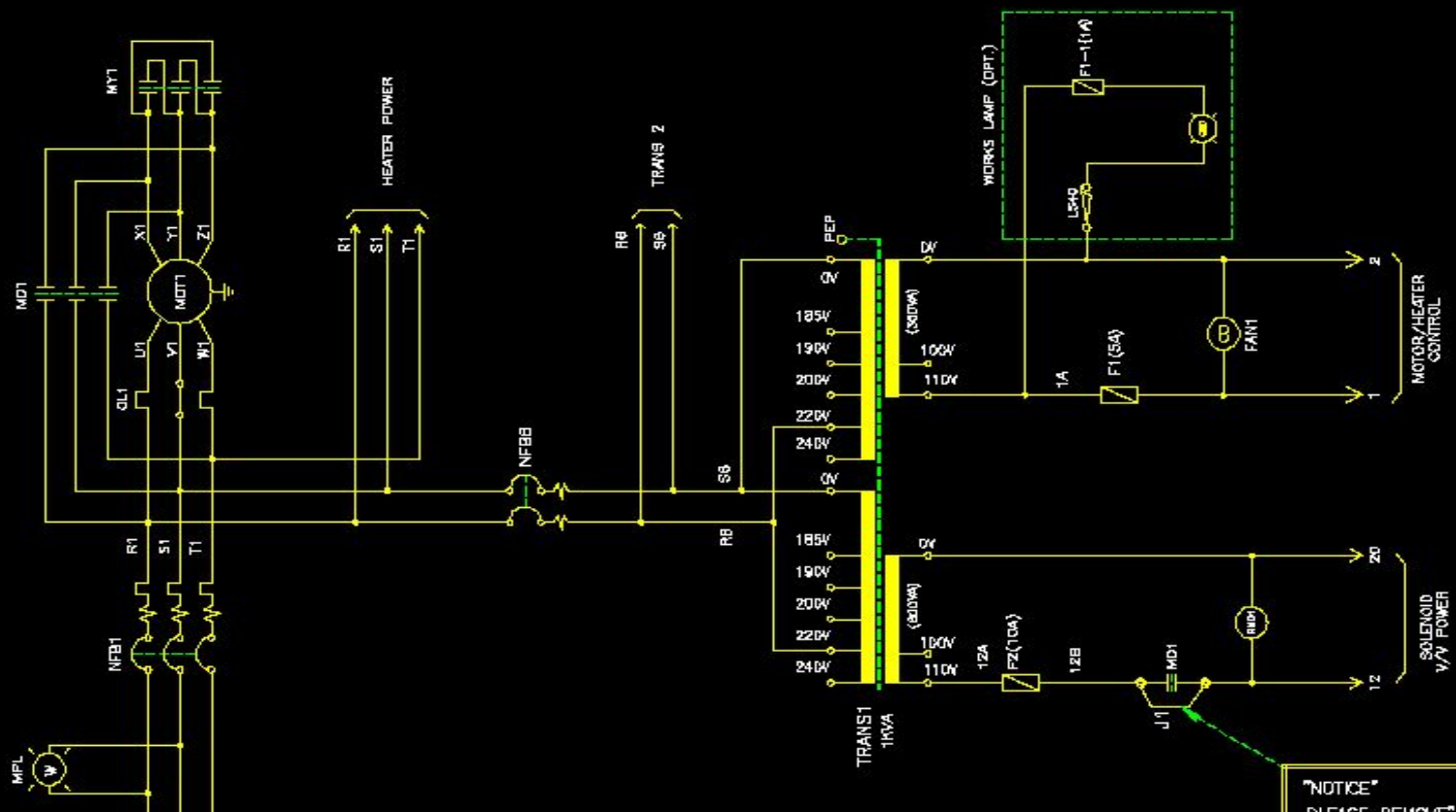


NE301320

NO	PART NO	PART NAME	MATERIAL	SPECIFICATION	WT(Kg)		
					G1	G2	G3



MODEL	MOT1	VOLTAGE	NFB1	NFB6	MY1	MD1	DL1
LGH200N	57KW	200V/220V	200A	10A	GMC 65	GMC 100	B4~96A
		380V/440V	125A	5A	GMC 65	GMC 100	33~49A

"NOTICE"  
PLEASE REMOVE "J1"  
AFTER CHECKING

HICOM4000

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불변유용시 관계방과 의사규정에  
의해 처방됨

LG Cable Ltd.

NAME SCHEMATIC DIAGRAM  
MOTOR DRIVE PART (1)

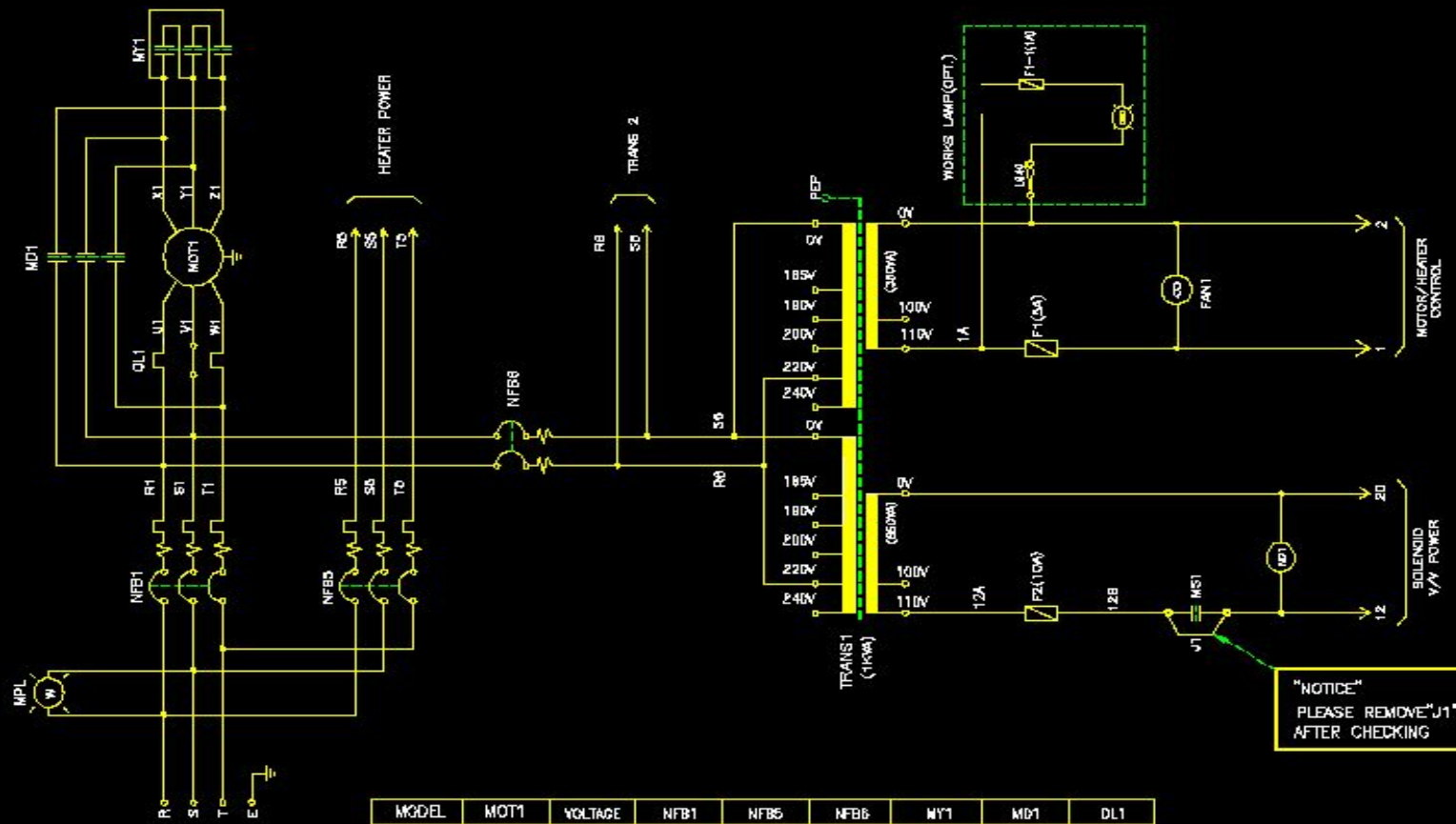
SCALE 1/2 NTS  
UNIT inch  
DATE 2002/10/17 황규택

TIT.PRJ LGH200N  
PART NO  
REV. 0 SHT.NO 1/1  
DWG.NO NE301320

SYM	QTY	REVISION	DATE	SIGN	CHECK	APPR.	REFERENCE DRAWING

NE301321

NO	PART NO	PART NAME	MATERIAL	SPECIFICATION	8		
					G1	G2	G3 WT(Kg)



MODEL	MOT1	VOLTAGE	NFB1	NFB5	NFB6	MY1	MD1	DL1
LGH350N	45KW	200V/220V	225A	75A	10A	GMC85P	GMC125P	85~125A
		380V/440V	150A	40A	5A	GMC85P	GMC125P	35~57A

