Method improvements polymer mud to improve data transmission quality on hydraulic communication channel

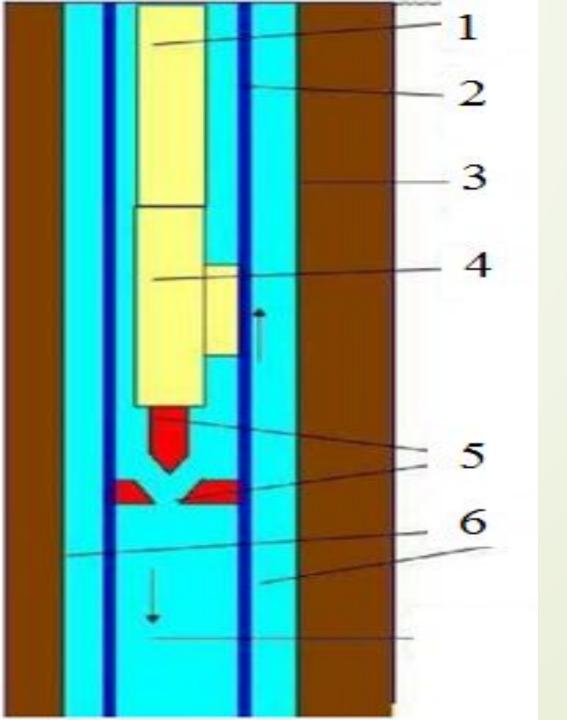
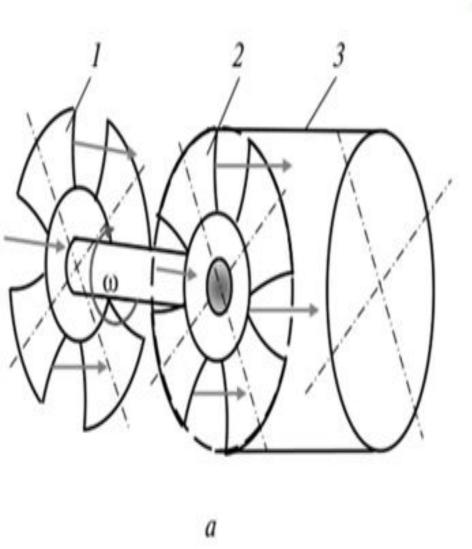
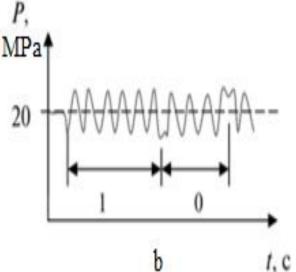
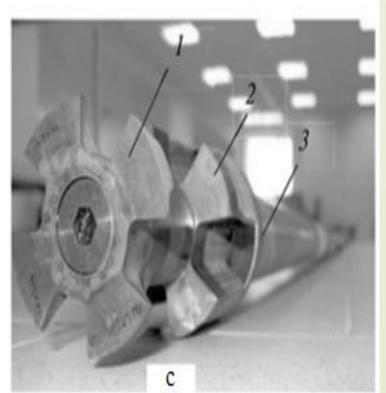


Figure 1
The principle of operation of the hydraulic communication channel.
1-internal part of the device,
2-external part of the device, 3-wall of the well, 4-electromagnet,
5-locking valve, 6-internal space.







## Figure 2

Diagram of a rotary type pulsator: a - work diagram; b - graph of the pulse signal; in - the appearance of the pulsator; 1 - rotating impeller; 2 - impeller phase manipulation, installed with the possibility of rotation around the axis to the left right; 3 - system housing.

