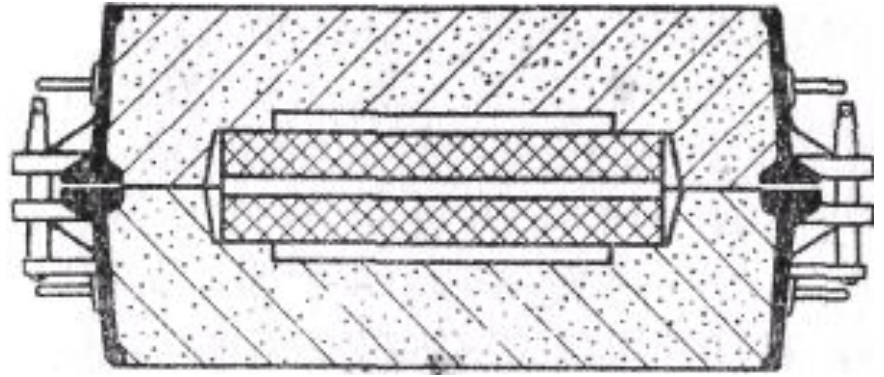
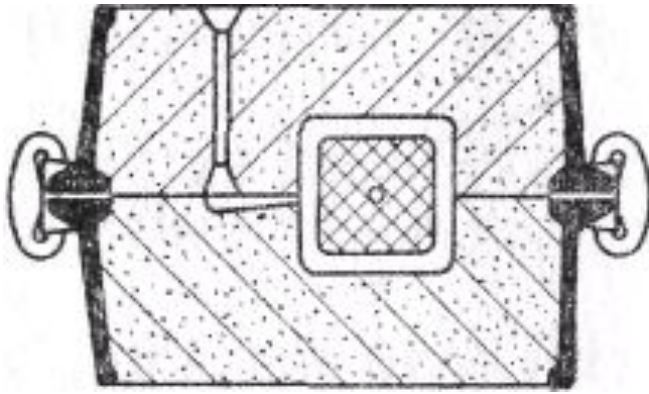
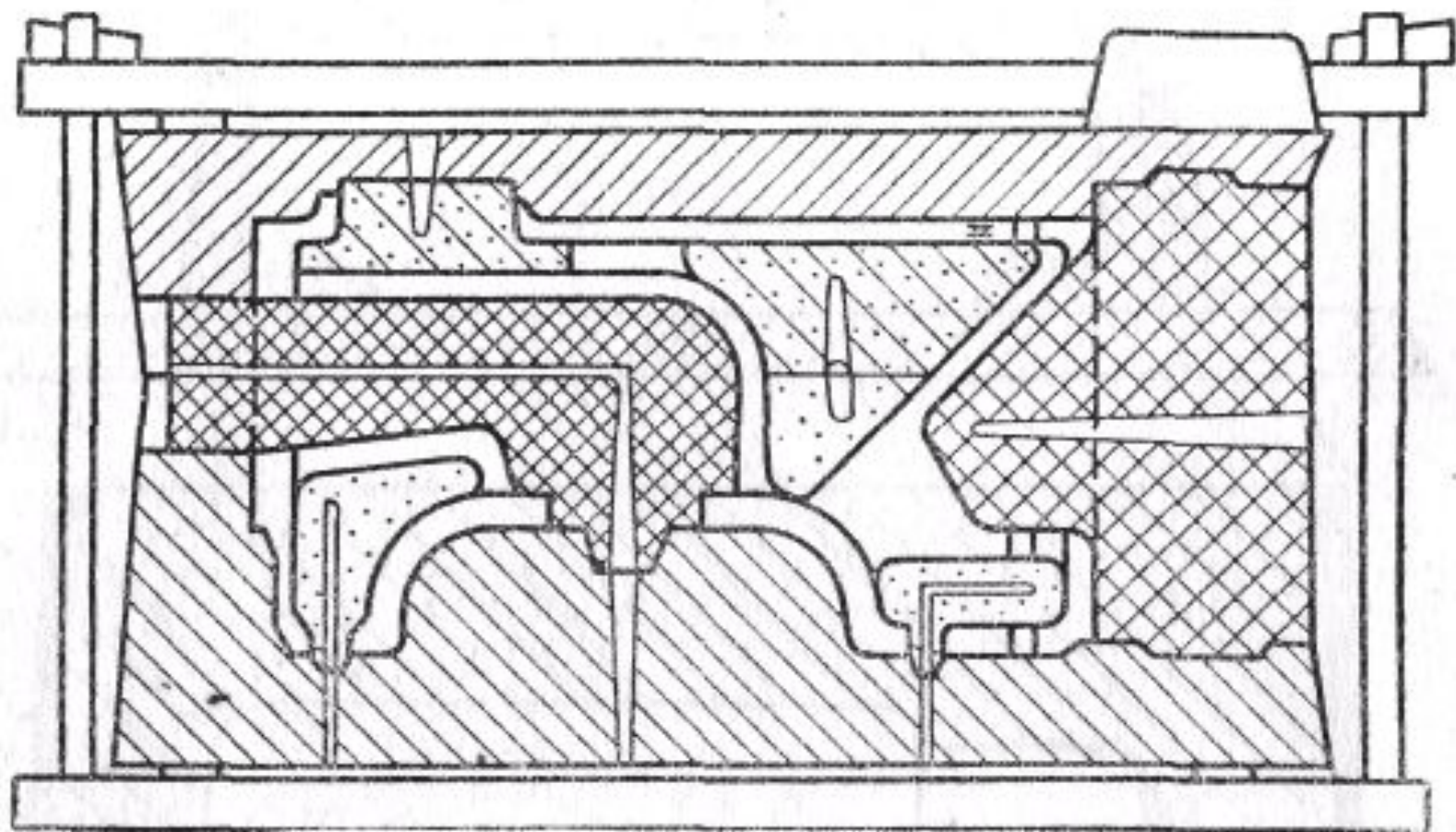
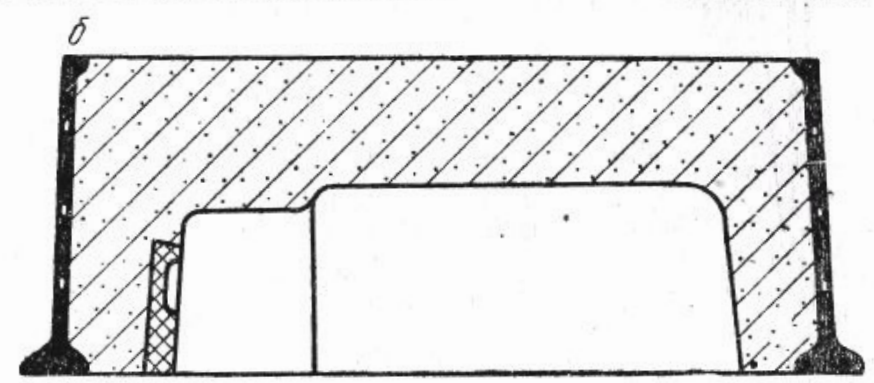
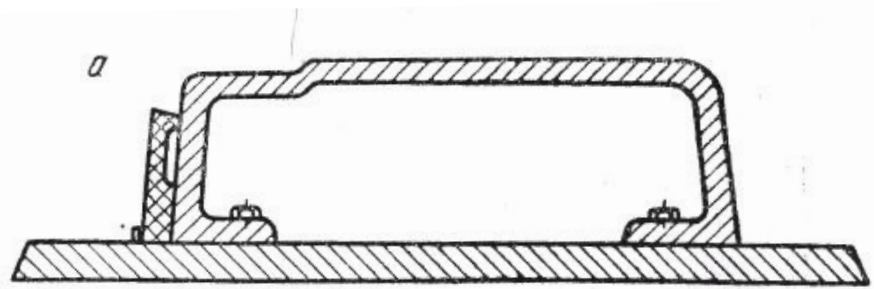
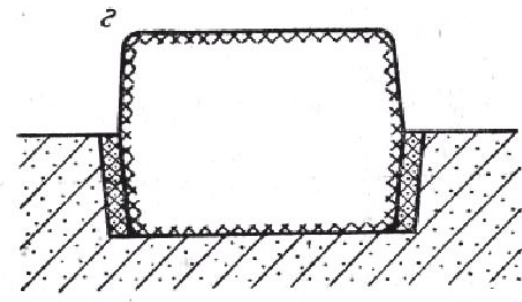
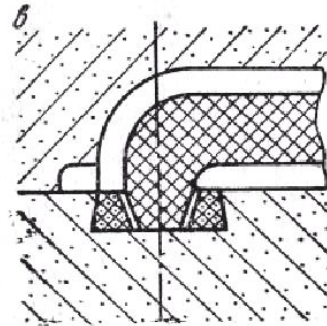
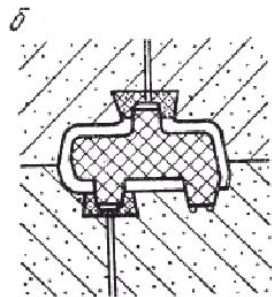
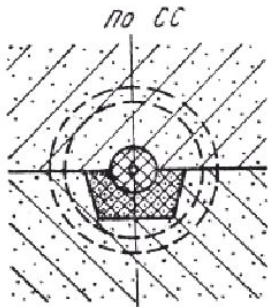
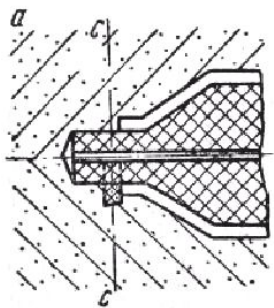
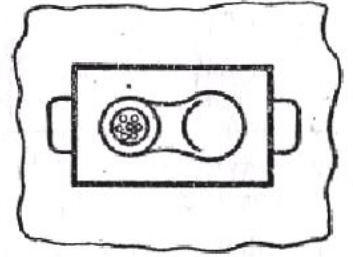
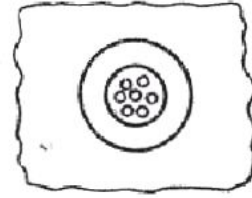
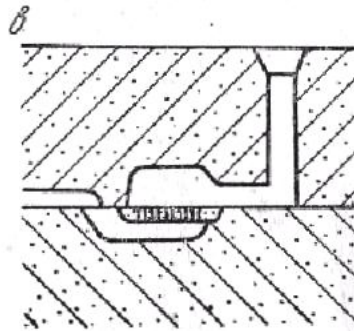
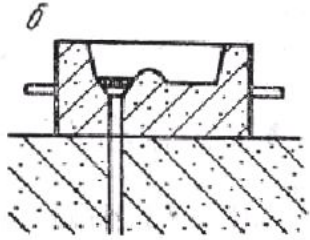
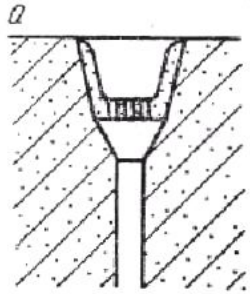