"NOTICE"  
PLEASE REMOVE "J1"  
AFTER CHECKING

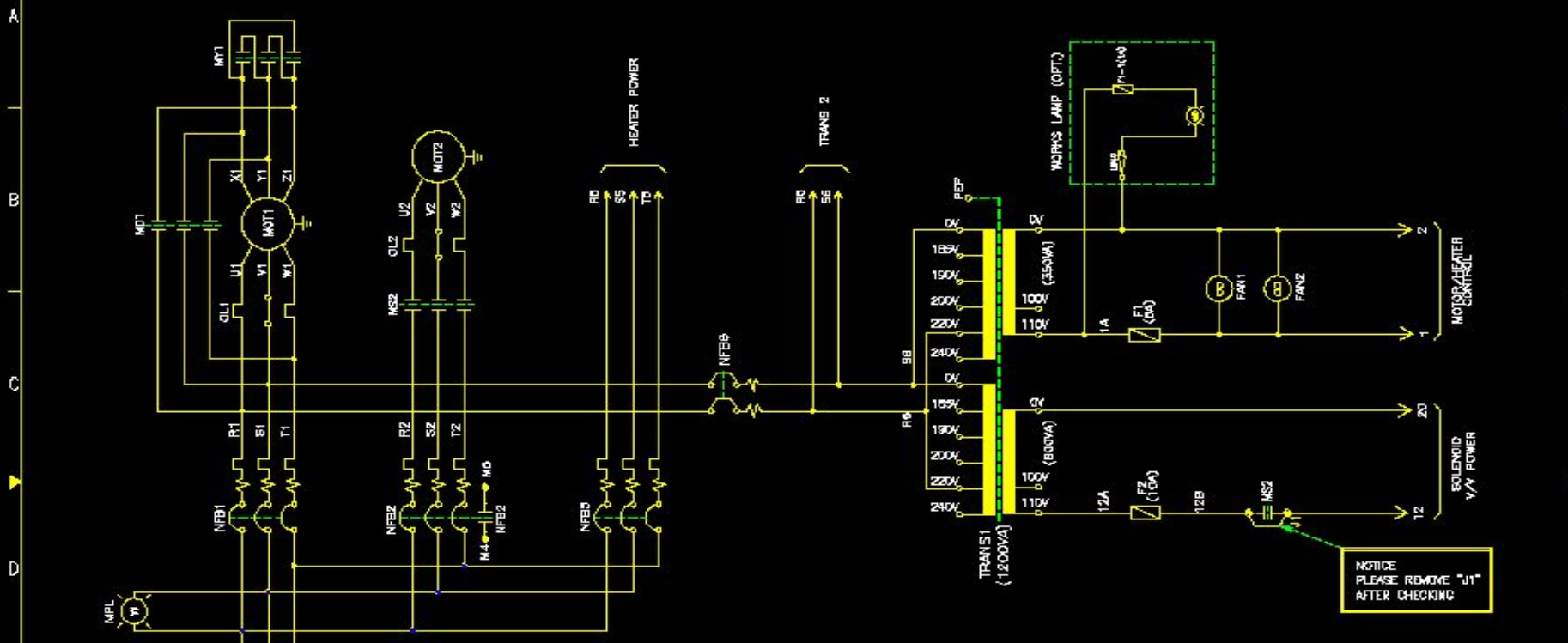
HICOM4000

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발령유출시 관계방과 회사규정에  
의해 처벌당

	LG Cable Ltd.						NAME	SCHEMATIC DIAGRAM	
								MOTOR DRIVE PART (1)	
SCALE	1/2	1/3	DRAWN	DESIGN	CHECK	APPR.	TIT.PRJ	LGH350N	
UNIT	mm	inch						PART NO	REV.
DATE	2002/10/17		황규택				DWG.ND	NE301321	0
								SHT.NO	1/1

SYM&QTY	REVISION	DATE	SIGN	CHECK	APPR.	REFERENCE DRAWING

NO	PART NO	PART NAME	MATERIAL	SPECIFICATION	G1	G2	G3	WT(Kg)
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MODEL	MOT1	MOT2	VOLTAGE	NFB1	NFB2	NFB3	NFB6	MY1	MO1	DL1	HS2(OL2)
LGHASON	37KW	22KW	200/220V	200A	100A	100A	10A	GMC55	GMC100	54-96A	GWS100 (54-80A)
			JED/440V	125A	75A	75A	5A	GMC85	GMC100	33-49A	GWS65 (45-65A)
LGHASON	45KW	22KW	200/220V	225A	100A	100A	10A	GMC55	GMC125	88-129A	GWS100 (54-80A)
			360/440V	150A	75A	75A	5A	GMC85	GMC125	38-57A	GWS65 (45-65A)

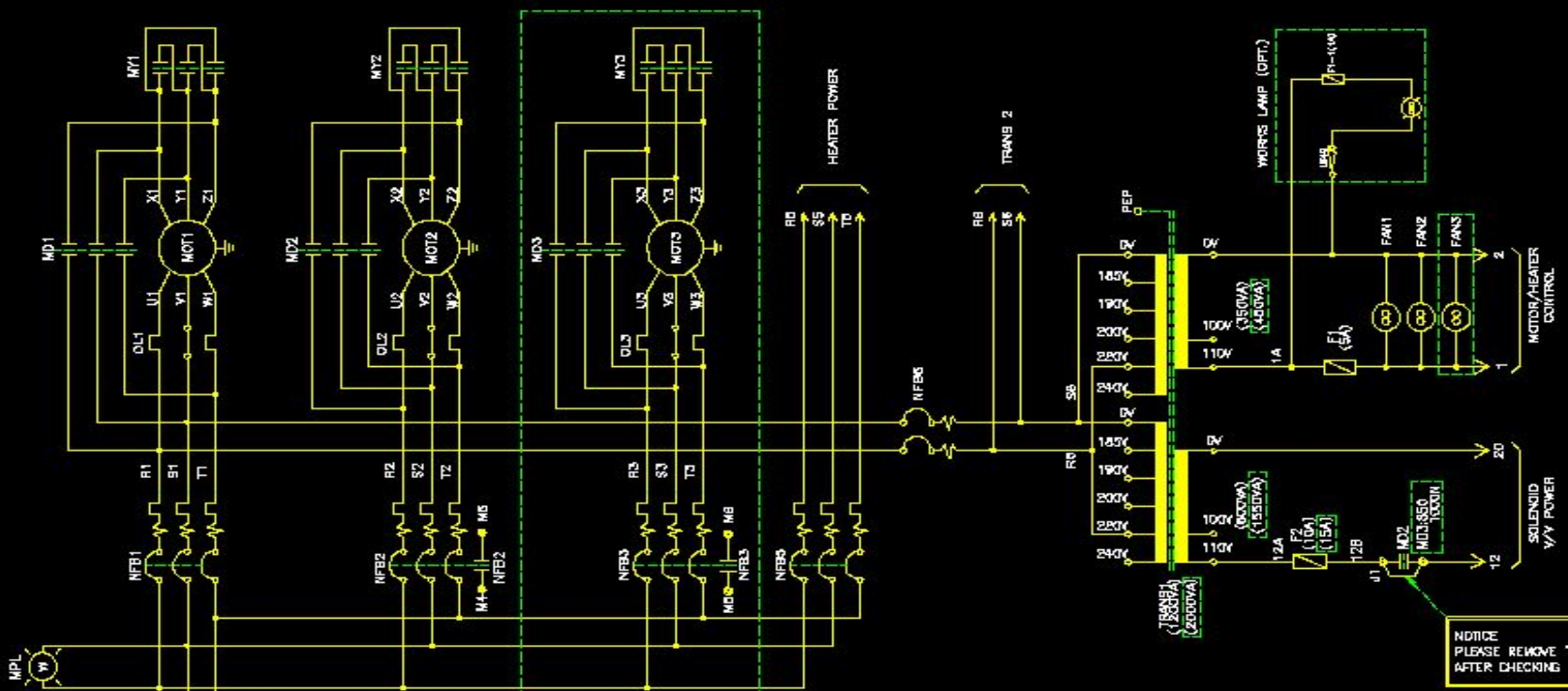
HICOM4000

이 도면은 엘리베이터의 과전압으로  
발생유출시 관계법과 회사규정이  
의에 처벌됨

							NAME SCHEMATIC DIAGRAM MOTOR DRIVE PART (1)	
SCALE	1/2	1/2	DRAWN	DESIGN	CHECK	APPR.	TIT.PRJ	LGH450~550N
UNIT	mm	inch					DWG.NO	PART NO
DATE	2002/10/17		황규택		황규택	강우일		REV. 0
								SHT.NO 1/1

SYMBOL	QTY	REVISION	DATE	SIGN	CHECK	APPR.	REFERENCE DRAWING

NO	PART NO	PART NAME	MATERIAL	SPECIFICATION	G1	G2	G3	WT(Kg)
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MODEL	MOT1	VOLTAGE	NFB1	NFB2/3	NFB5	NFB6	MY-ALL	MO-ALL	DL-ALL
LGH850N	4.5KW ( 2 )	200/220V	225A	225A	200A	10A	GWC85 ( 2 )	GMC125 ( 2 )	06-128A ( 2 )
		380/440V	150A	150A	125A	5A	GWC85 ( 2 )	GMC125 ( 2 )	39-57A ( 2 )
LGH850 ~ 1000N	37KW ( 3 )	200/220V	200A	200A	225A	10A	GWC85 ( 3 )	GMC100 ( 3 )	04-88A ( 3 )
		380/440V	125A	125A ( 2 )	150A	5A	GWC85 ( 3 )	GMC100 ( 3 )	33-49A ( 3 )