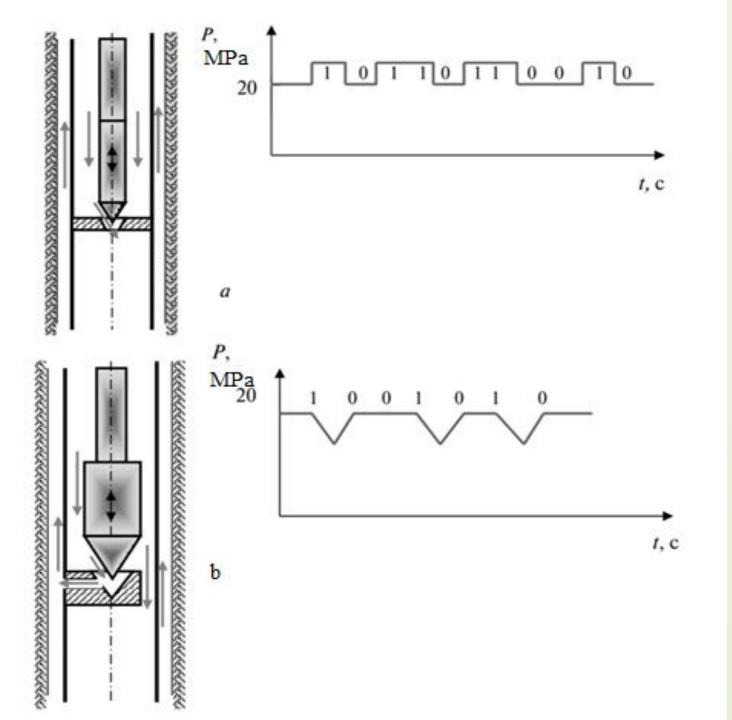


Figure 3
Coding signals in the hydraulic communication channel

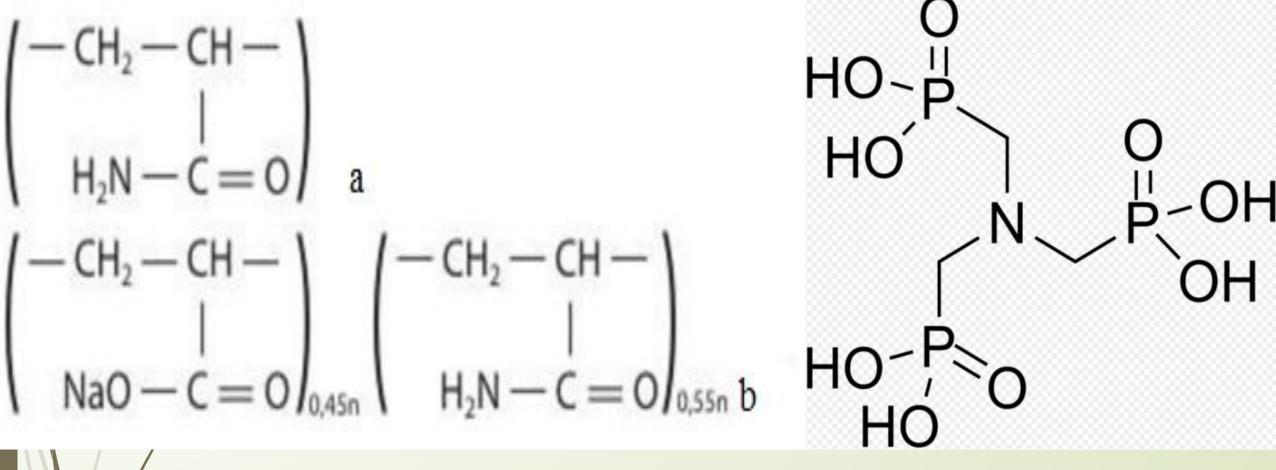


Figure 4. Scheme of the structures of the molecules of PAA (a) and hypan (b)

Figure 5. Diagram of the structure of nitrilotrimethylphosphonic acid

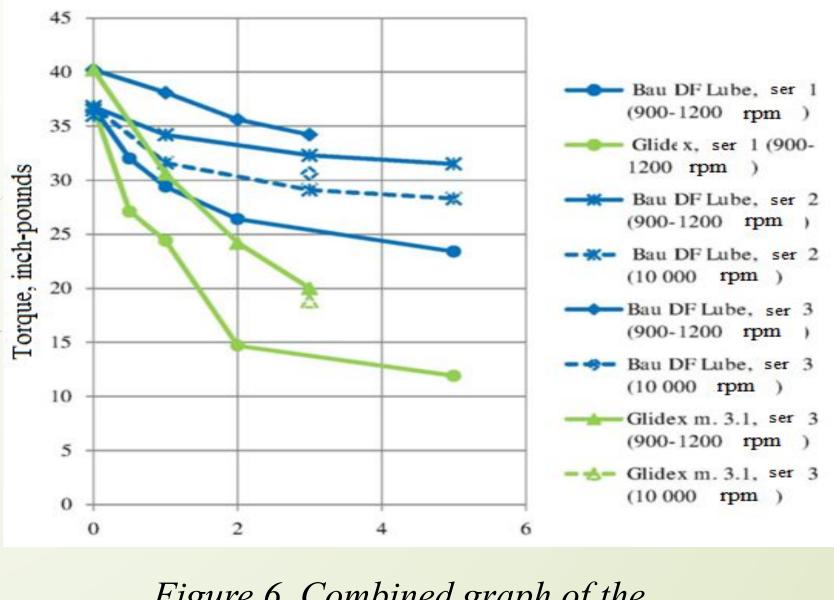
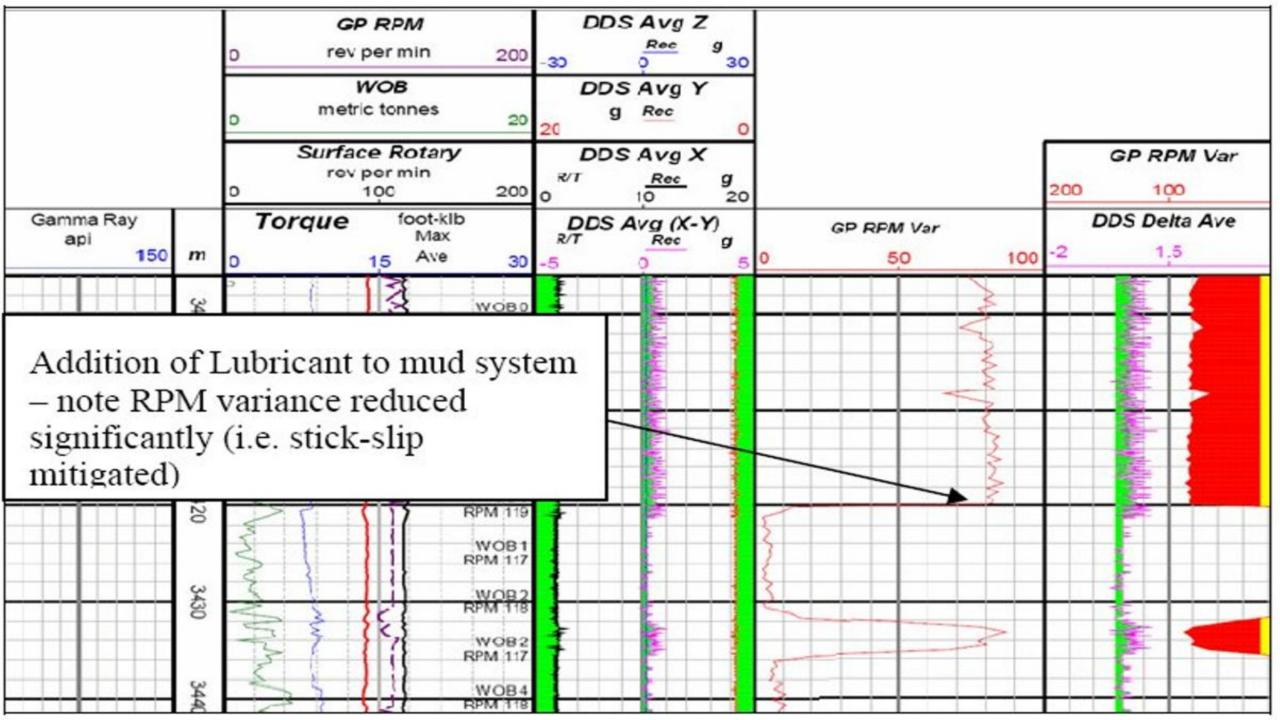