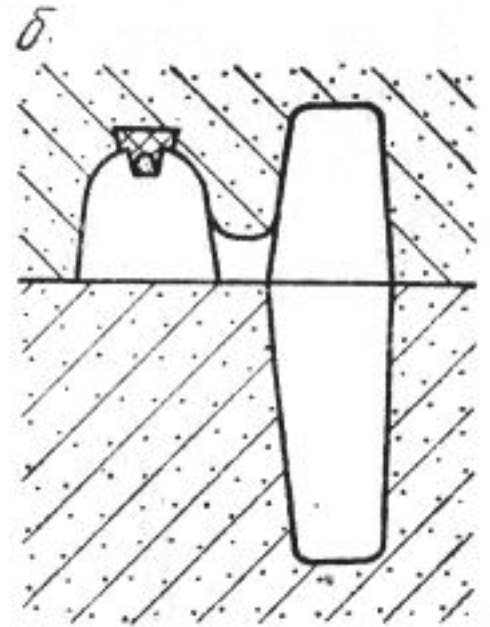
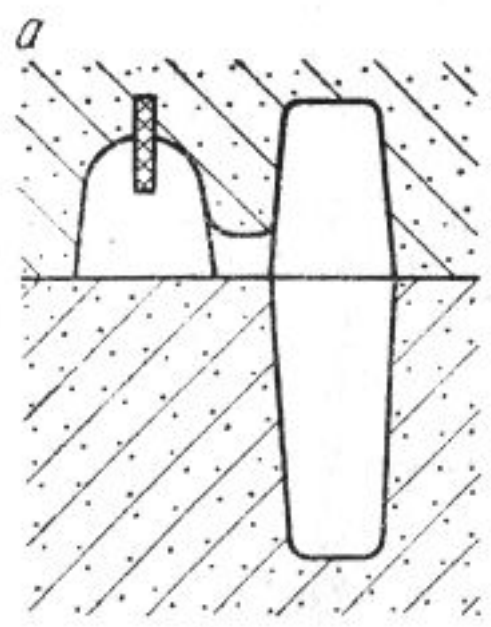
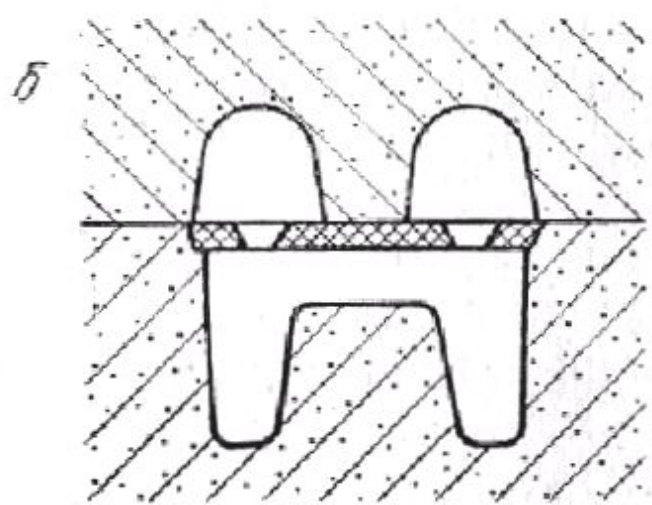
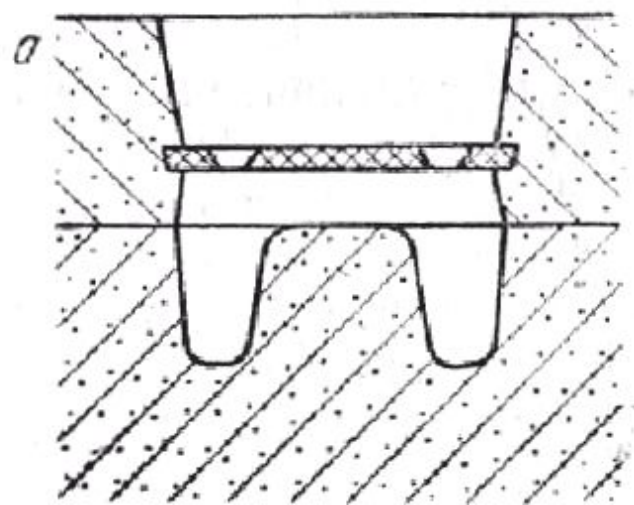
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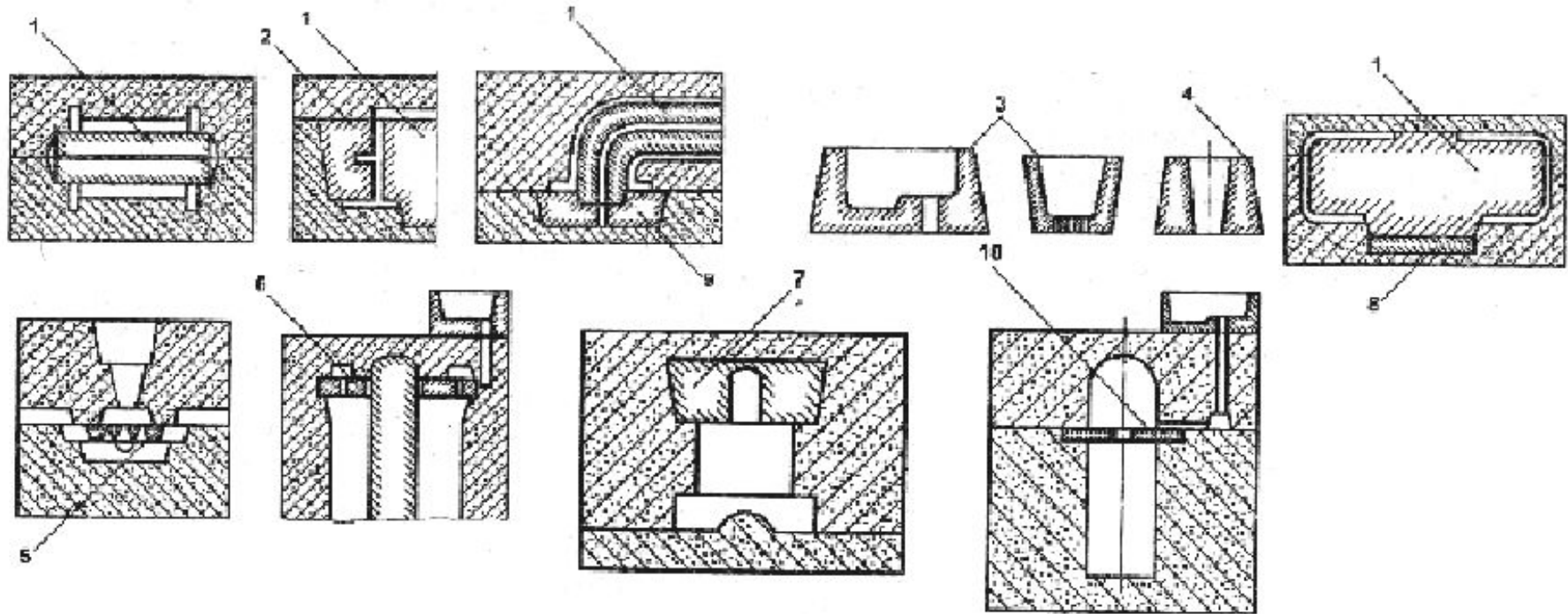




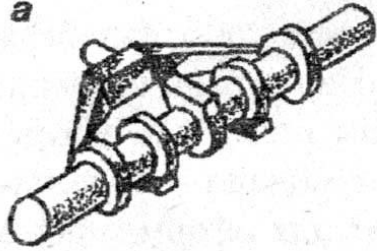




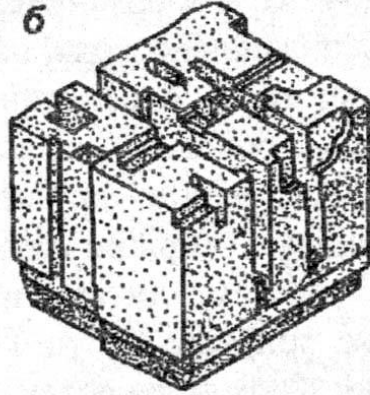




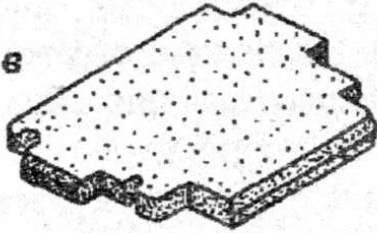
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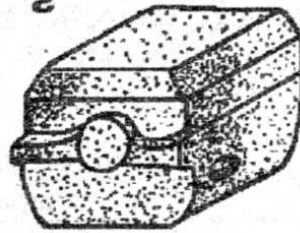
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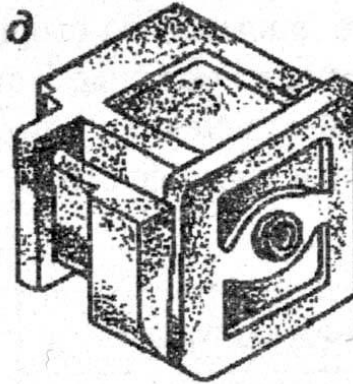
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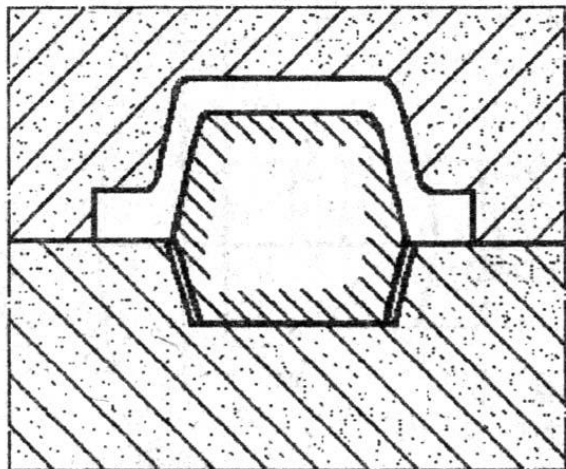
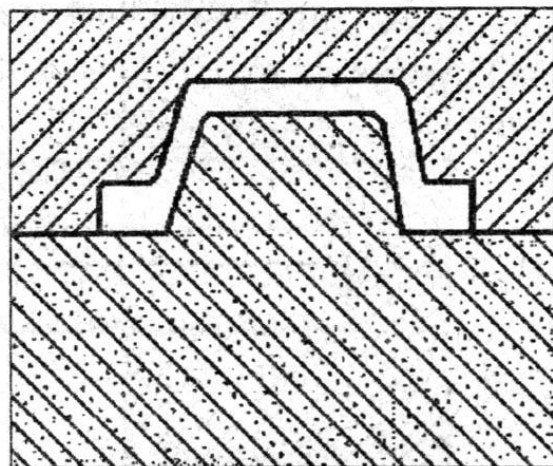
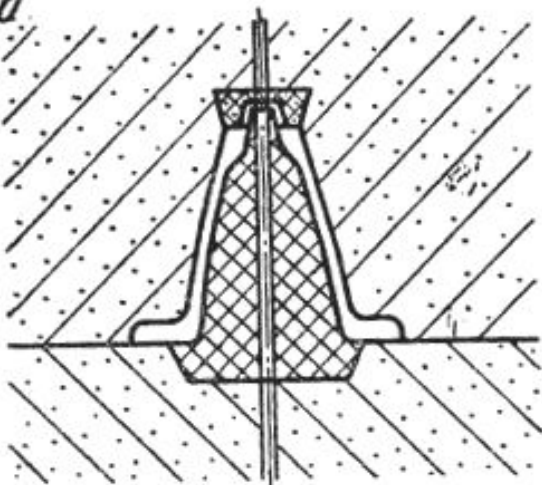
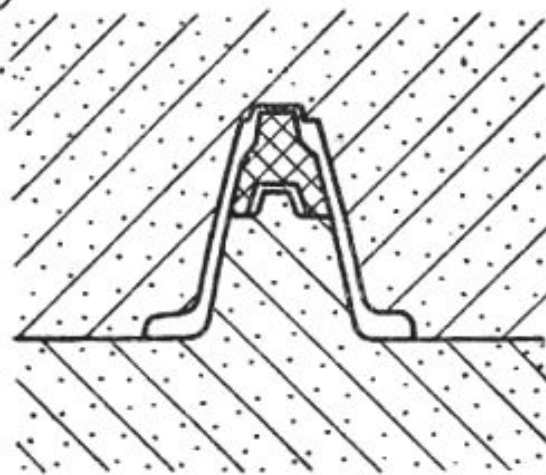