\* ( )은 갯수

[Dashed Box] : LGH850, 1000N ONLY

HICOM4000

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발행유치시 관계법과 회사규정이  
의해 처벌됨



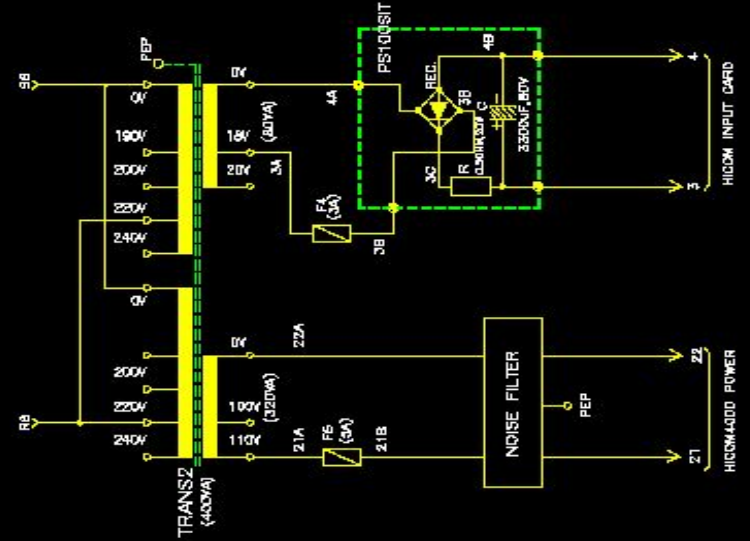
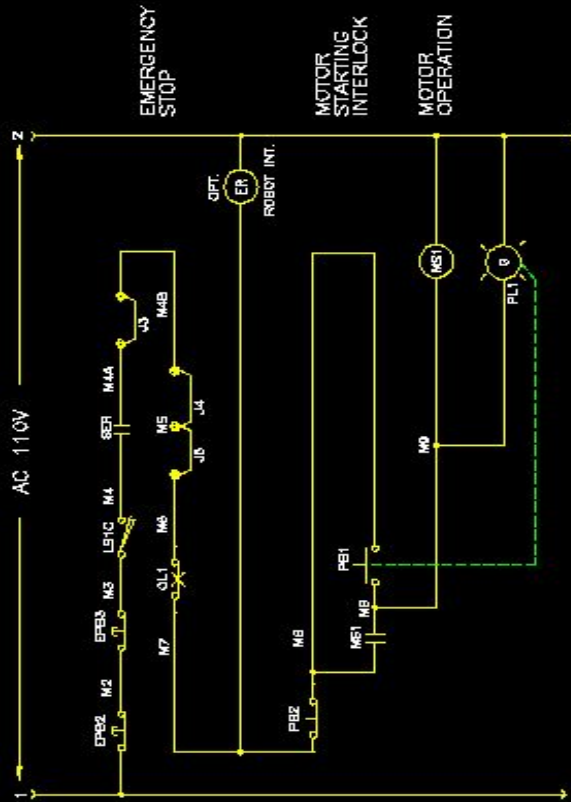
NAME	SCHEMATIC DIAGRAM MOTOR DRIVE PART (1)	
SCALE	1/2 NPS	
UNIT	mm inch	
DATE	2002/10/17	함규택 함규택상우일
DWG. NO	2002/2002/10/2510/25	
TIT. PRJ	LGH650~1000N	
PART NO	NE301323	
REV.	0	SHT. NO 1/1



SYM	QTY	REVISION	DATE	SIGN	CHECK	APPR.	REFERENCE DRAWING
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NO	PART NO	PART NAME	MATERIAL	SPECIFICATION	G1	G2	G3	WT(Kg)

J3 : ROBOT STOP INTERLOCK  
 J4 : SOLENOID MALFUNCTION DETECTOR INTERLOCK  
 J5 : SPARE



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 불변유출시 관계법과 회사규정에  
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NAME SCHEMATIC DIAGRAM  
 MOTOR DRIVE PART (2)

SCALE	1/2	MIS	DRAWN	DESIGN	CHECK	APPR.	TIT.PRU
UNIT	mm	inch					
DATE	2002/10/17		황규택	황규택	황규택	황규택	

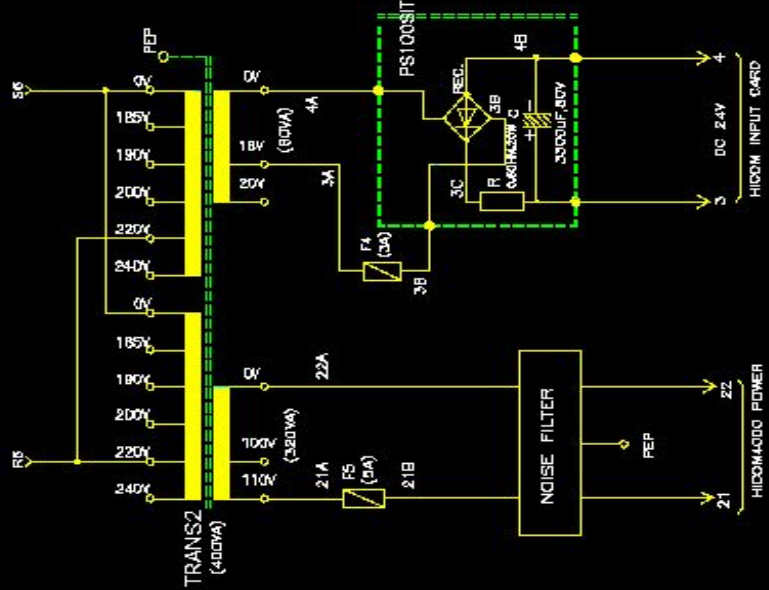
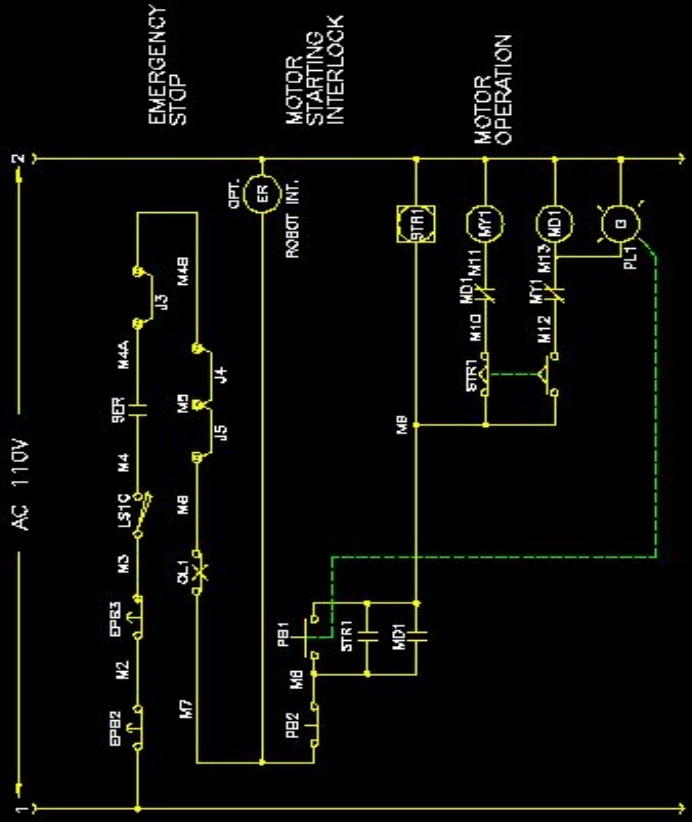
LGH25~160N	
PART NO	REV. SHT.NO
NE301324	01 1/1

SYM	QTY	REVISION	DATE	SIGN	CHECK	APPR.	REFERENCE DRAWING

NE301325

NO	PART NO	PART NAME	MATERIAL	SPECIFICATION	G1	G2	G3	WT(Kg)
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J3 : ROBOT vs MOTOR STOP INTERLOCK  
 J4 : SOLENOID MALFUNCTION DETECTOR INTERLOCK  
 J5 : SPARE



