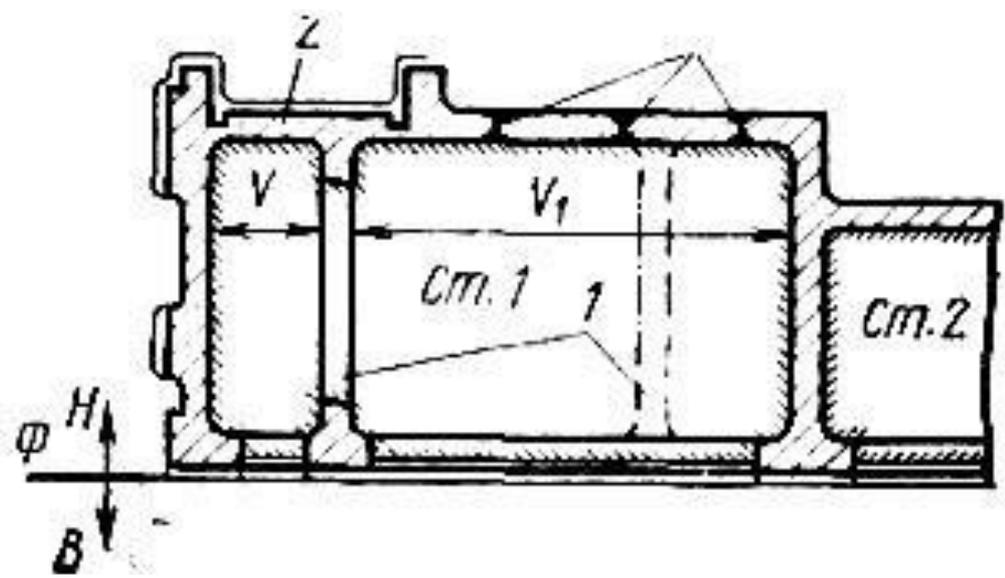


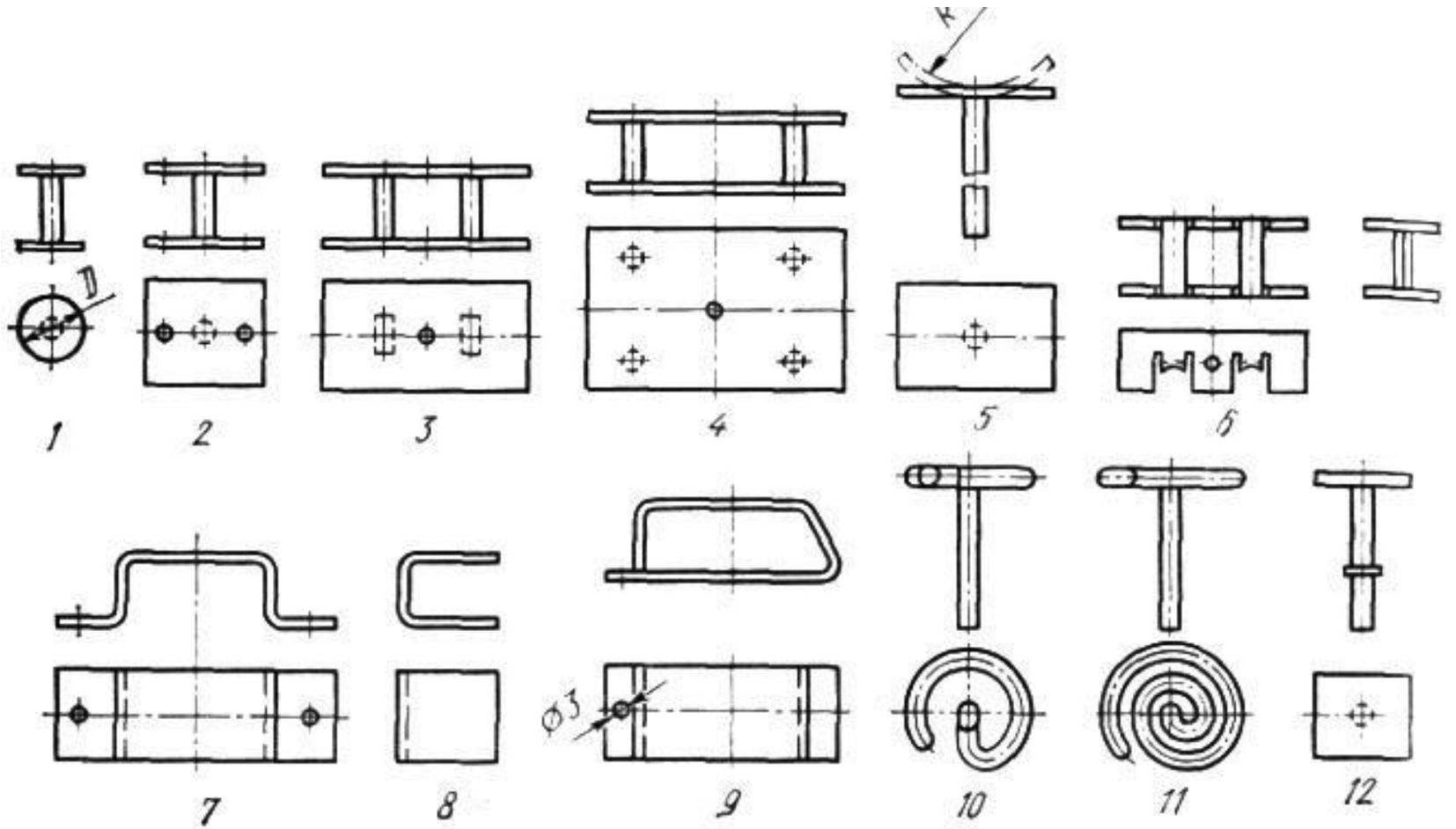


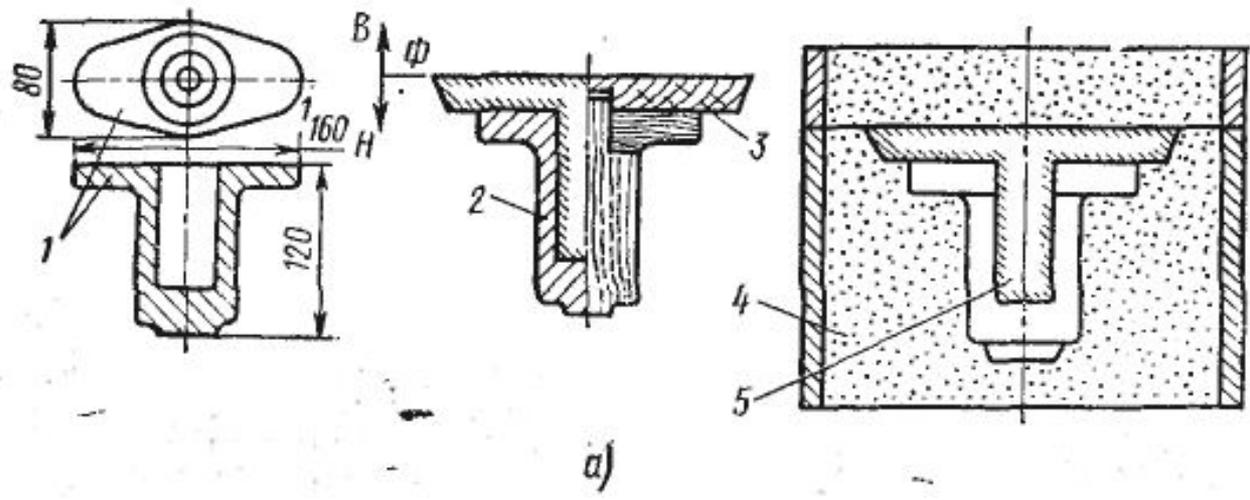