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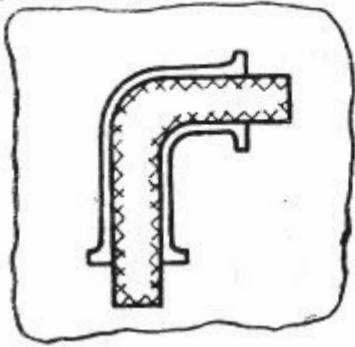


Группа стержней	Характеристика стержней
	Масса и объем
Мелкие Средние Крупные	< 8кг, < 5дм <sup>3</sup>
	< 100 кг, < 75 дм <sup>3</sup>
	> 100 кг, > 75 дм <sup>3</sup>
Сырые Сухие Холодного твердения Горячего твердения	Способ упрочнения
	Не подвергаются сушке
	Подвергаются сушке в сушилах при 130 - 400 °С Твердеют за счет химического взаимодействия компонентов смеси при продувке $CO_2$ или самопроизвольно Твердеют за счет тепла стержневого ящика и применения лакированных смесей

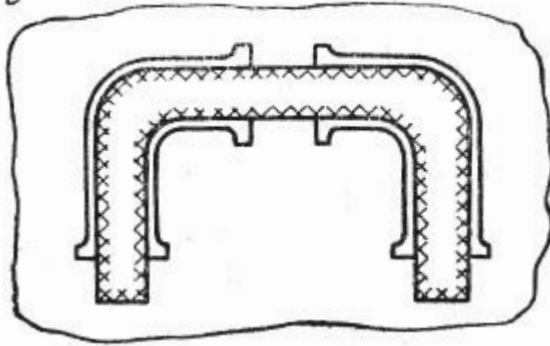
**a****б****a****б**

Измеряемая высота поверхности модели $h_6$ , мм	Модель	
	металлическая / деревянная	
	Уклоны $\beta$ при $d/h_6 > 1$	
До 20	3°	3°
Св. 20 до 50	2°	2°30'
51 – 100	1°	1° 30'
101-200	0°45'	1°
201-300	0°45'	1°
301-500	0°30'	0°45'
501-800	0°30'	0°45'
Св. 800		0°30'

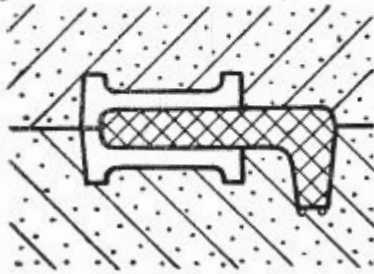
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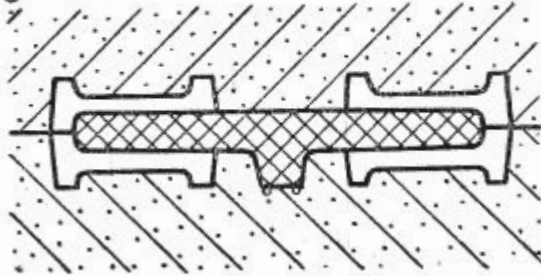
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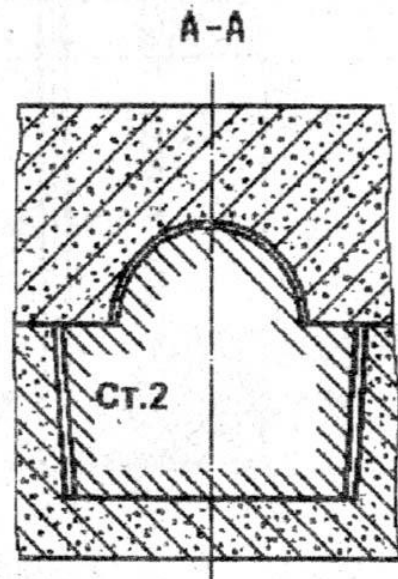
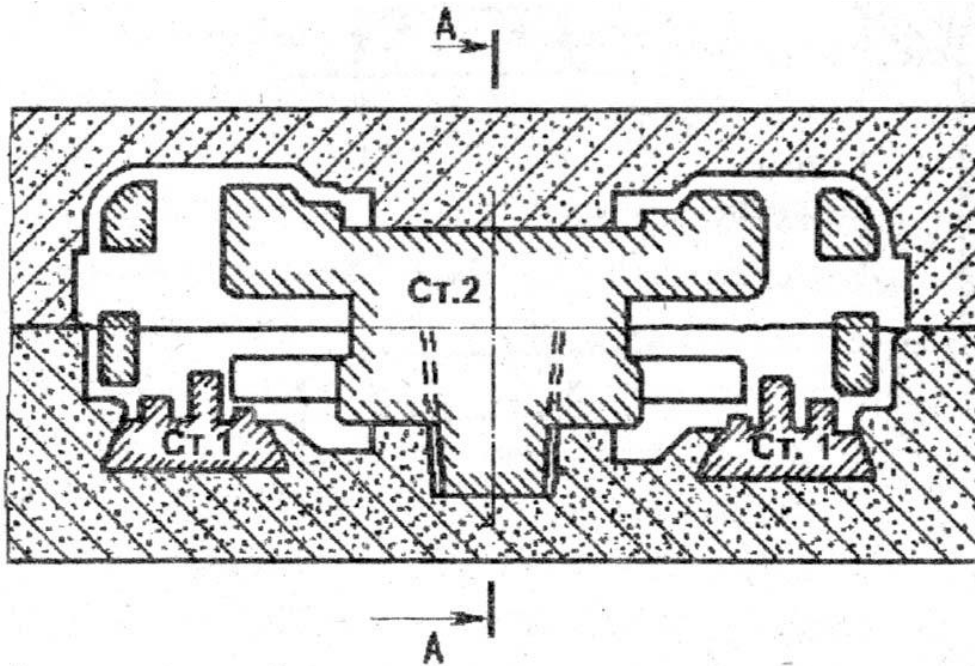


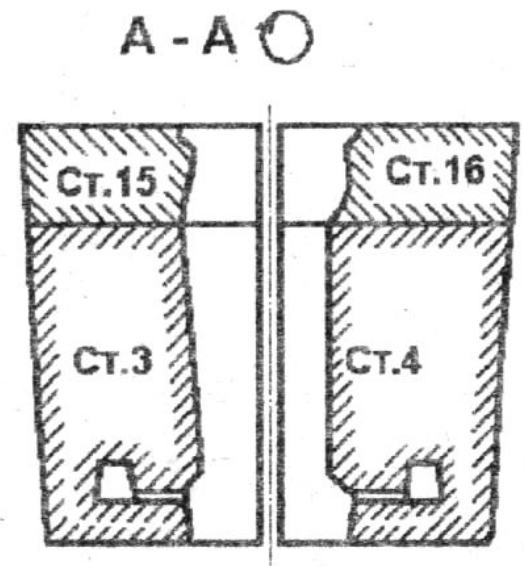
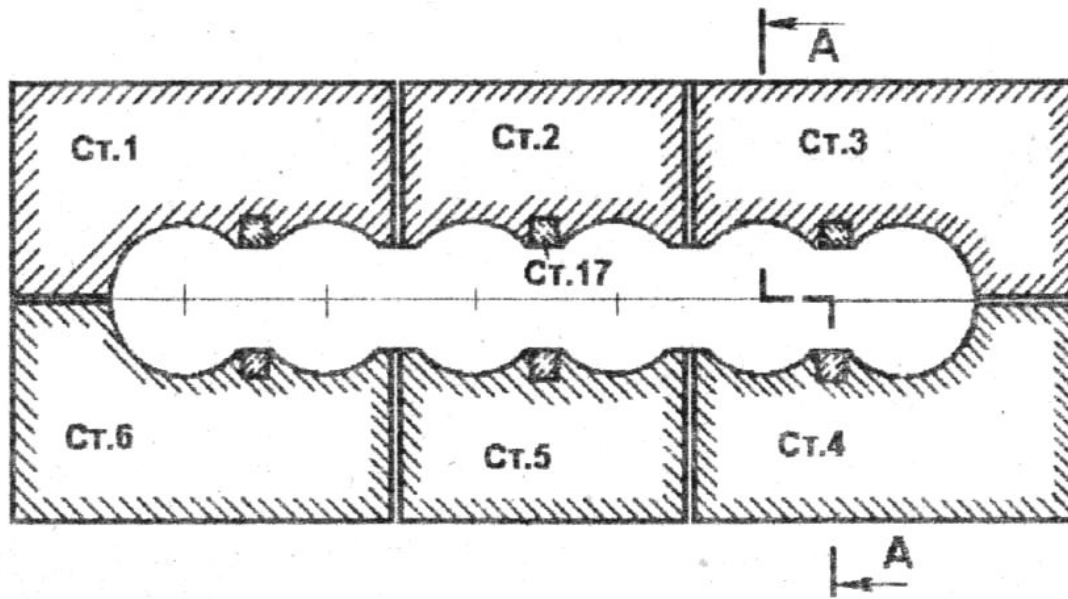
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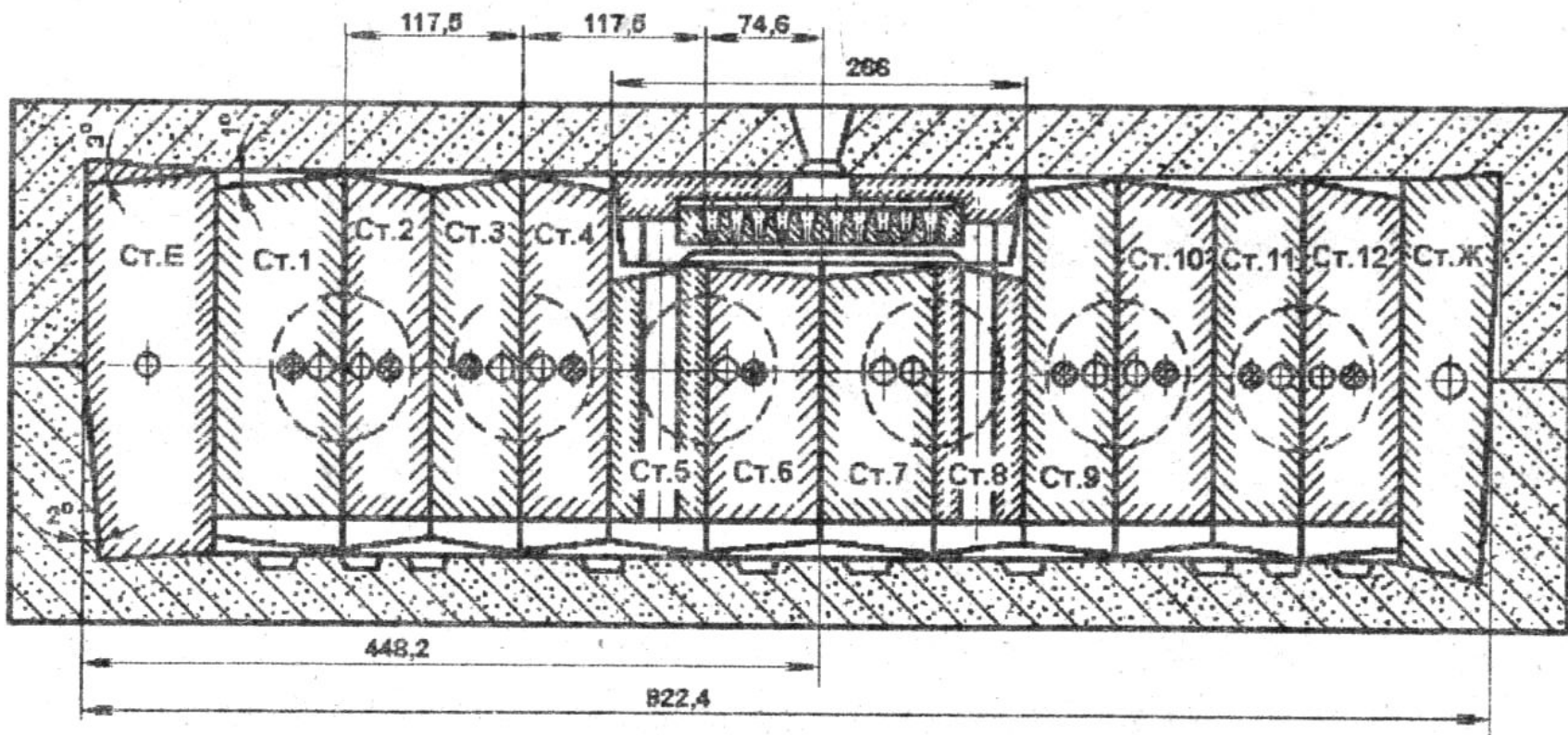