HICOM4000

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 의해 처벌됨

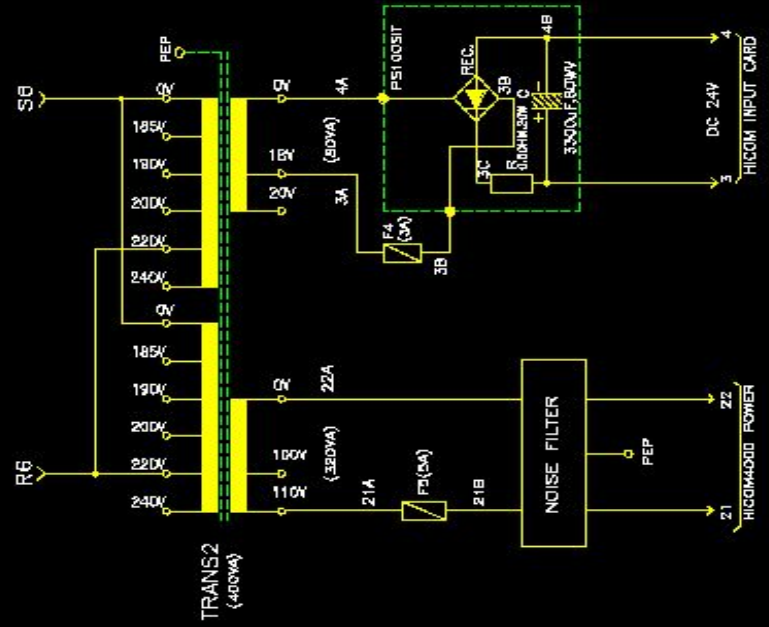
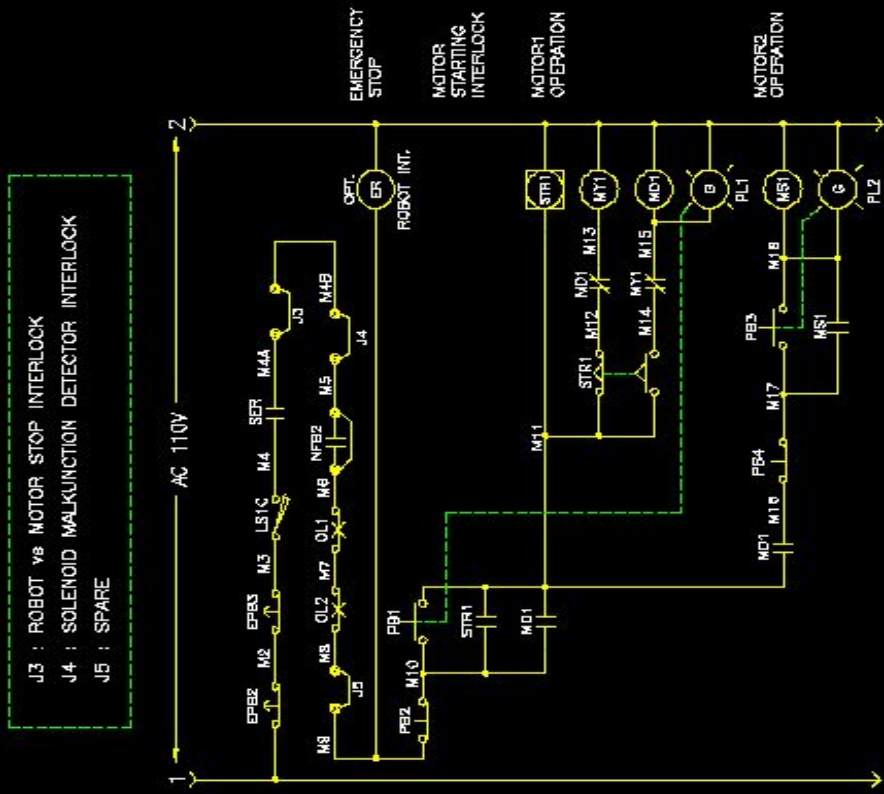
				NAME			
SCALE	1/2	#FS	DRAWN	DESIGN	CHECK	APPR.	TTT.PRJ
UNIT	mm	inch					
DATE	2002/10/17		황규택	황규택	상우일		DWG. NO

SCHEMATIC DIAGRAM	
MOTOR DRIVE PART (2)	
LGH200,350N	
PART NO	REV. SHT.ND
NE301325	01 1/1

△							
SYM&QTY	REVISION	DATE	SIGN	CHECK	APPR.	REFERENCE DRAWING	

NE301326

NO	PART NO	PART NAME	MATERIAL	SPECIFICATION	G1	G2	G3	WT(Kg)



HICOM4000

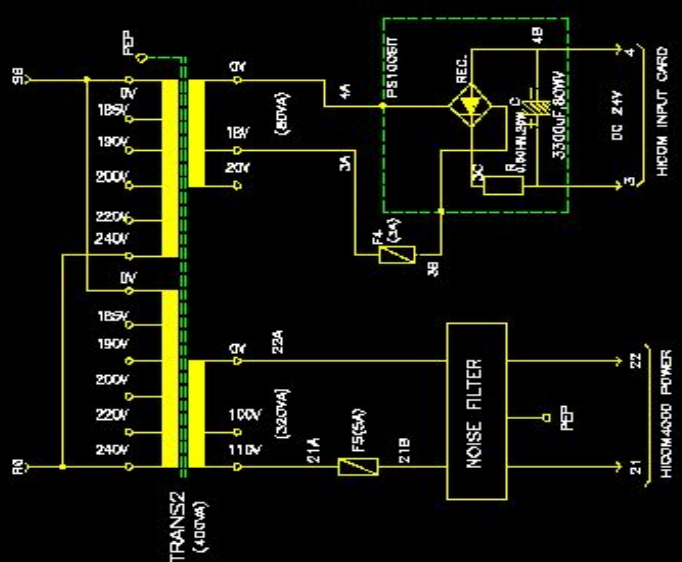
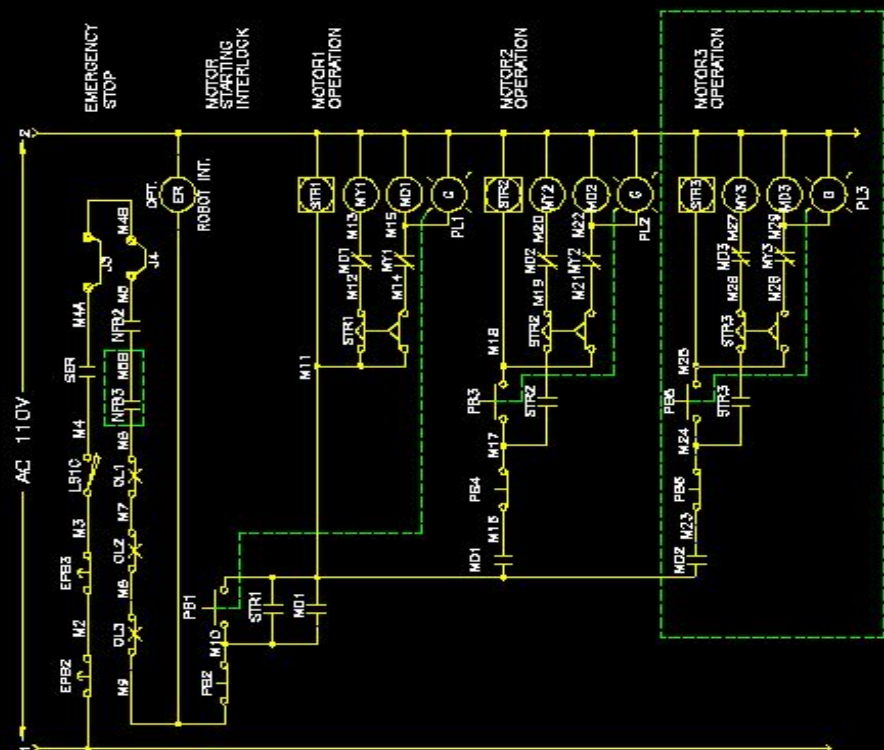
이 도면은 설계전선의 재산으로  
 불발유출시 관계법과 회사규정에  
 의해 처벌됨

					NAME		SCHEMATIC DIAGRAM	
					MOTOR DRIVE PART (2)		PART NO	
SCALE	1/1	DRAWN	DESIGN	CHECK	APPR.	TIT.PRJ	LGH450,550N	
UNIT	mm	DATE		2002/10/17		DWG.NO	NE301326	
DATE	2002/10/17	황규택	황규택	장우일		REV.	01	
						SHT.NO	1/1	

SYM	QTY	REVISION	DATE	SIGN	CHECK	APPR.	REFERENCE DRAWING

A3(420x297)

NO	PART NO	PART NAME	MATERIAL	SPECIFICATION	G1	G2	G3	MT(Kg)
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J3 : ROBOT vs MOTOR STOP INTERLOCK  
 J4 : SOLENOID MALKUNCTION DETECTOR INTERLOCK