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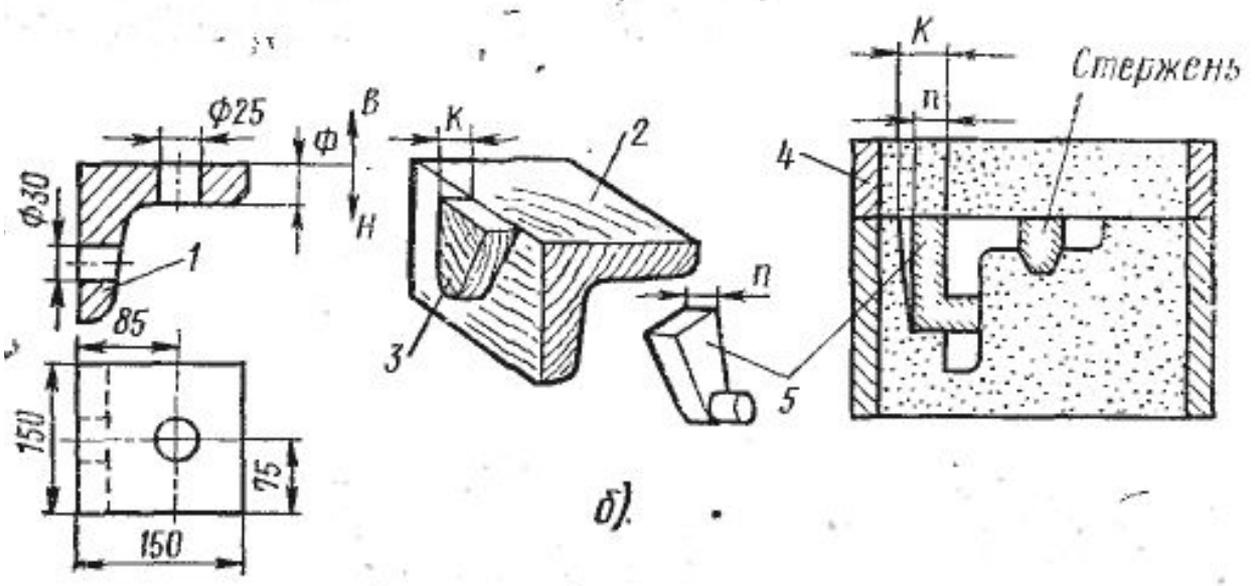