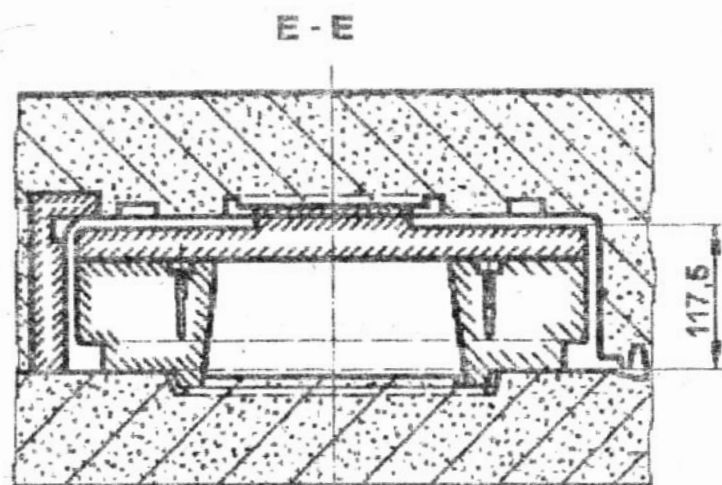
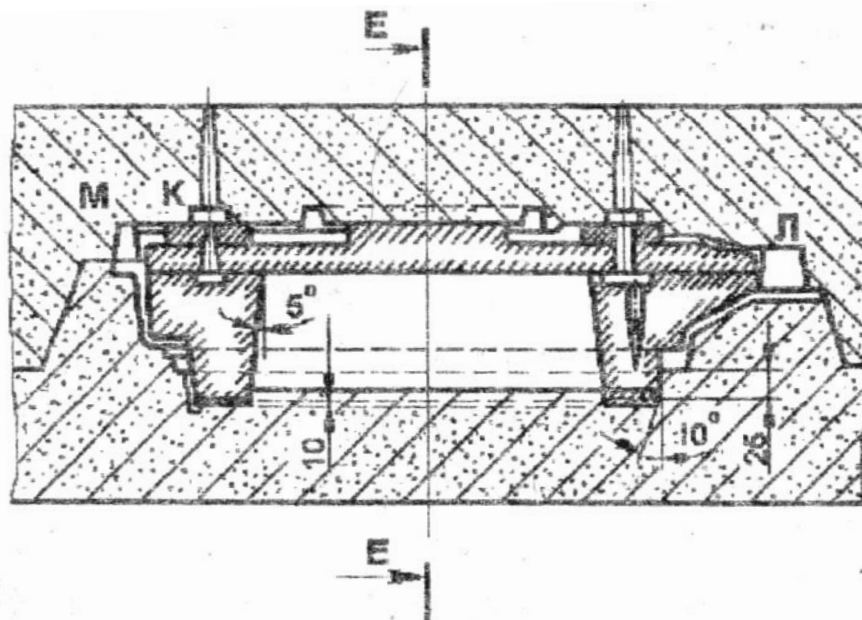
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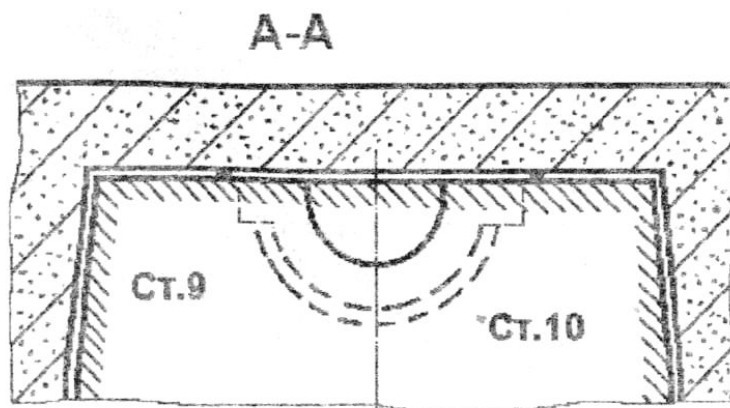
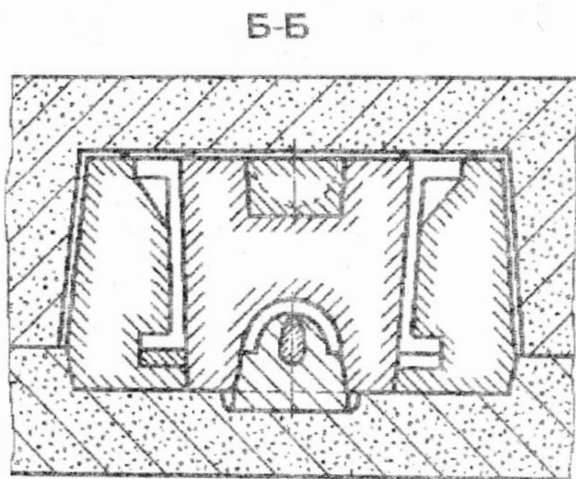
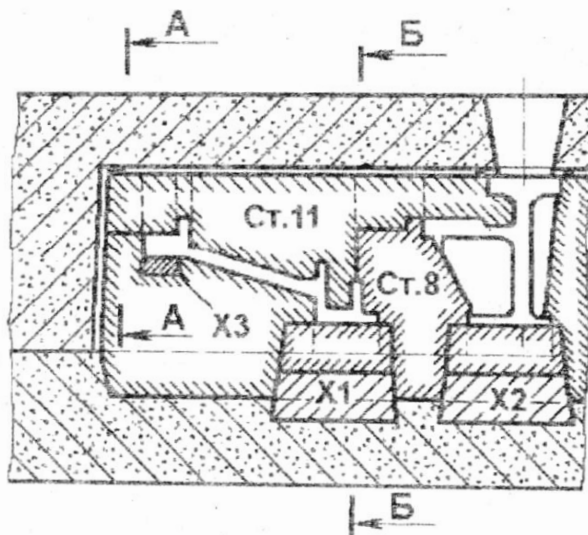


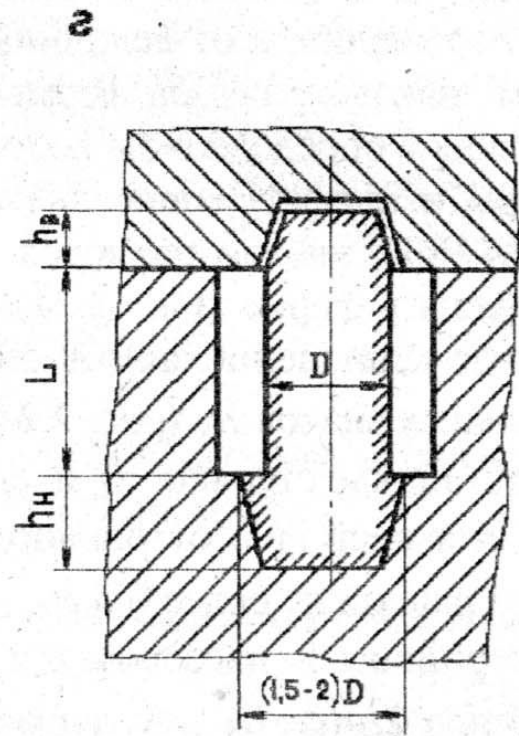
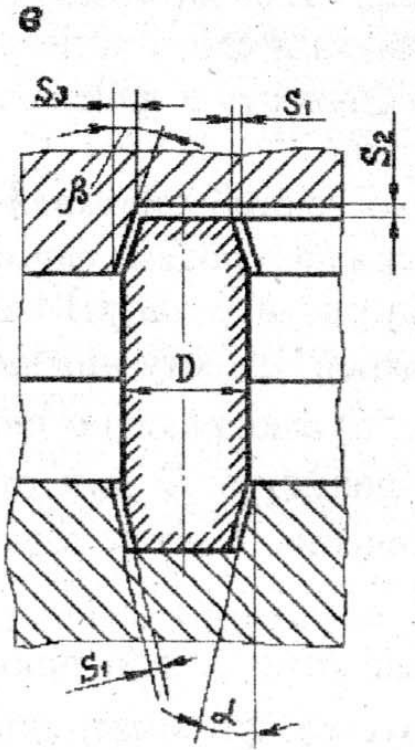
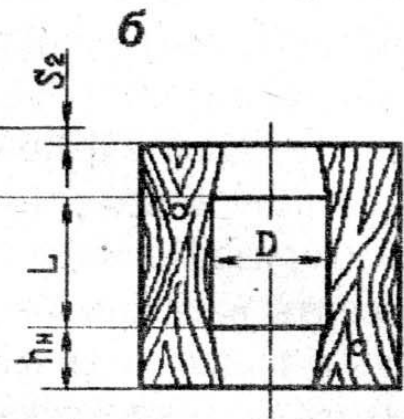
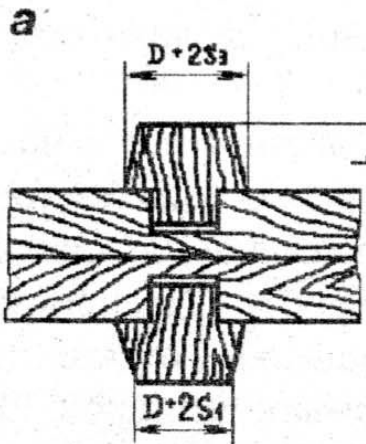