[ ] : LGHBS0~1000N ONLY

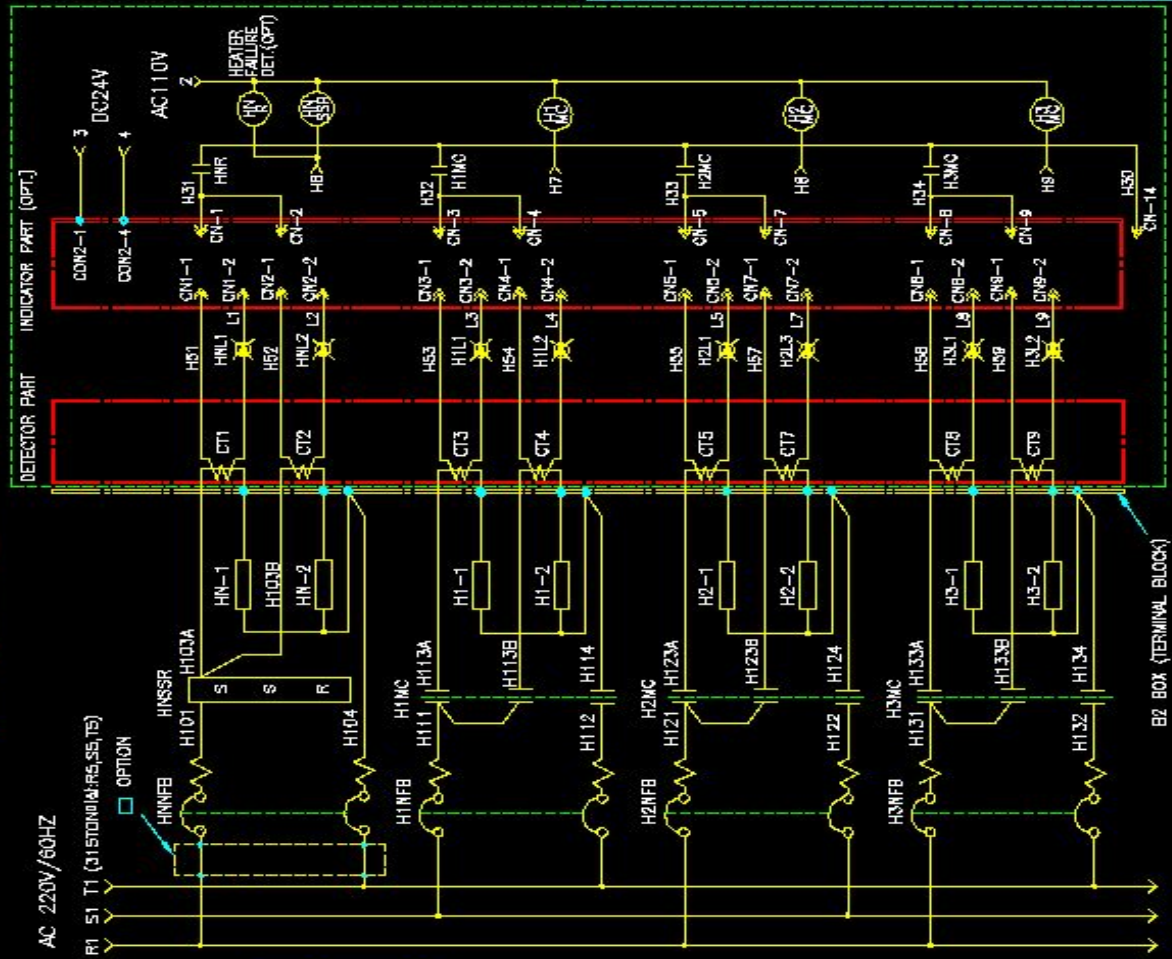
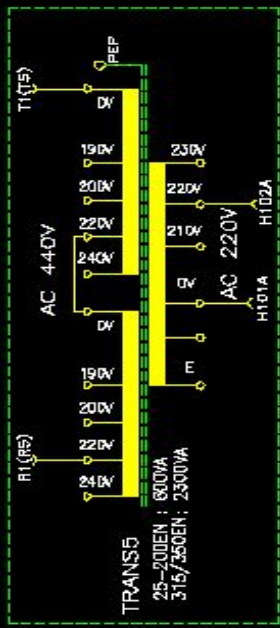
HICOM4000  
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 의해 처벌됨

	<b>LG Cable Ltd.</b>						NAME <b>SCHEMATIC DIAGRAM</b> <b>MOTOR DRIVE PART (2)</b>
	SCALE 1/2 NTS	DRAWN	DESIGN	CHECK	APPR.	TTT.PRJ	LGH650~1000N
UNIT mm inch	DATE 2002/10/17		환규택	환규택 양우일	2002/10/25 2002/10/25	PART NO <b>NE 301327</b>	REV. SHT.NO 01 1/1
DATE						DWG.NO	AS(420x297)

SYM	QTY	REVISION	DATE	SIGN	CHECK	APPR.	REFERENCE DRAWING



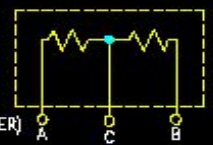
NO	PART NO	PART NAME	MATERIAL	SPECIFICATION	G1	G2	G3	WT(Kg)



MODEL	HN-1	HN-2	HNFB	H1-3FB	H1-3MFB	HNMC	H1-3MC
LGH25N	181W	-	623W	3A	3A	10A	6NC12
LGH50N	181W	-	814W	3A	3A	10A	6NC12
LGH75N 100/75-90N	236W	-	814W	3A	3A	10A	6NC12
LGH100N 100/45N	236W	-	1040W	3A	3A	15A(10A)	6NC12
LGH140/180N	259W	-	1658W	5A(3A)	20A(10A)	30A(15A)	6NC22
LGH200N	259W	-	1980W	5A(3A)	30A(15A)	30A(15A)	6NC22
LGH350N	643W	1189W	2827W	15A(10A)	30A(20A)	30A(20A)	6NC40

OPTION : TRANSFORMER FOR LOW VOLTAGE (U.S.A STANDARD)

NOTE  
PLEASE CONNECT TAPS OF EACH BAND HEATER (EXCEPT NOZZLE HEATER) AS FOLLOWS,  
IN AC 220V : A+B  
IN AC 440V : AB+C (BY USING JUMPER)



HICOM4000

이 도면은 명세서의 차신으로  
불필요한 변경과 착오가  
있을 수 있습니다.

**LG Cable Ltd.**

SCALE: 1/100  
UNIT: mm

DATE: 2002/10/17

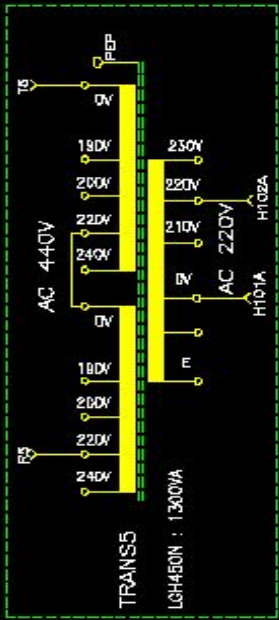
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DESIGN: 황규택  
CHECK: 김우일  
APPR: 김우일

TTT.PRJ: LGH25~350N  
DWC.NO: NE301328

NAME: SCHEMATIC DIAGRAM HEATER CIRCUIT  
PART NO: NE301328  
REV: 01  
SHT.NO: 1/1

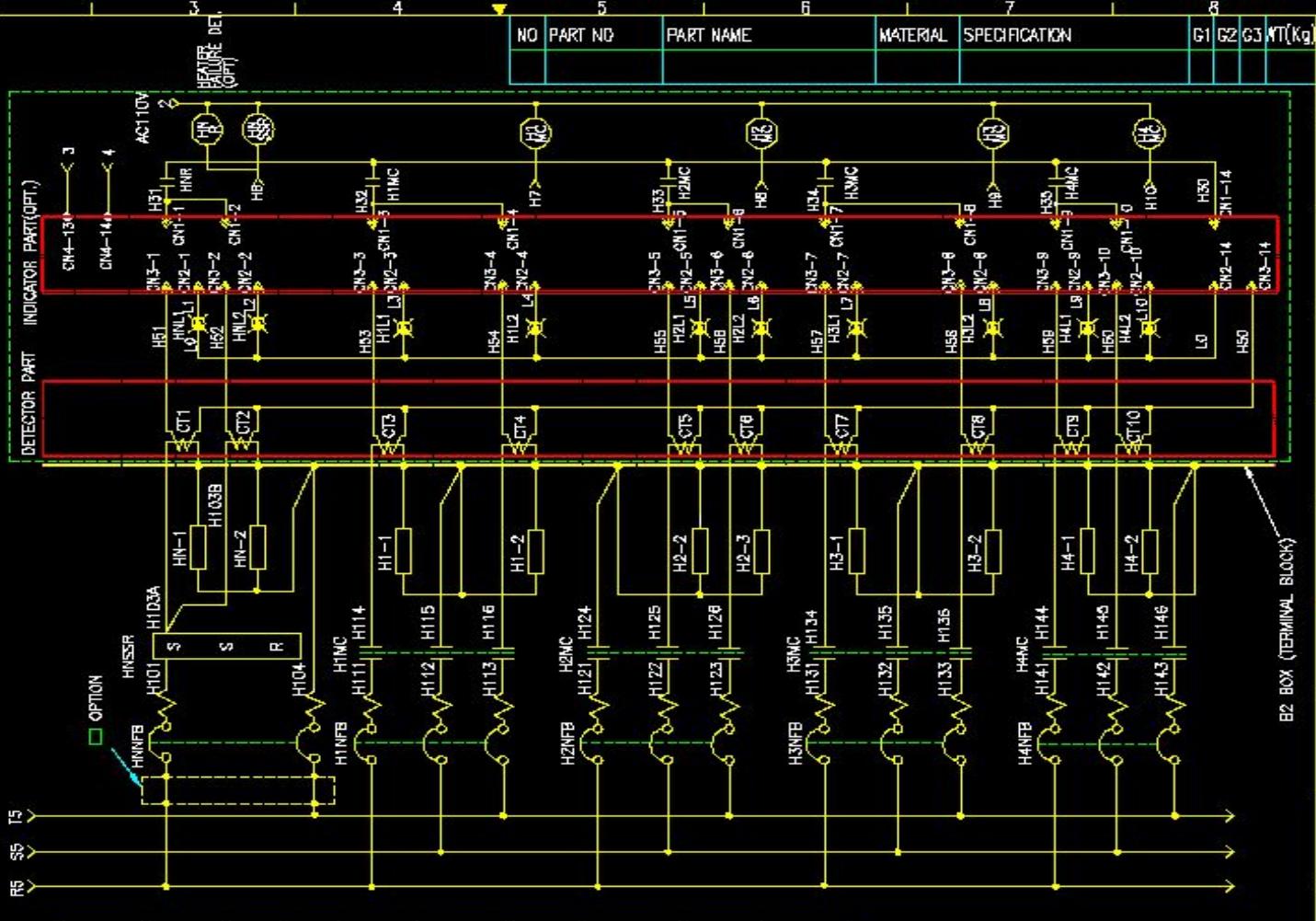
SYMBOL	REVISION	DATE	SIGN	CHECK	APPR.	REFERENCE DRAWING

NE301329



OPTION : TRANSFORMER FOR LOW VOLTAGE (U.S.A STANDARD)

AC220V/60Hz



MODEL	HN-1	HN-2	H1-1	H1-2	H2-4	HNNFB	H1-4NFB	HNSSR	H1-4MC
LGH450N	475W	415W	1056W	3820W	2991Wx2	10A(5A)	30A(20A)	25A	GMC40

\* ( ) AC346~440V 기준임.