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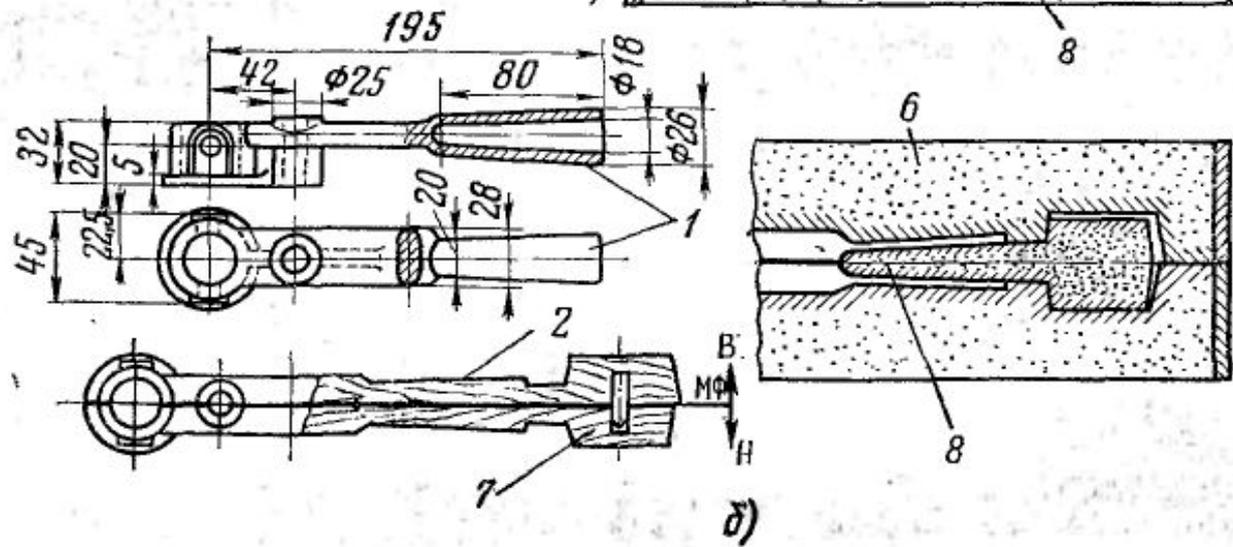
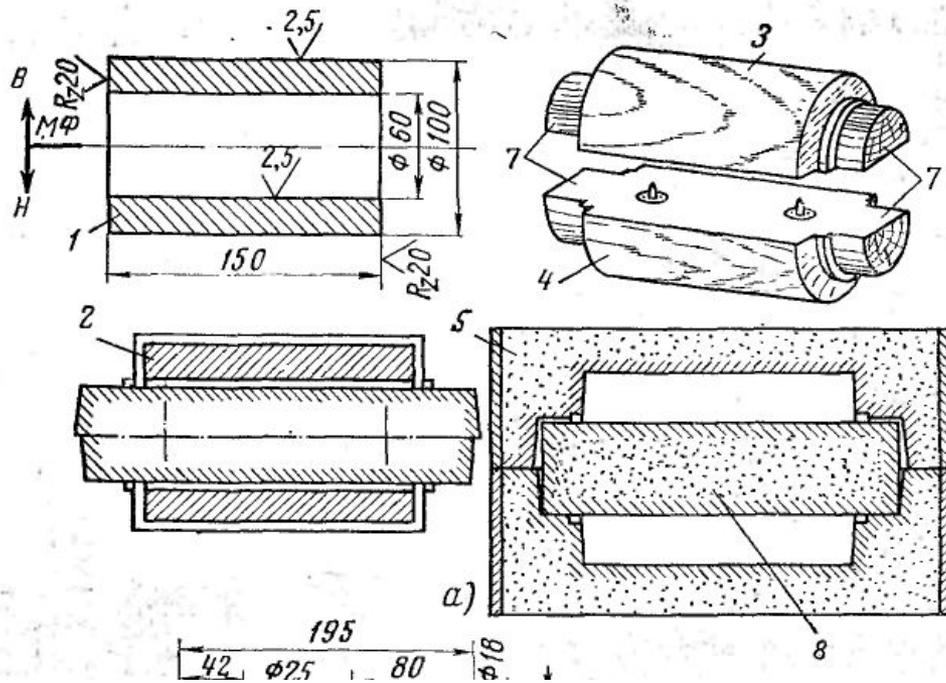