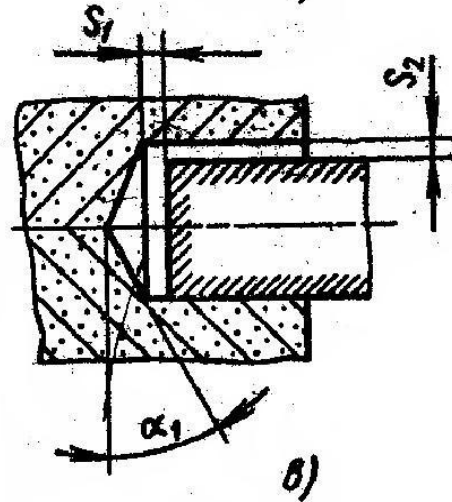
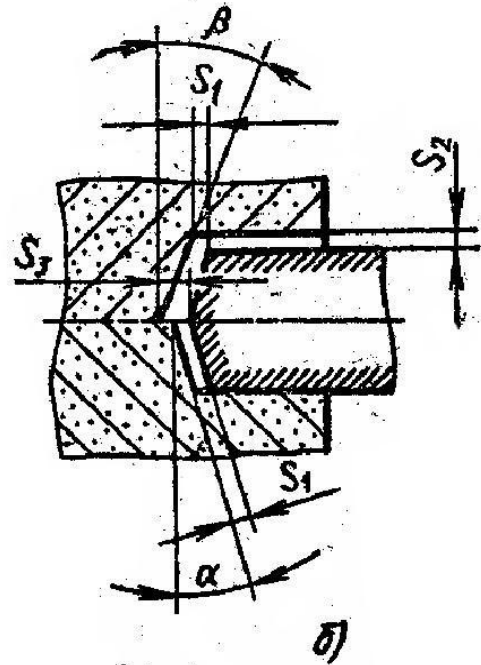
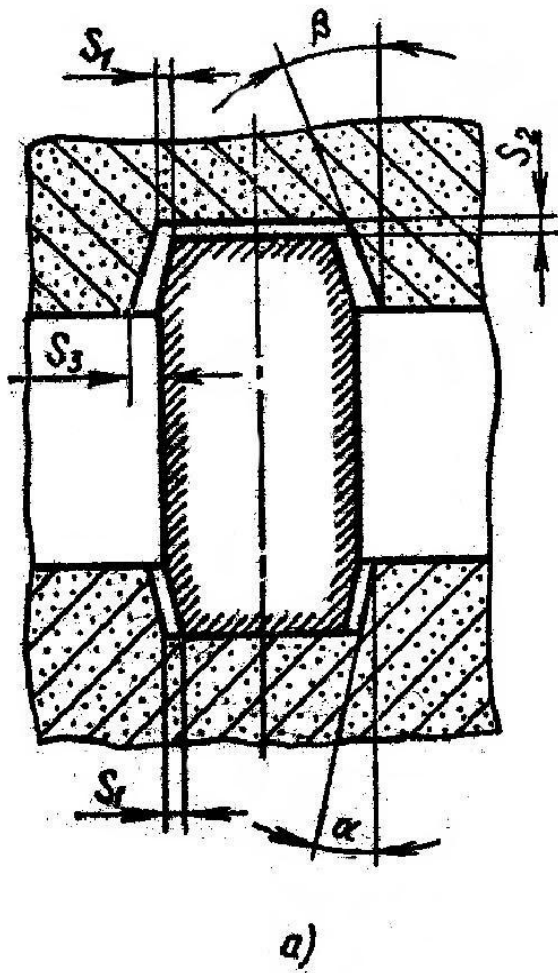


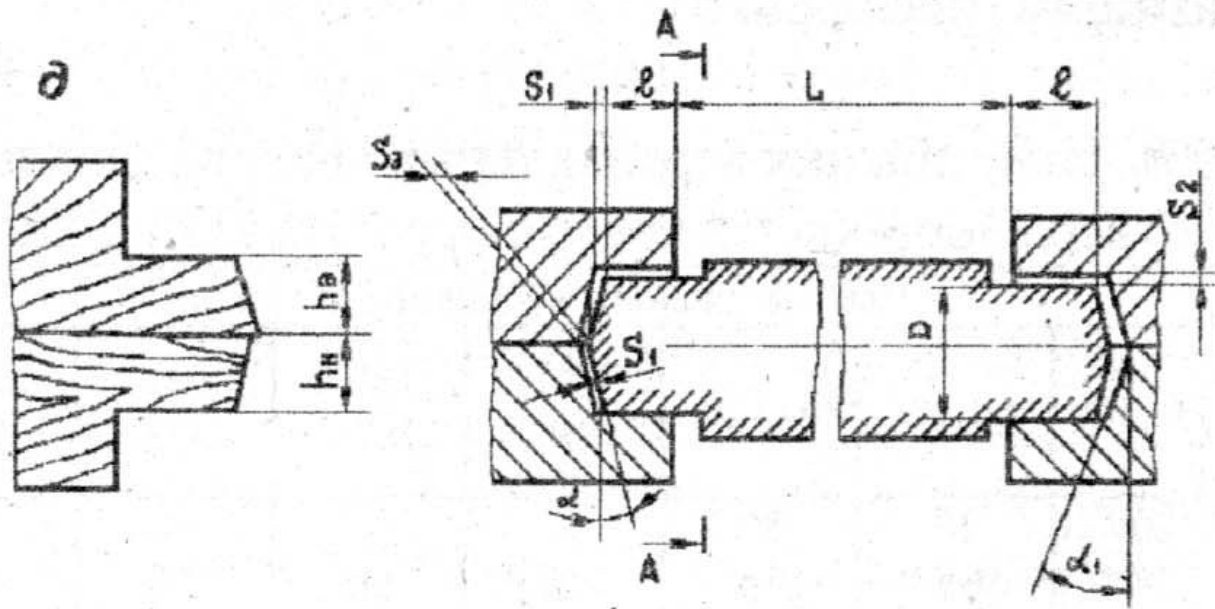




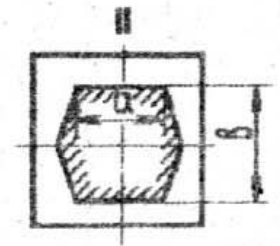
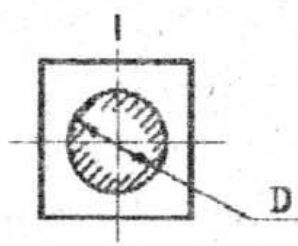