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HICOM4000



SCALE	1/2	1/4	1/8	DRAWN	DESIGN	CHECK	APPR.	TIT.PRJ
UNIT	mm	inch						
DATE	2002/10/17			함규택				

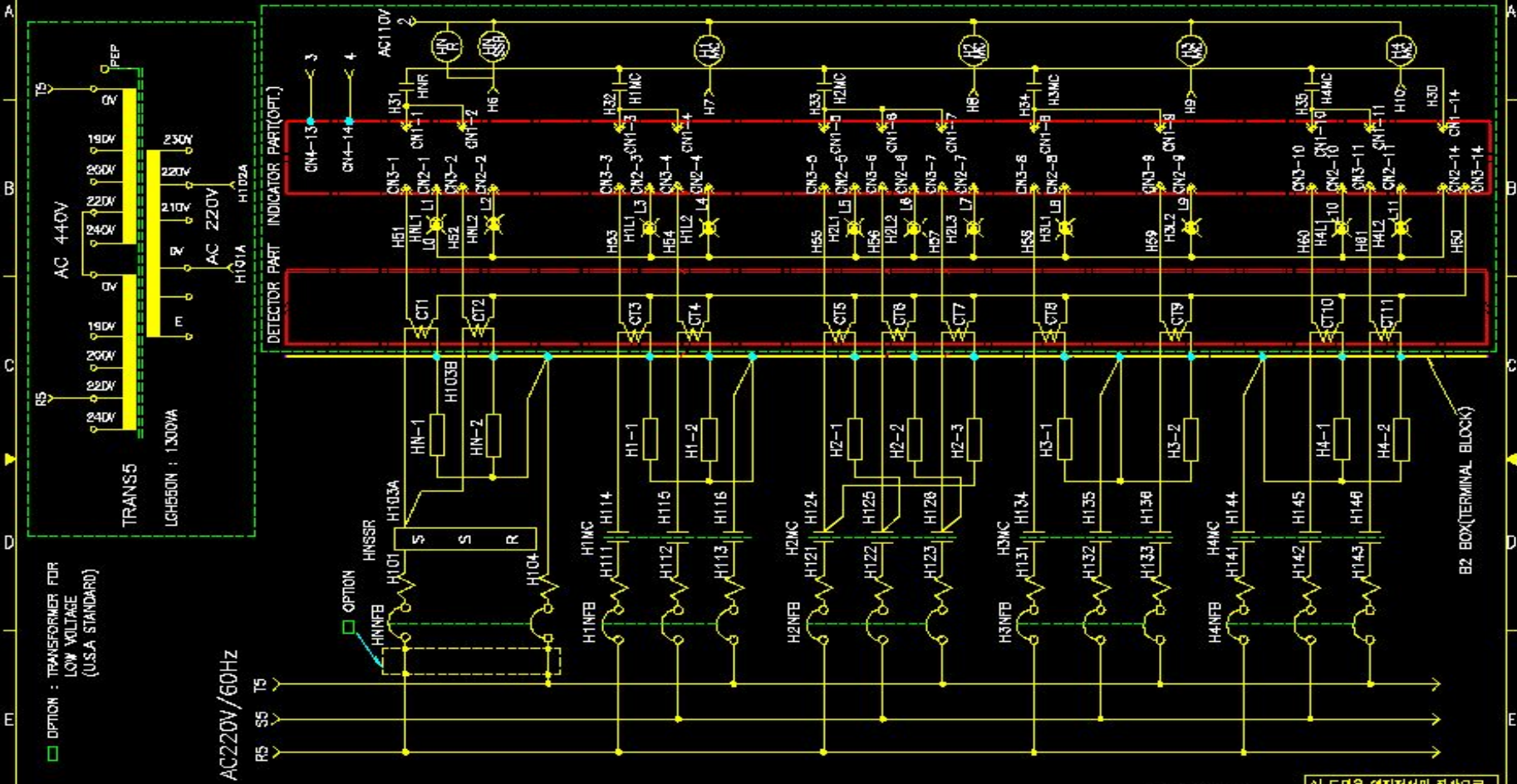
NAME SCHEMATIC DIAGRAM  
HEATER CIRCUIT

LGH450N  
PART NO  
NE301329  
REV. 01  
SHT.NO 1/1

SYM	QTY	REVISION	DATE	SIGN	CHECK	APPR.	REFERENCE DRAWING
1							
2							
3							
4							

A3(420x297)

NO	PART NO	PART NAME	MATERIAL	SPECIFICATION	G1	G2	G3	WT(Kg)
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OPTION : TRANSFORMER FOR LOW VOLTAGE (U.S.A STANDARD)

AC220V/60Hz

HICOM4000

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발발유출시 관계방과 회사규정에  
의해 적용됨

MODEL	HN-1	HN-2	H1-1	H1-2	H2-3	H4-1	H4-2	HNFB	H1-4NFB	HNSSR	H1-4MC
LGH550N	362W	419W	1176W	2941W	3167Wx2	2312W	3015W	10A(5A)	50A(30A)	25A	DMC40

\* ( )는 AC346~440V\*100V.

**LG Cable Ltd.**

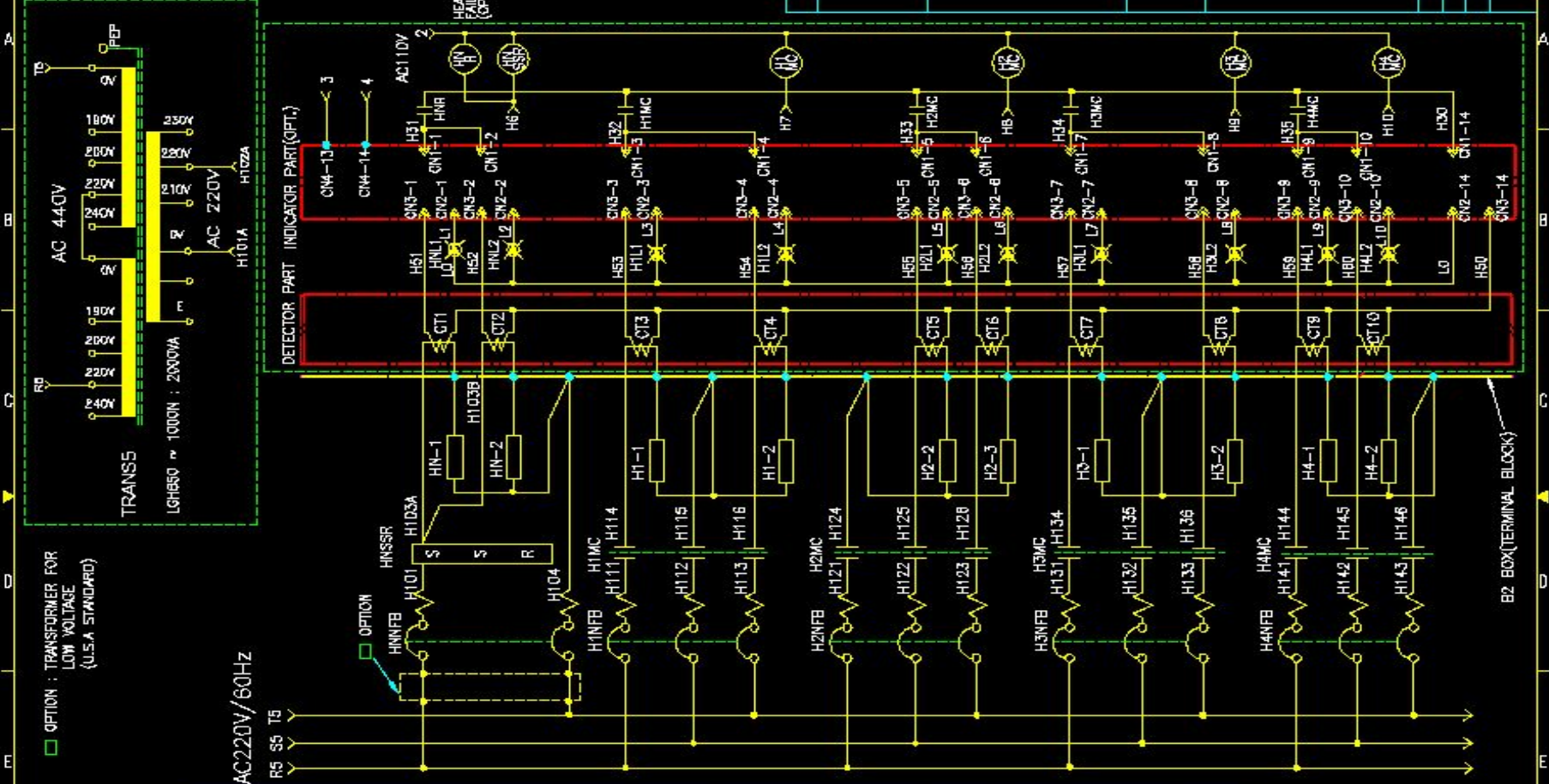
NAME: SCHEMATIC DIAGRAM  
HEATER CIRCUIT