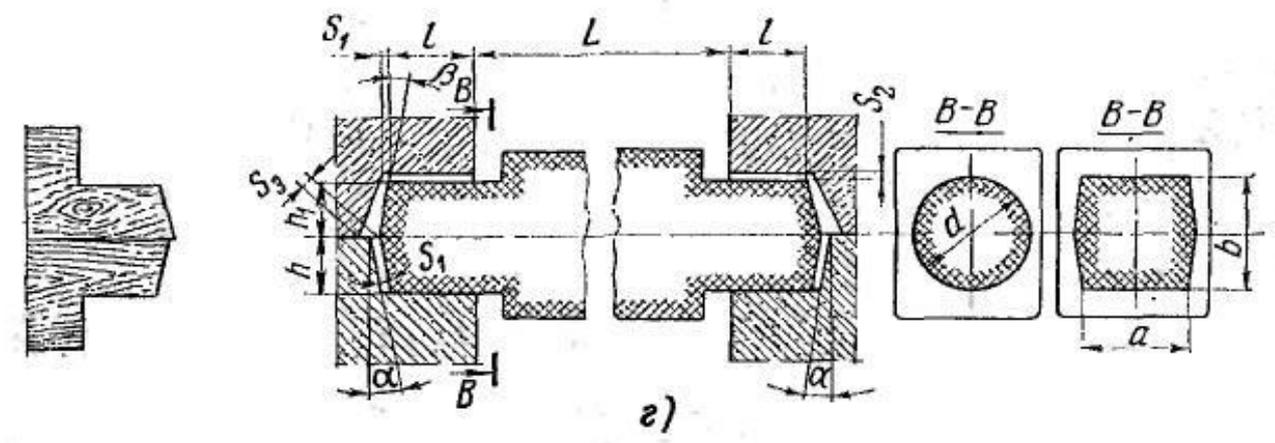
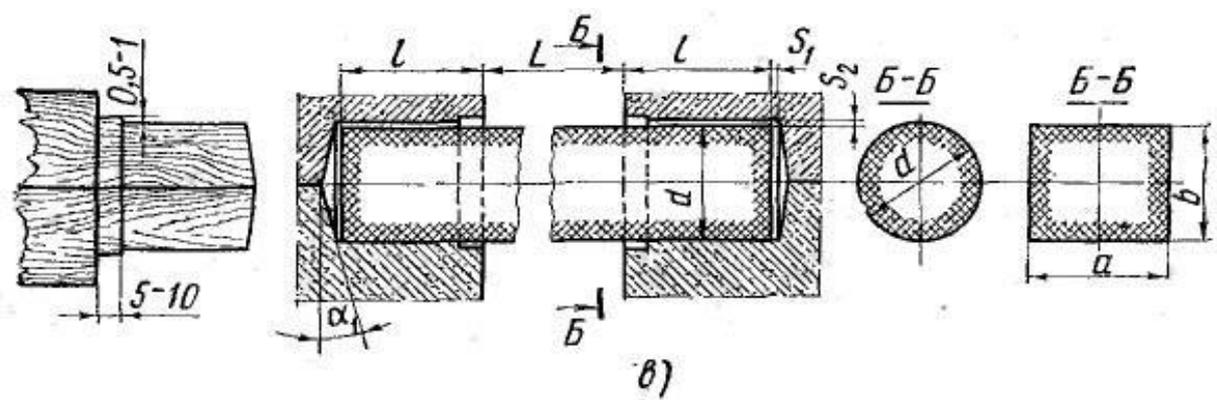
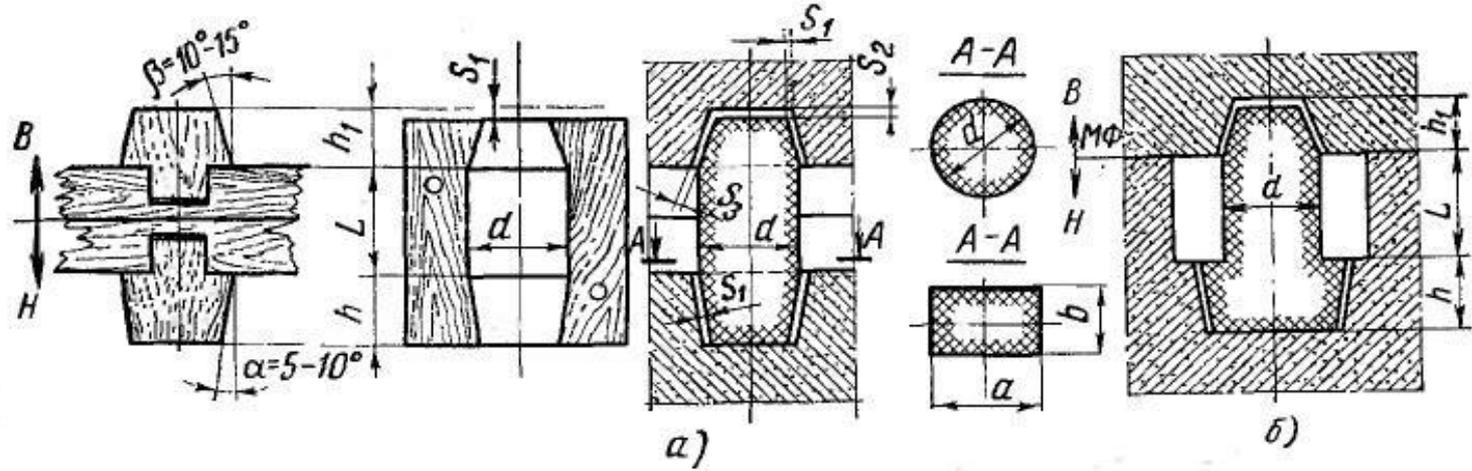