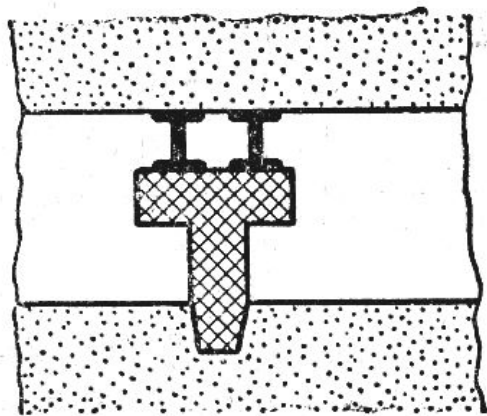




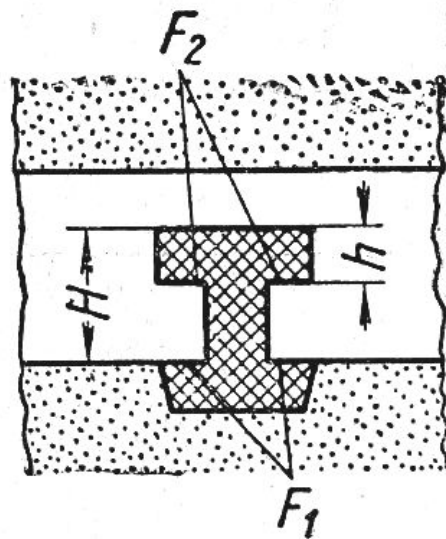


A-A

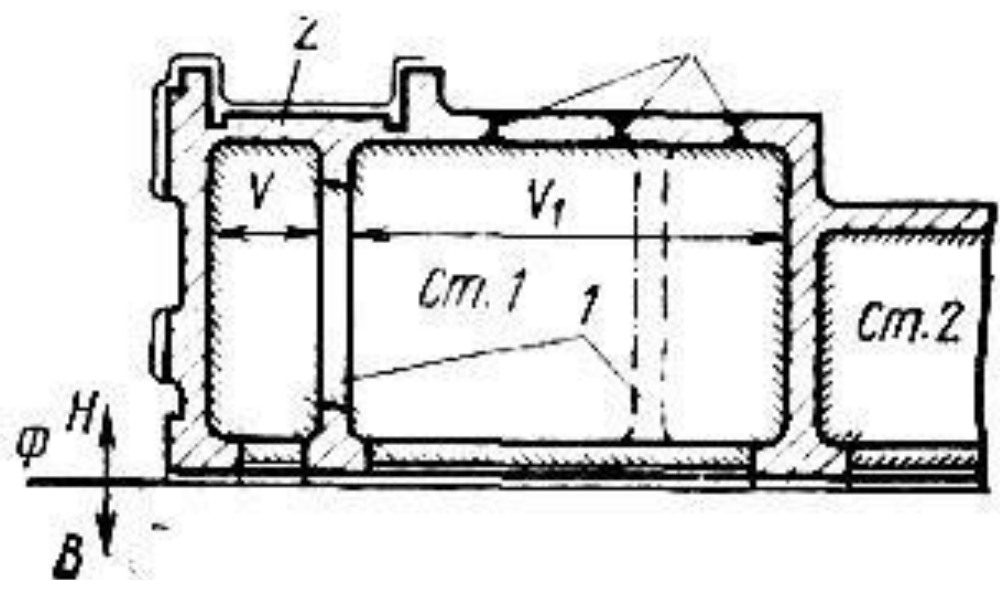


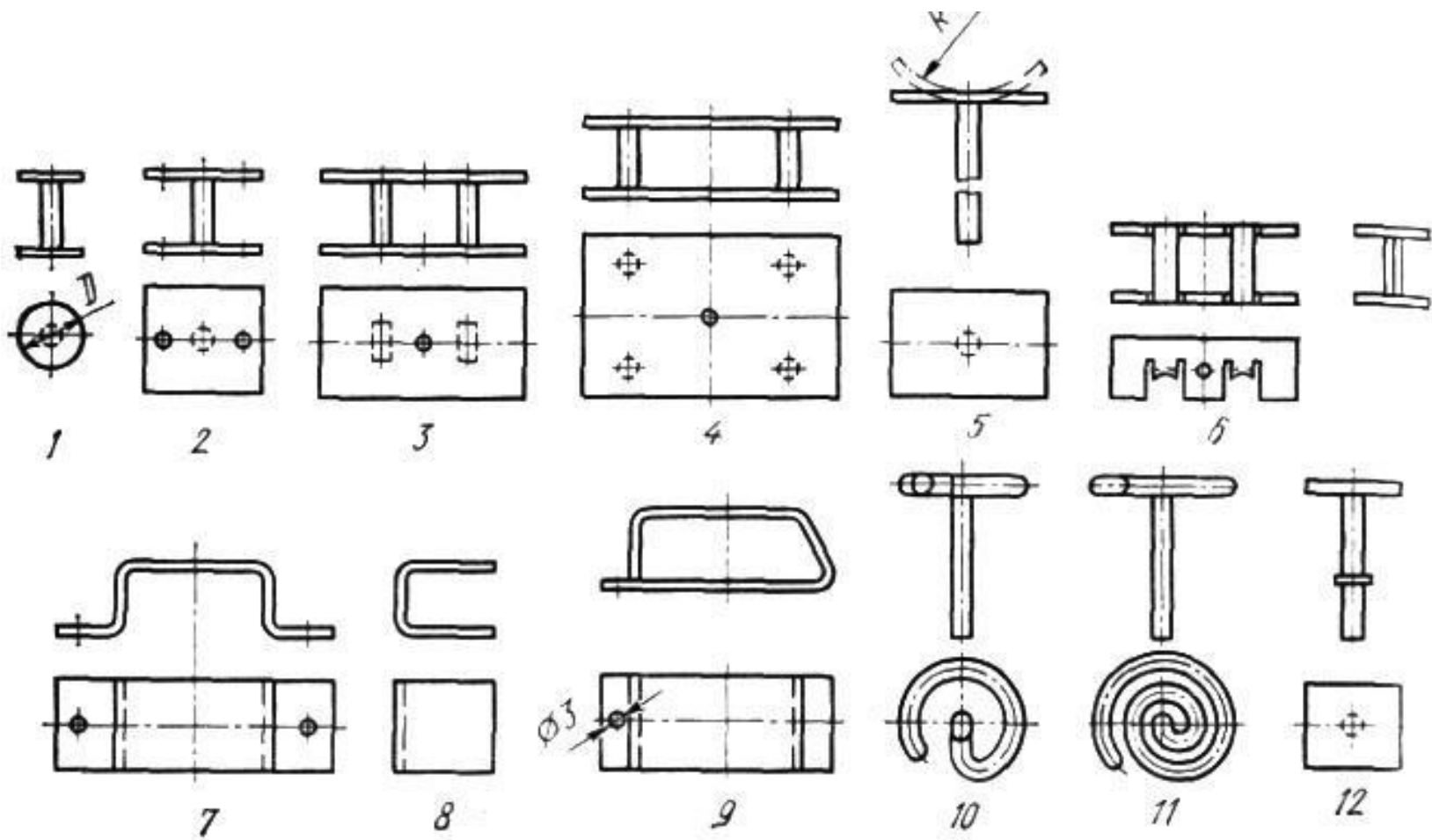


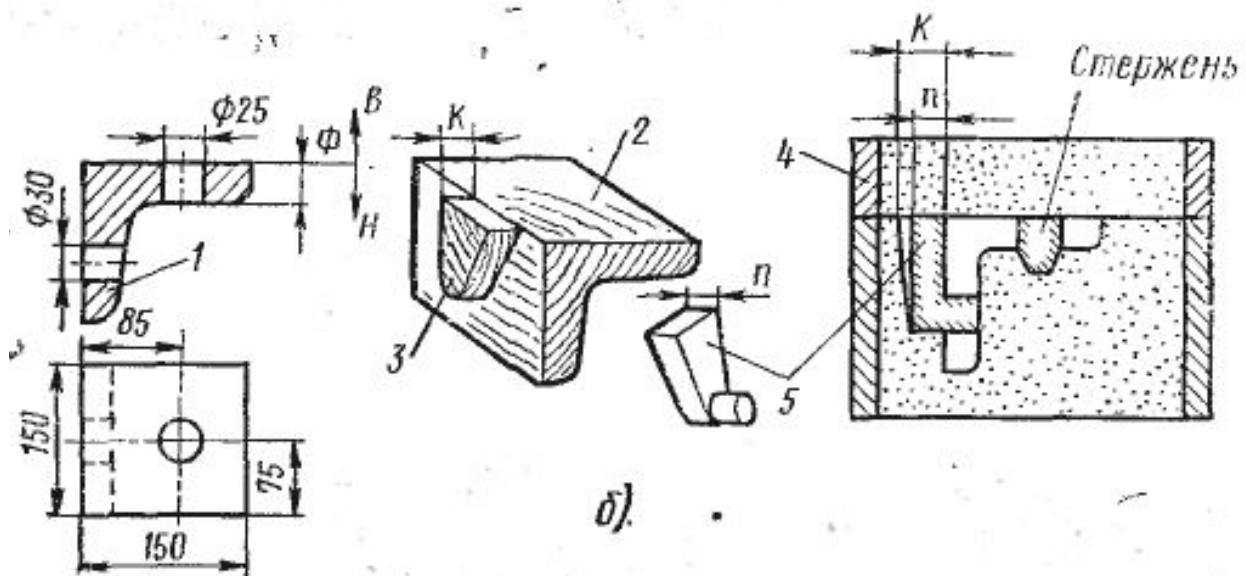
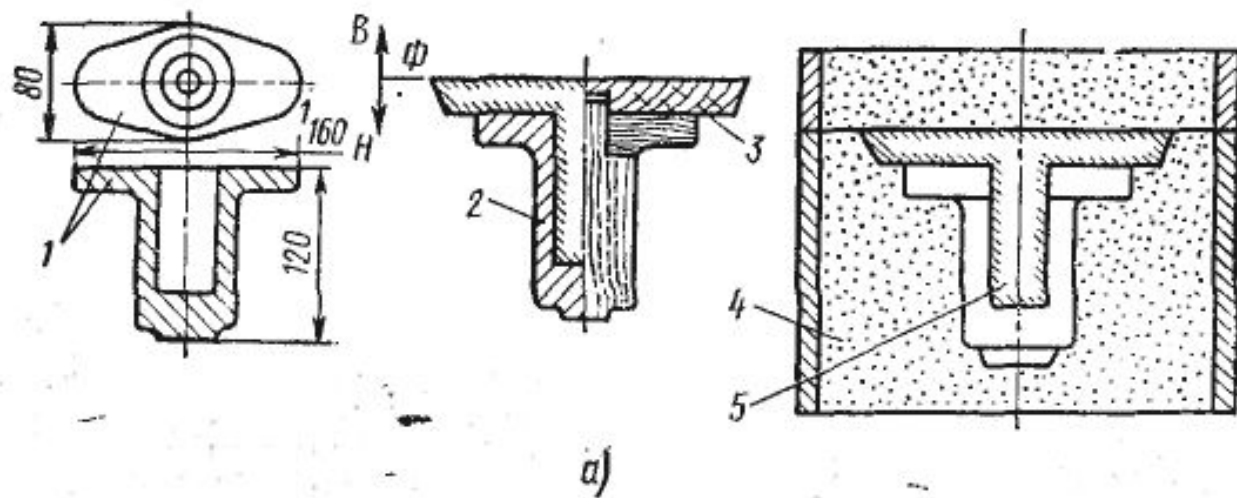
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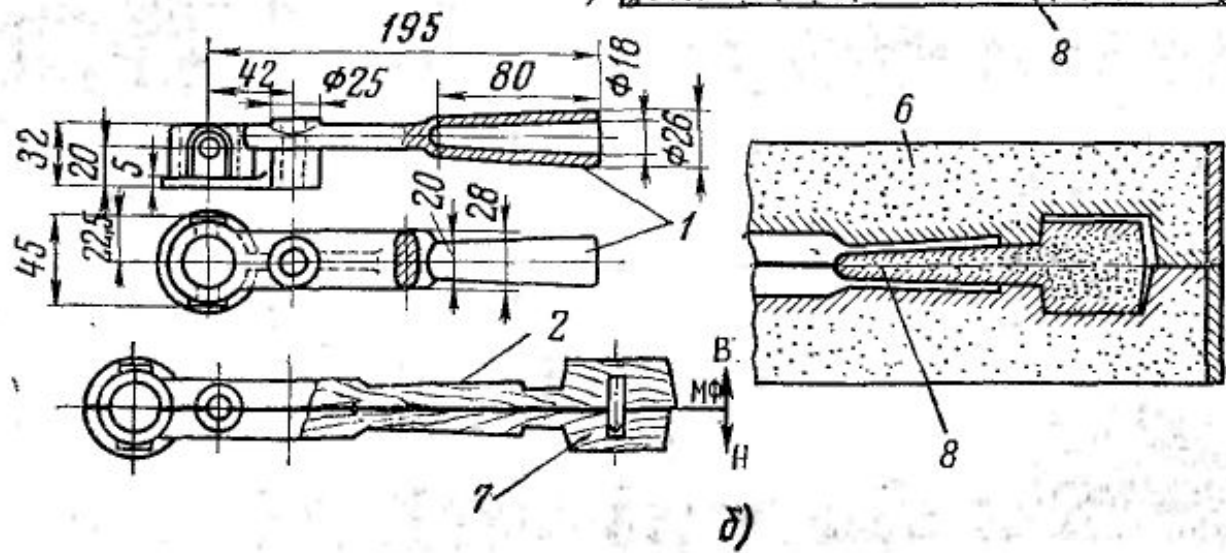
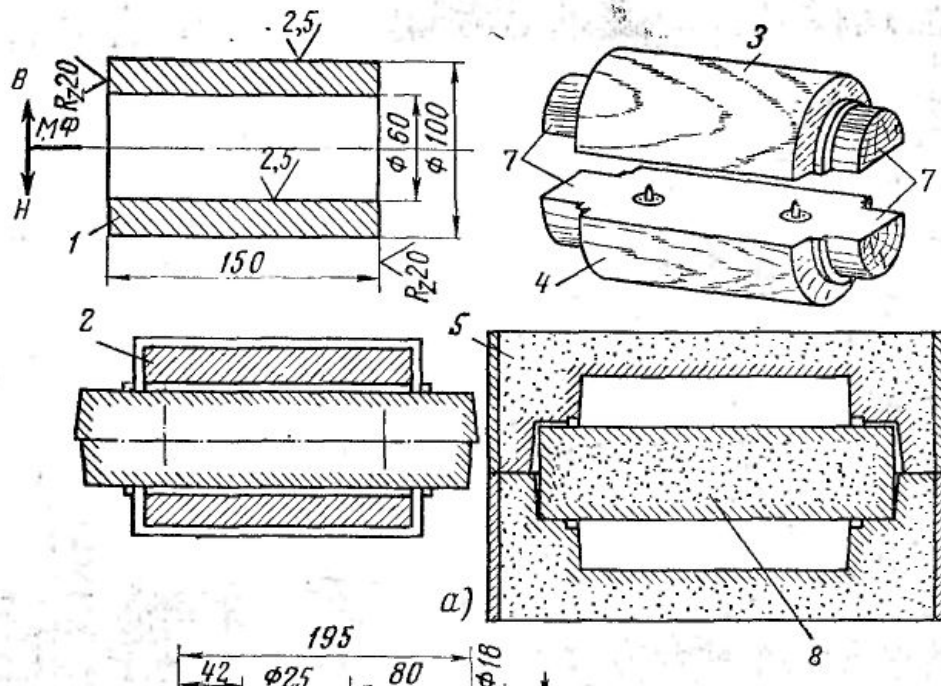
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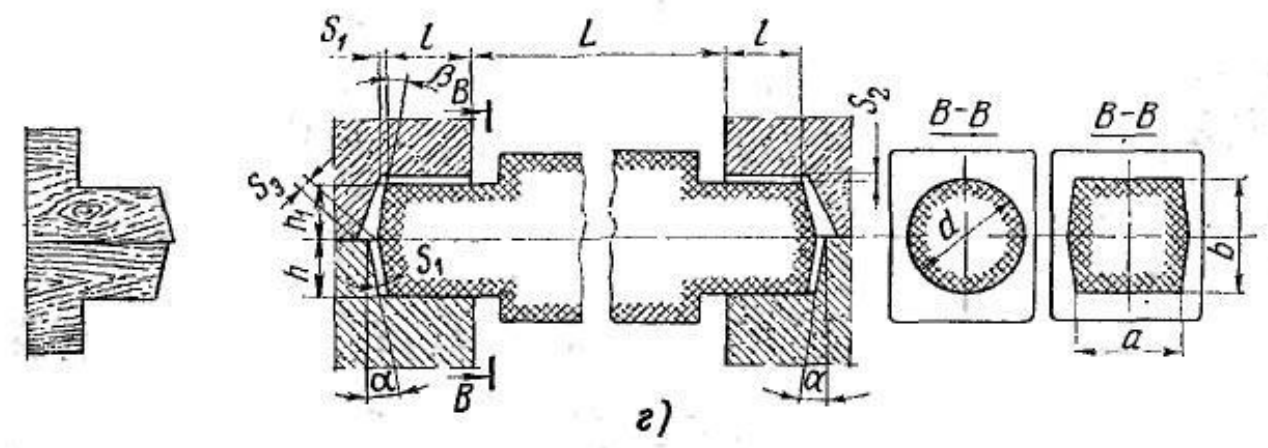
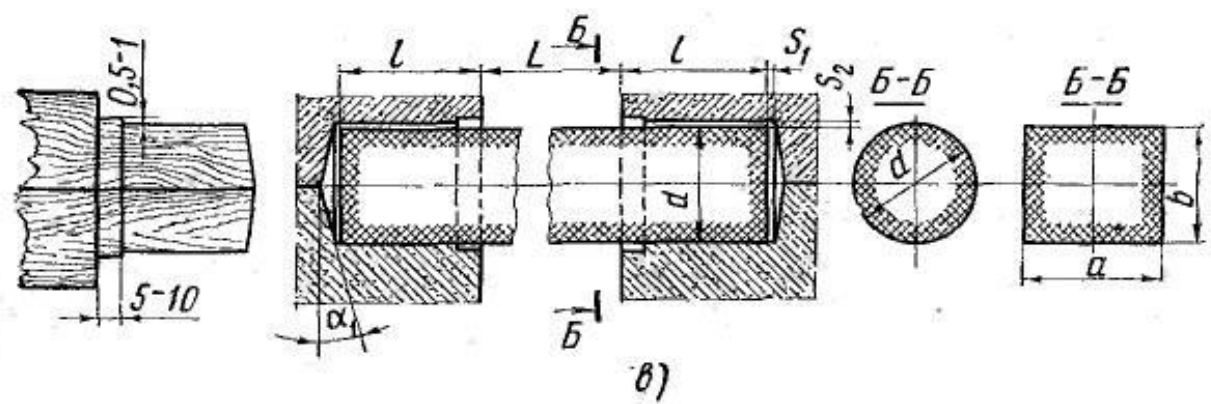
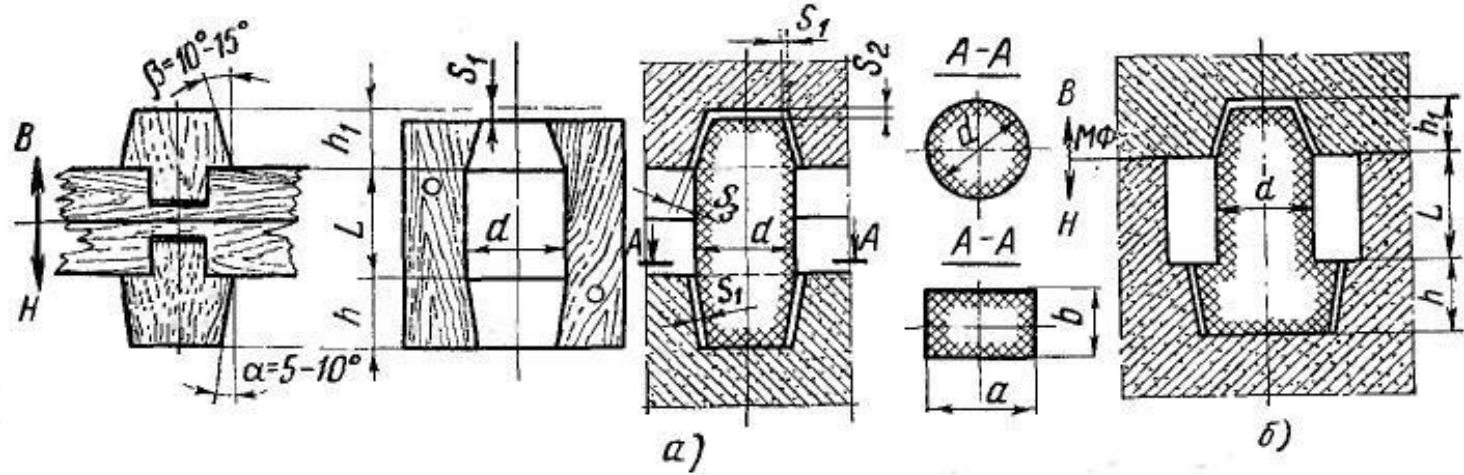