Figure 6. Combined graph of the effect of lubricants on the torque readings in polymer-bentonite solutions

| Lubricant<br>additive  | Concentration, | Torque,<br>inch-pounds |           | Plastic<br>viscosity,<br>centipoise |           | Yield point, $lb/100lb^2$ |           | gel strength in $10 \ \mathrm{second}$ , $1b/100lb^2$ |           | gel strength in $10$ minutes , $1b/1001b^2$ |           | in 30 min, ml | Friction factor, grad |
|------------------------|----------------|------------------------|-----------|-------------------------------------|-----------|---------------------------|-----------|---|-----------|---|-----------|---------------|-----------------------|
| Mixing speed, rpm      |                | 900-<br>1200           | 10<br>ths | 900-<br>1200                        | 10<br>000 | 900-<br>1200              | 10<br>000 | 900-<br>1200  | 10<br>ths | 900-<br>1200                                | 10<br>ths | ΙΉ            | Fric                  |
|                        |                | Polyme                 | r bente   | onite wit                           | h a mar   | ble cru                   | mb        |   |           |   |           |               |                       |
| Without<br>lubrication | 0              | 36,0                   |           | 25                                  |           | 23                        |           | 4   |           | 21  |           | 6,0           | 2,25                  |
|                        | 0              | 36,5                   |           |                                     |           |                           |           |   |           |   |           |               |                       |
|                        | 0              | 36,8                   |           |                                     |           |                           |           |   |           |   |           |               |                       |
| Bau DF Lube            | 1              | 34,2                   | 31,6      | 29                                  | 22        | 22                        | 29        | 6   | 7         | 22  | 27        |               |                       |
|                        | 3              | 32,3                   | 29,1      | 32                                  | 14        | 21                        | 42        | 4   | 10        | 22  | 30        |               |                       |
|                        | 5              | 31,5                   | 28,3      | 27                                  | 21        | 30                        | 31        | 5   | 10        | 24  | 28        | 4,2           | 2,75                  |
|                        |                | Polyme                 | r bente   | onite wit                           | hout a    | marble                    | crumb     | ,   |           |   |           |               |                       |
| Without lub.           | 0              | 40,2                   |           | 19                                  |           | 17                        |           | 3   |           | 16  |           |               |                       |
| Bau DF Lube            | 1              | 38,1                   |           | 19                                  |           | 17                        |           | 4   |           | 21  |           |               |                       |
|                        | 2              | 35,6                   |           | 19                                  |           | 18                        |           | 4   |           | 21  |           |               |                       |
|                        | 3              | 34,2                   | 30,6      | 20                                  |           | 19                        |           | 5   |           | 23  |           | 5,6           | 1,50                  |
| Glidex m. 3.1          | 1              | 30,6                   |           | 18                                  |           | 19                        |           | 3   |           | 21  |           |               |                       |
|                        | 2              | 24,2                   |           | 17                                  |           | 19                        |           | 2   |           | 18  |           |               |                       |
|                        | 3              | 20,0                   | 18,8      | 20                                  | 21        | 16                        | 20        | 2   | 4         | 18  | 22        | 5,4           | 2,00                  |



## Thanks for attention