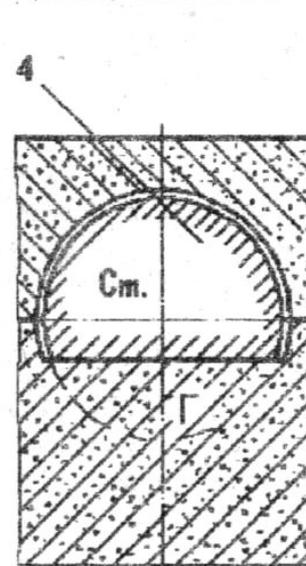
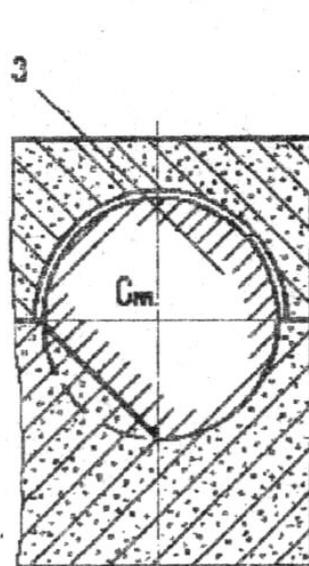
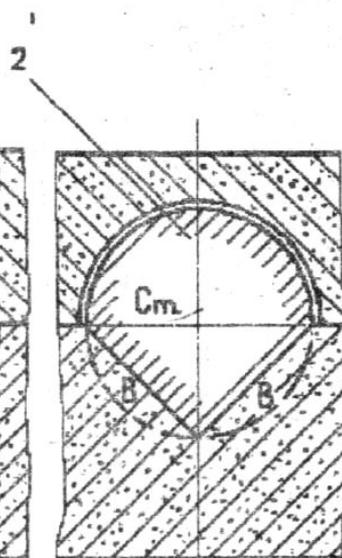
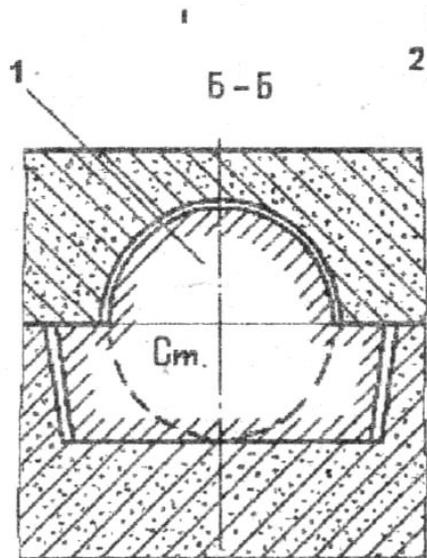
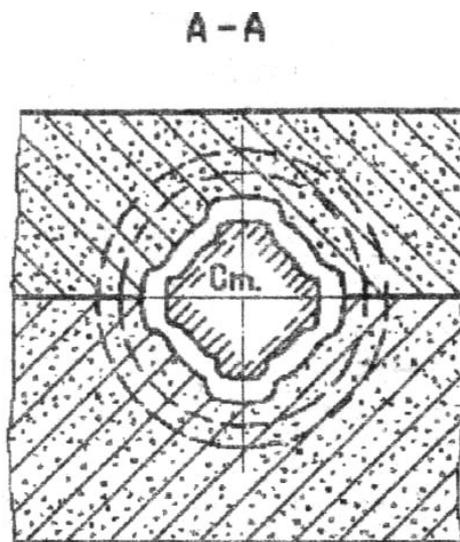
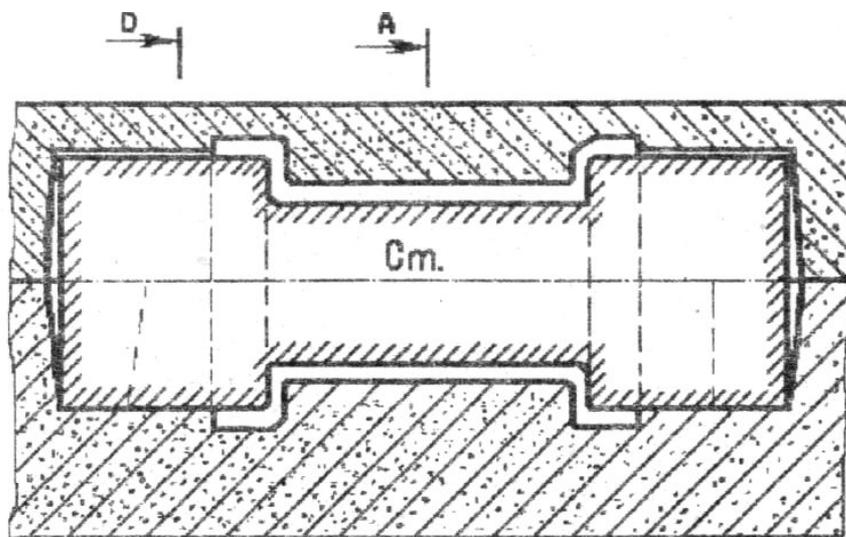