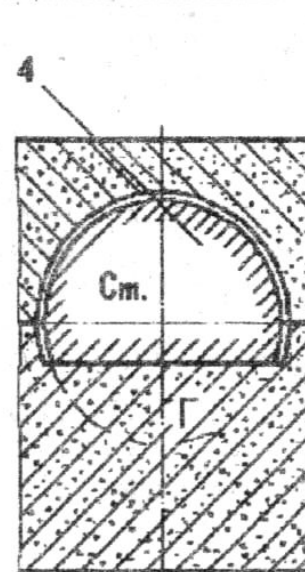
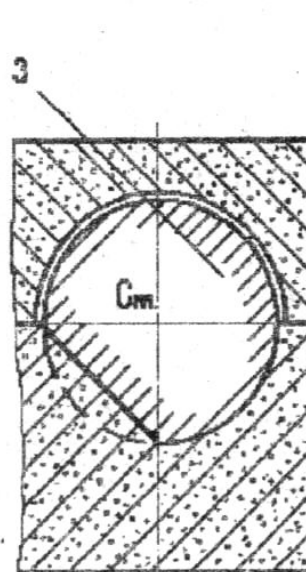
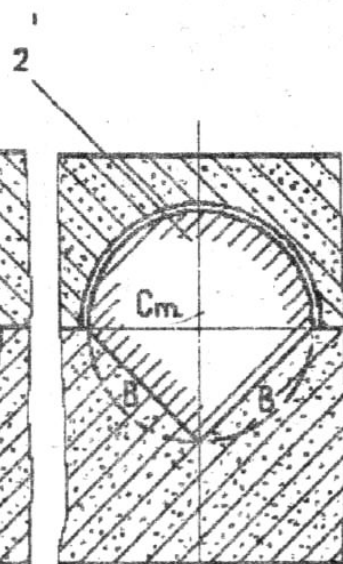
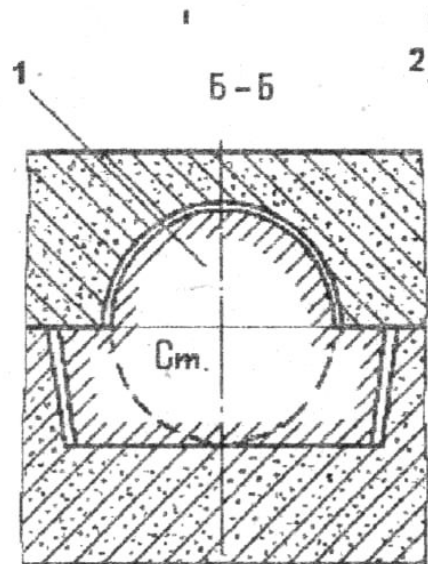
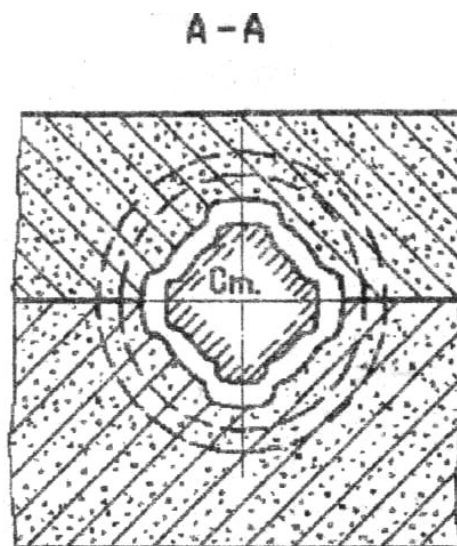
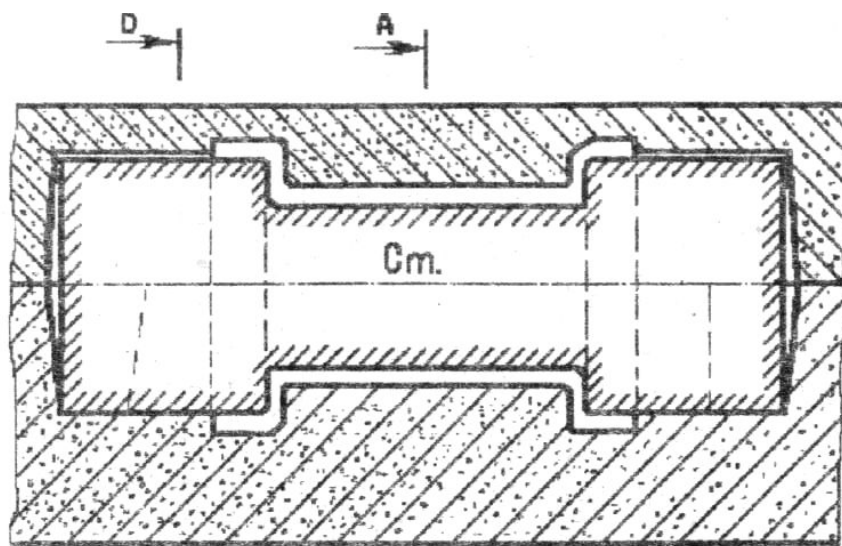