SCALE	1/2	1/3	1/4	DRAWN	DESIGN	CHECK	APPR.	TIT.PRJ
UNIT	mm	inch						
DATE	2002/10/17			황규택				

DWG. NO: LGH550N  
PART NO: NE301330  
REV: 01  
SHT. NO: 1/1

SYM	QTY	REVISION	DATE	SIGN	CHECK	APPR.	REFERENCE DRAWING

NO	PART NO	PART NAME	MATERIAL	SPECIFICATION	G1	G2	G3	WT(Kg)



OPTION : TRANSFORMER FOR LOW VOLTAGE (U.S.A STANDARD)

AC220V/60Hz

MODEL	HN-1	HN-2	H1-1	H1-2	H2~4	HNNFB	H1NFB	H2~4NFB	HNSSR	H1MC	H2~4MC
LGH650N	475W	870W	1948W	5027W	5278Wx2	15A(10A)	50A(30A)	60A(50A)	25A	GMC50	GMC65
LGH850~1000N	475W	870W	2620W	7940W	7395Wx2	15A(10A)	60A(40A)	80A(50A)	25A	GMC65	GMC85

\* ( )는 AC346~440V 기준임.

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 의해 처벌됨



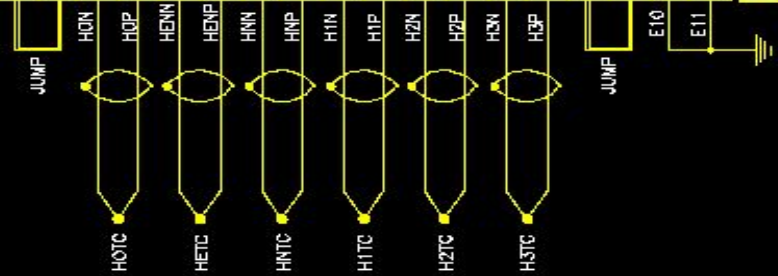
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UNIT	mm	inch							

NAME	SCHEMATIC DIAGRAM	
	HEATER CIRCUIT	
TTT.PRJ	LGH650~1000N	
	PART NO	REV.
DWG.NO	NE301331	01
		SHT.NO
		1/1

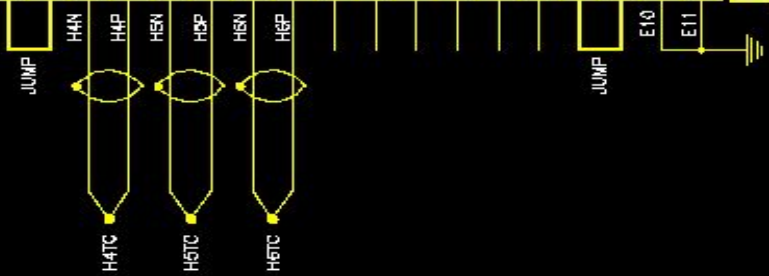
SYMBOL	QTY	REVISION	DATE	SIGN	CHECK	APPR.	REFERENCE DRAWING

NO	PART NO	PART NAME	MATERIAL	SPECIFICATION	G1	G2	G3	MT(Kg)

PIN NO.	TEMPERATURE INPUT BOARD1
1	BALCO1
2	BALCO1
3	HYD. OIL (-)
4	HYD. OIL (+)
5	EXT. NOZZLE HEATER (-)
6	EXT. NOZZLE HEATER (+)
7	NOZZLE HEATER (-)
8	NOZZLE HEATER (+)
9	BAND HEATER 1 (-)
10	BAND HEATER 1 (+)
11	BAND HEATER 2 (-)
12	BAND HEATER 2 (+)
13	BAND HEATER 3 (-)
14	BAND HEATER 3 (+)
15	BALCO2
16	BALCO2
17	CHASSIS(EARTH GROUND)
18	CHASSIS(EARTH GROUND)



PIN NO.	TEMPERATURE INPUT BOARD1
1	BALCO1
2	BALCO1
3	BAND HEATER 4 (-)
4	BAND HEATER 4 (+)
5	BAND HEATER 5 (-)
6	BAND HEATER 5 (+)
7	BAND HEATER 6 (-)
8	BAND HEATER 6 (+)
9	SPARE ANALOG INPUT
10	ANALOG COMMON
11	SPARE ANALOG INPUT
12	ANALOG COMMON
13	SPARE ANALOG INPUT
14	ANALOG COMMON
15	BALCO2
16	BALCO2
17	CHASSIS(EARTH GROUND)
18	CHASSIS(EARTH GROUND)



(LGH450~1000N)  
(OPT.)  
(OPT.)  
(OPT.)  
(OPT.)  
(OPT.)  
(OPT.)

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불법유출시 관계법과 회사규정에  
의해 처벌됨

\* NOTICE) E10~ E13 : TO TERMINAL BLOCK

				NAME	
SCALE	1/2 INCH	DRAWN	DESIGN	CHECK	APPR.
UNIT	mm - inch	DATE		2002/2002/10/25	
DATE	2002/10/17	황규택		황규택/강우일	

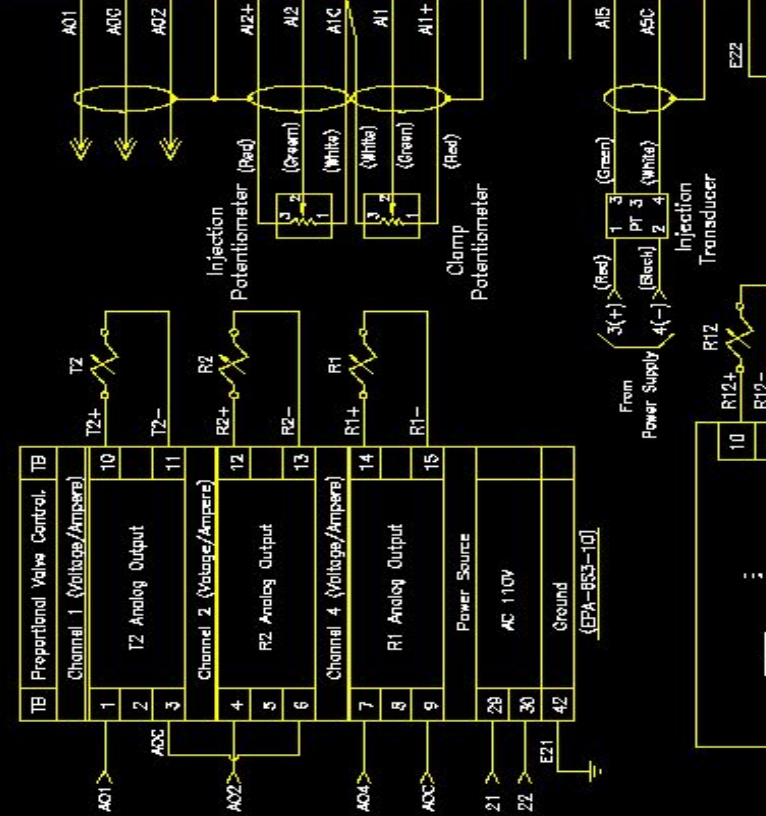
TEMPERATURE BOARD	
6 ZONE / 9+3 ZONE	
LGH25~1000N	
PART NO	REV.
NE301332	0
SHT.NO	1/1

SYM	QTY	REVISION	DATE	SIGN	CHECK	APPR.	REFERENCE DRAWING

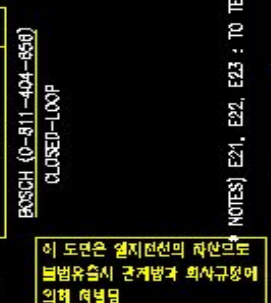
NE301333

PIN NO.	ANALOG I/O BOARD
1	T2 Analog Output
2	Analog Common
3	R2 Analog Output
4	Shield
5	Injection Position Input (+)
6	Injection Position Input
7	Analog Common
8	Clamp Position Input
9	Clamp Position (+)
10	Shield
11	Shunt Cal Hydraulic 1A
12	Shunt Cal Hydraulic 1B
13	Inj. Hyd.Pressure Input
14	Analog Common
15	Shield
18	Shield

PIN NO.	ANALOG I/O BOARD
16	R12 Analog Output(Open Loop Out) Same Y/Y Control Sig.(Closed Loop Out)
15	Analog Common
14	R1 Analog Output
13	Shield
12	RPM Signal Input
11	COMMON
10	(+12V) Regulated
8	Analog Common
6	Eject Position Input
7	Eject Position(+)
6	Shield
5	Shunt Cal Hydraulic 2A
4	Shunt Cal Hydraulic 2B
3	Clamp Hyd.Pressure Input
2	Analog Common
1	Shield



CONN.	DSN.
A	3(+)
B	4(-)
C	A03
D	A0C
E	AF
F	External Voltage-meter (0-±10V)
GND	EZ3



				NAME ANALOG I/O BOARD #1 CONNECTOR ASSEMBLY	
SCALE	1:1	DRAWN	DESIGN	CHECK	APPR.
UNIT	mm-inch	DATE	2002/10/17	2002/10/25	2002/10/25
DATE	2002/10/17	DWG. NO.	NE301333	REV.	SHT. NO.
				01	1/1