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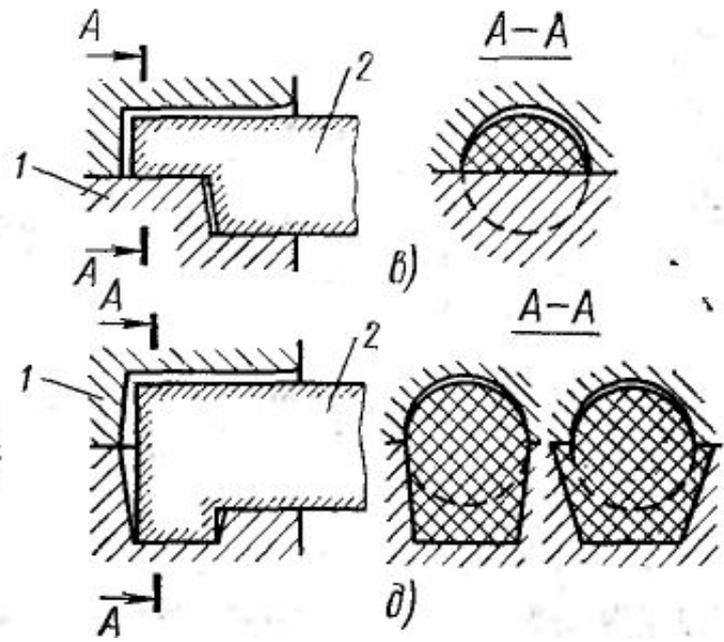
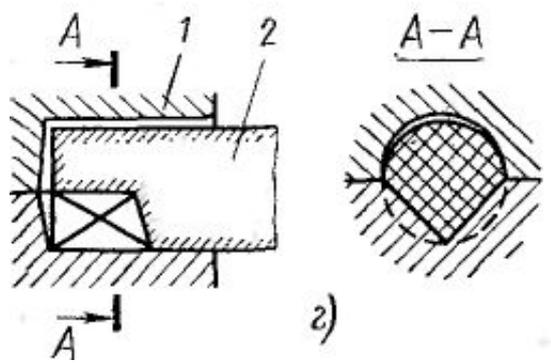
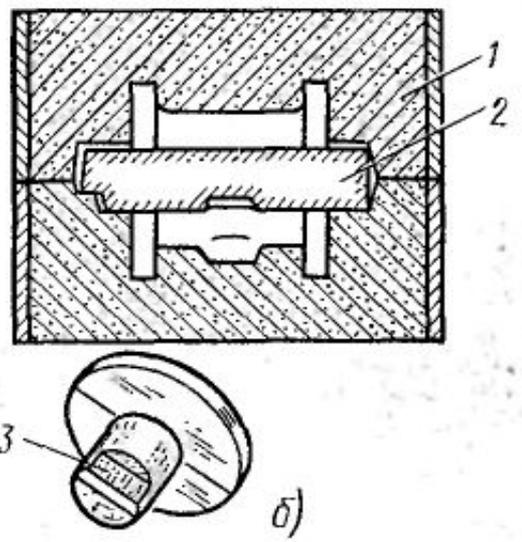
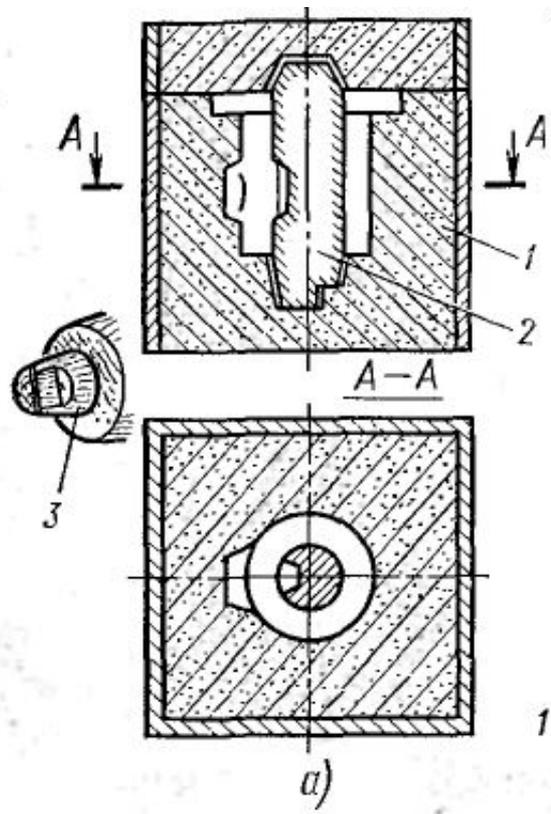