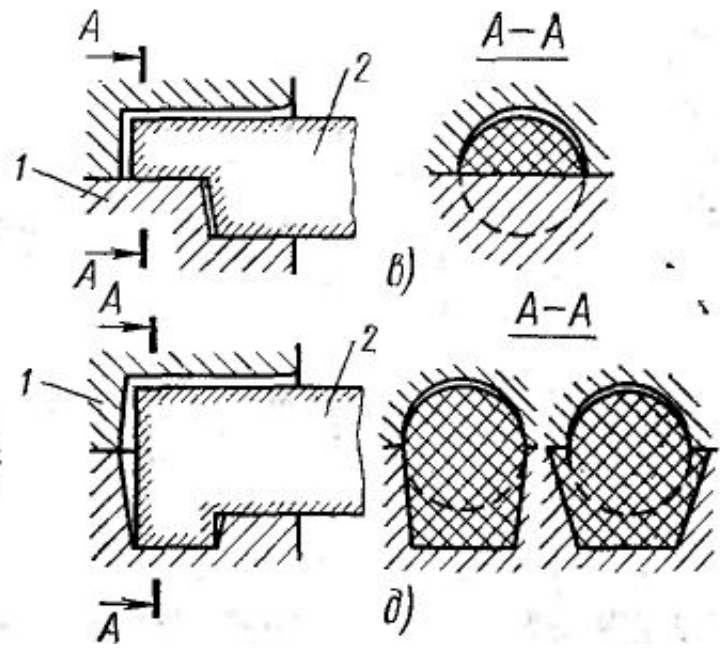
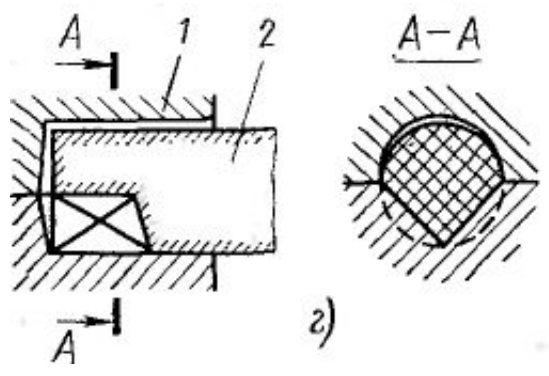
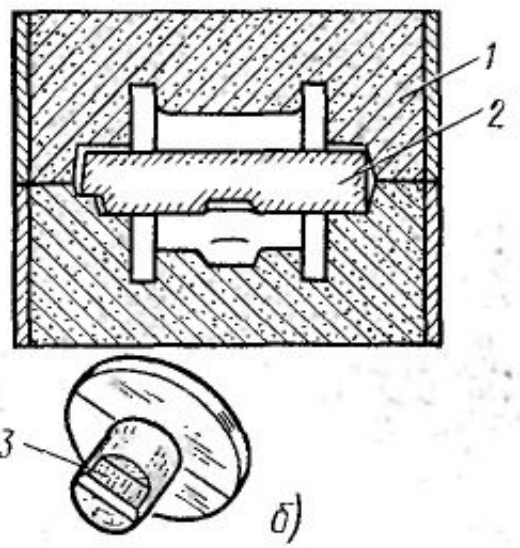
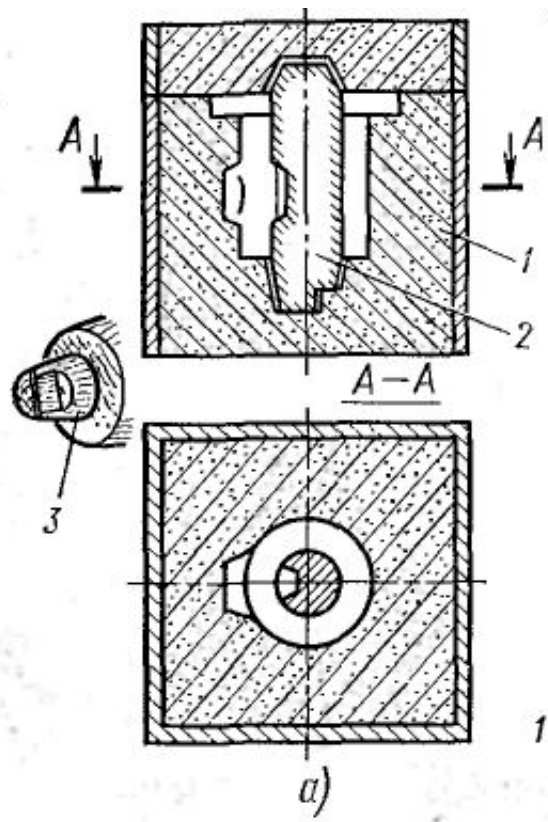


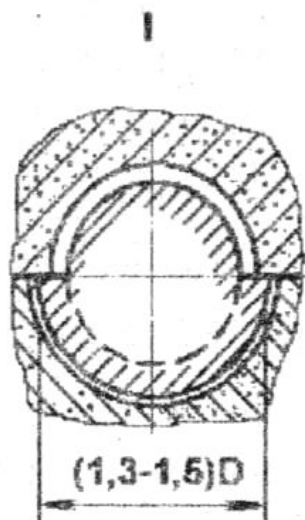
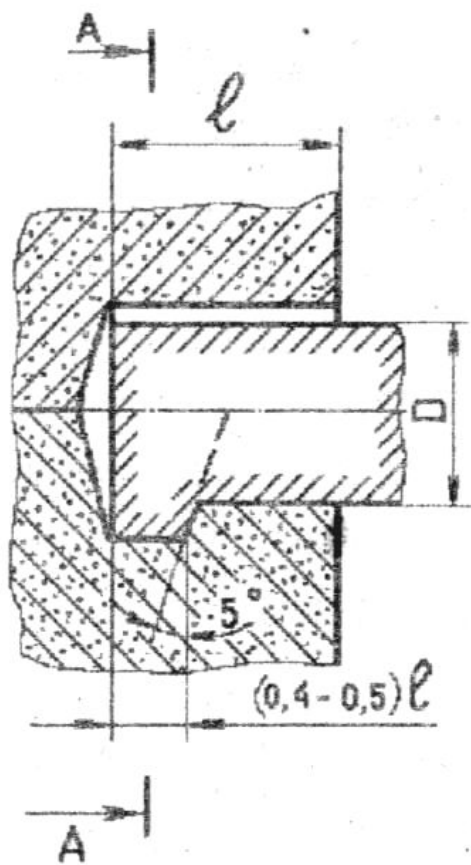




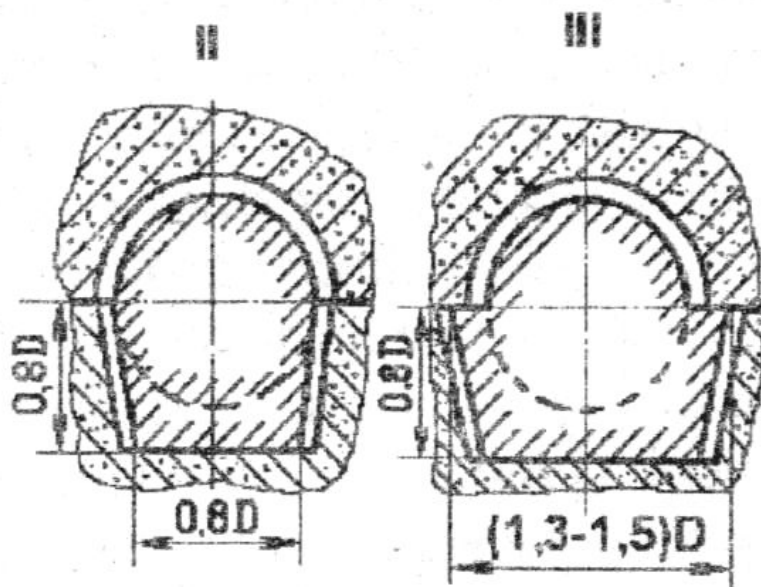




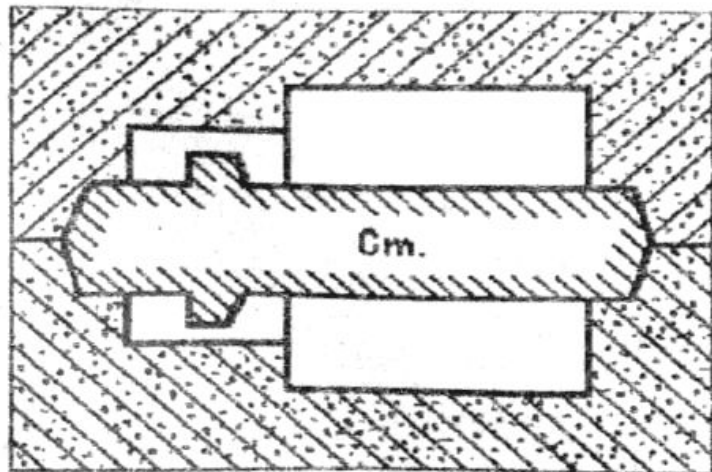




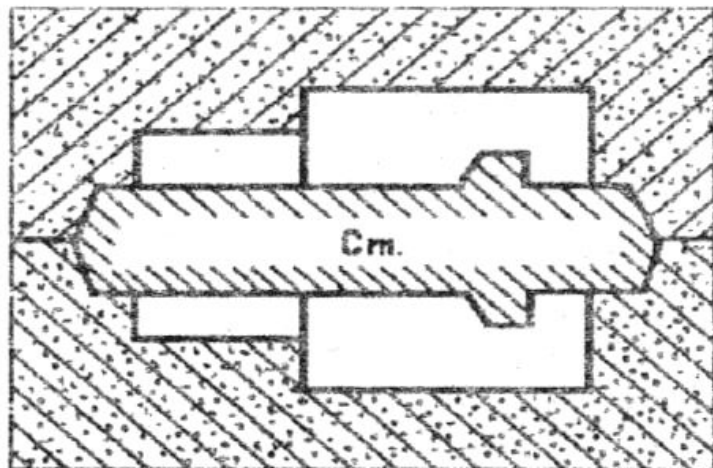
A - A



**a**

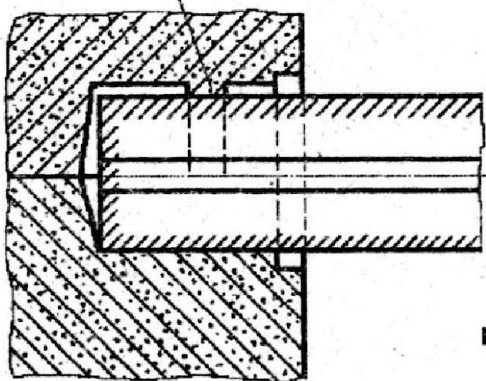


**б**

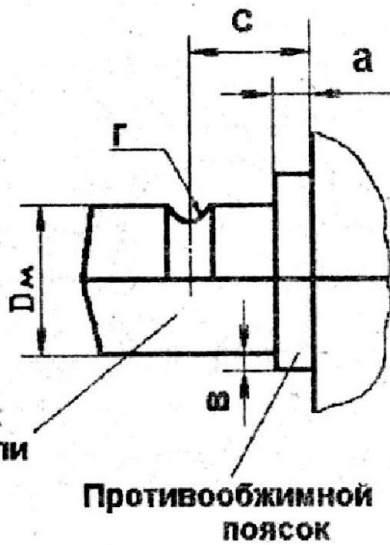


**а**

Обжимное  
полукольцо



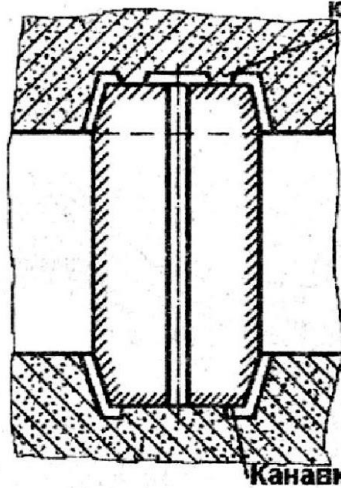
Знак  
модели



Противообжимной  
поясок

**б**

Обжимное  
кольцо



Канавка

Знак  
модели