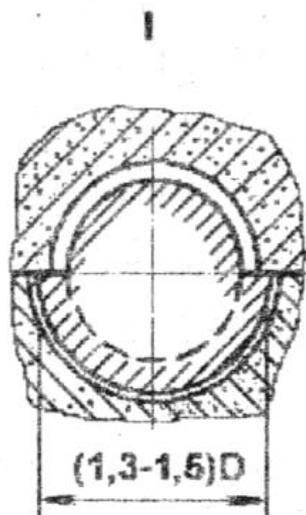
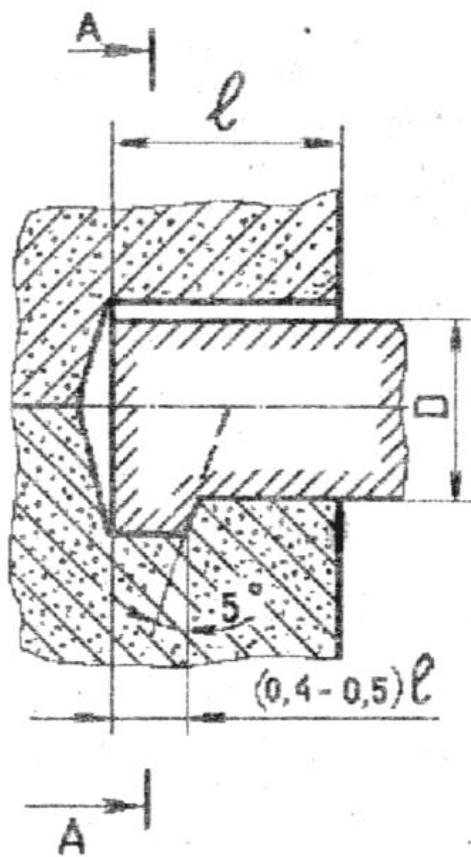
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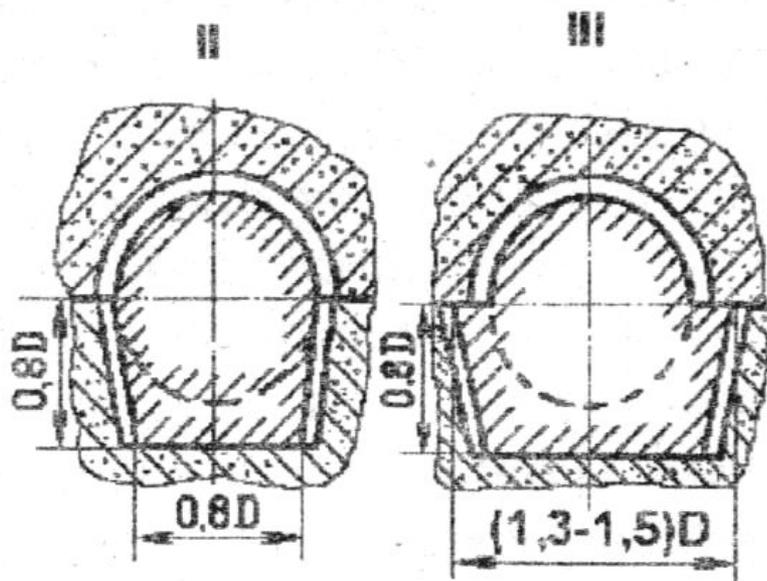




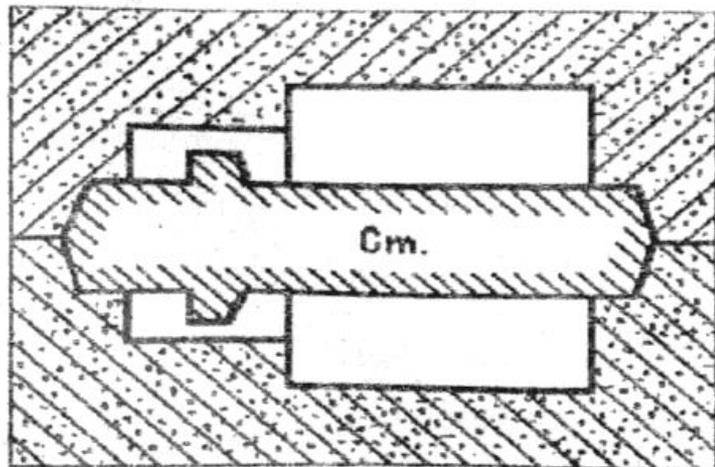




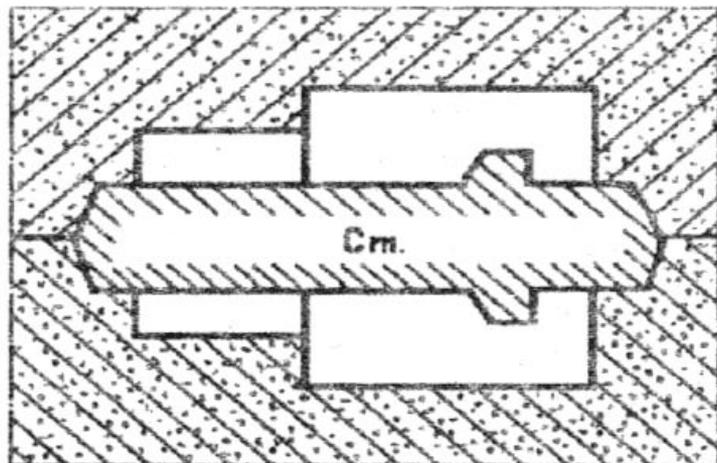
A - A



a

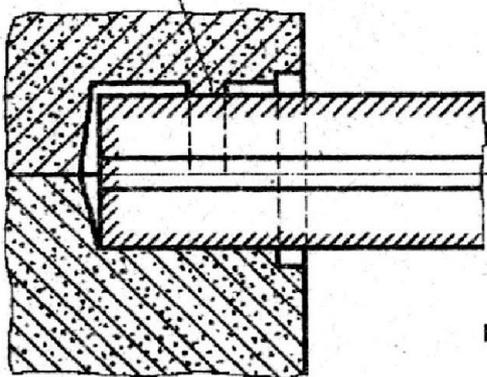


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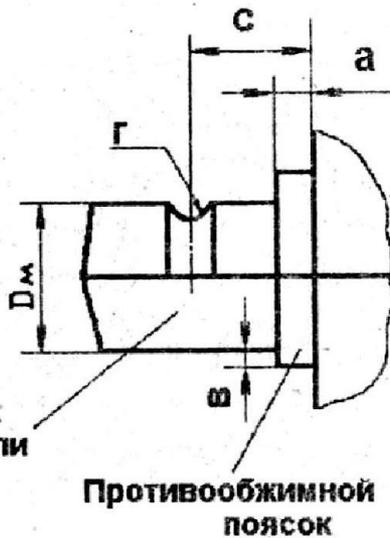


а

Обжимное
полукольцо



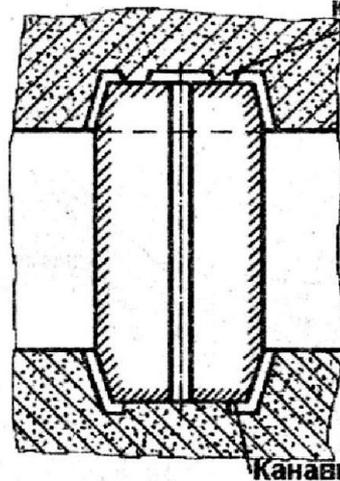
Знак
модели



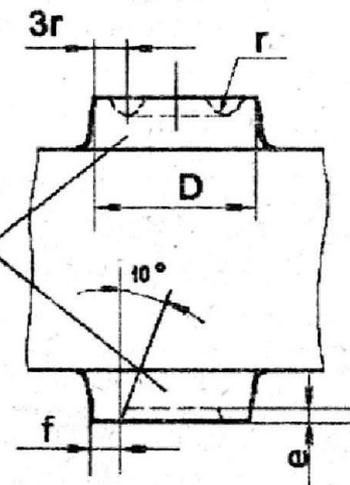
Противообжимной
поясок

б

Обжимное
кольцо



Знак
модели



Канавка