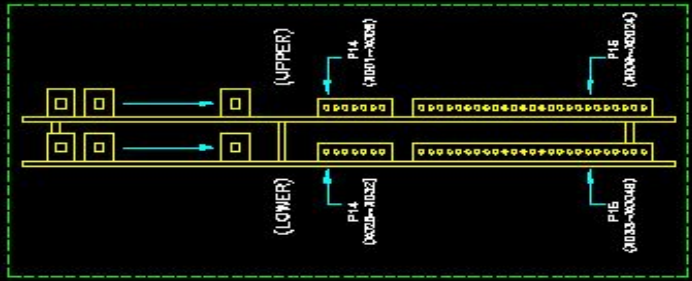
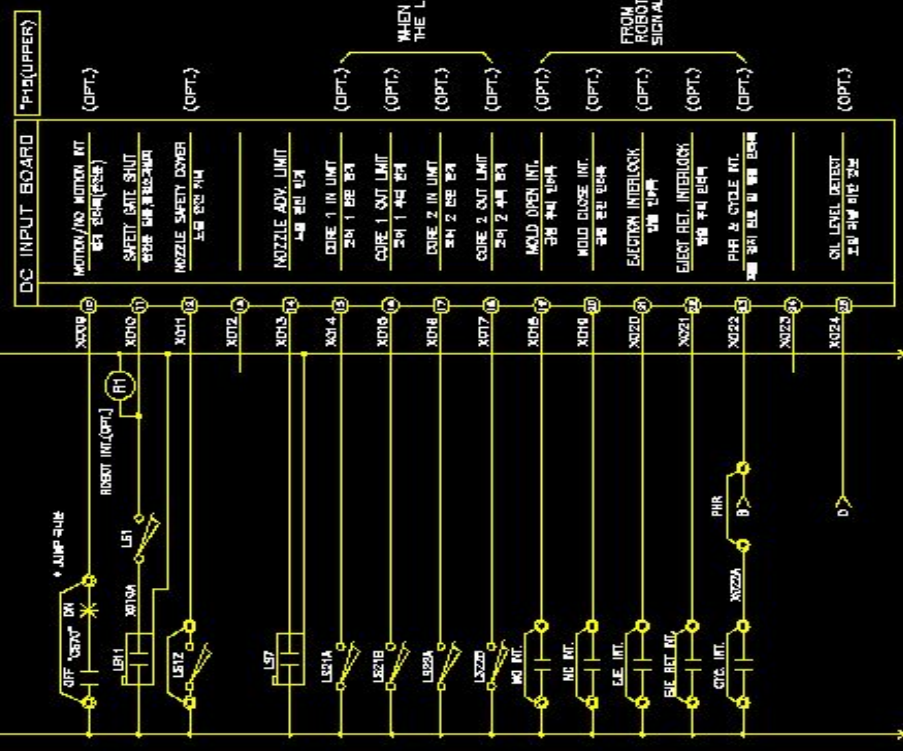
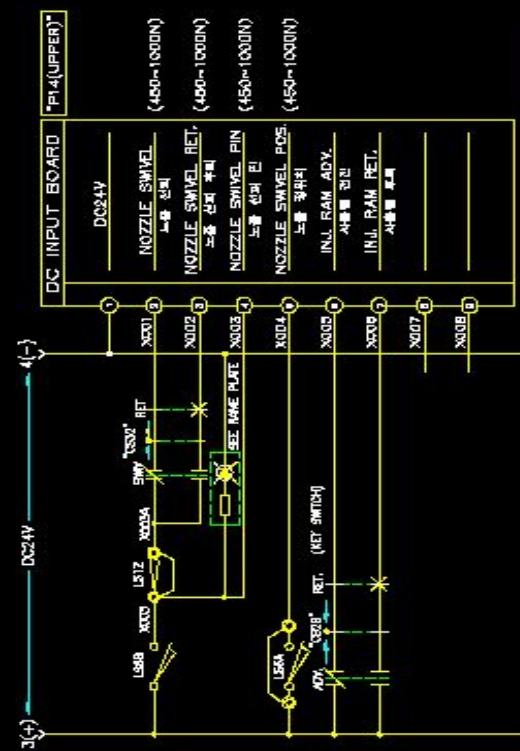
NOTES) E21, E22, E23 : TO TERMINAL BLOCK

이 도면은 설계리진의 재산으로  
 무단복사시 관계법과 회사규정에  
 의해 처벌됨

SYMBOL	REVISION	DATE	SIGN	CHECK	APPR.	REFERENCE DRAWING	TIT. PRJ	DWG. NO.	REV.	SHT. NO.
							LGH25~1000N	NE301333	01	1/1

A3(420x297)

NO	PART NO	PART NAME	MATERIAL	SPECIFICATION	G1	G2	G3	WT(Kg)
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\*P14(UPPER)

\*P16(UPPER)

WHEN YOU USE THE LIMIT SWITCH

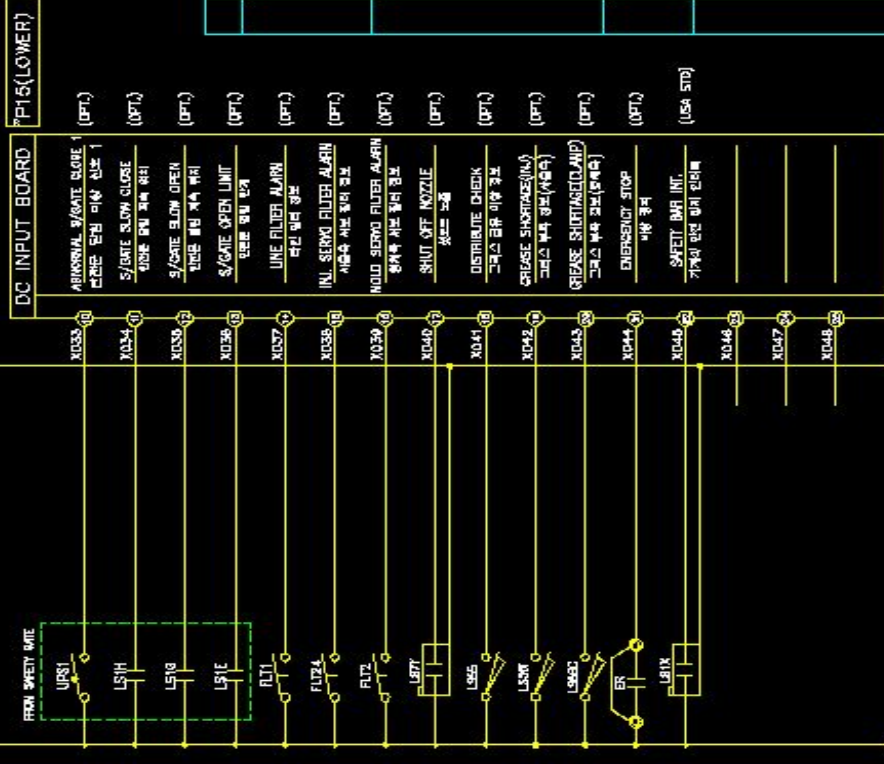
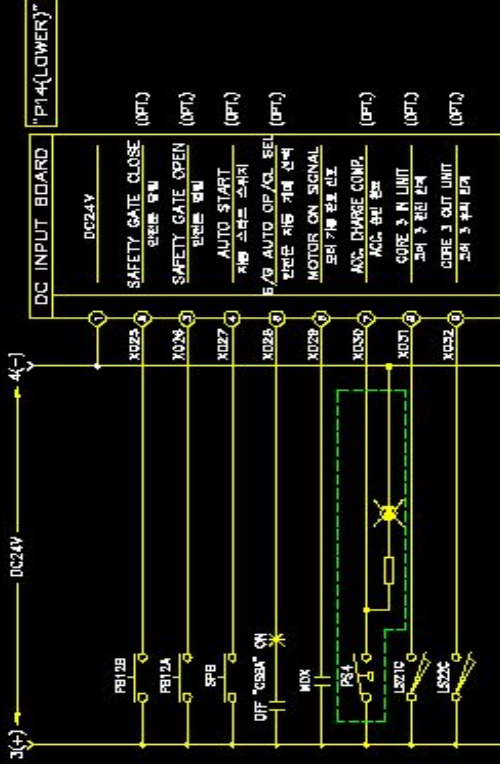
FROM ROBOT. INT. SIGNAL

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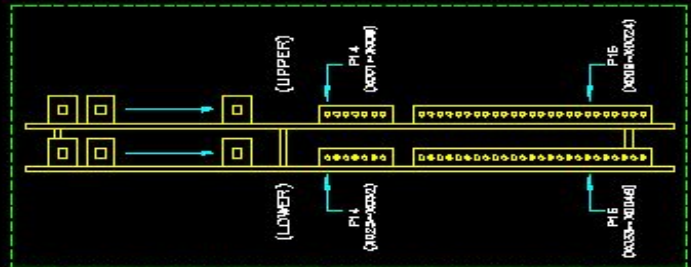
이 도면은 양지전선의 직산으로  
본업유용시 관계법과 회사규정이  
그에 치받힘

	LG Cable Ltd.				NAME	DC INPUT (1)
	SCALE	1/2	1/25	1/25	DC INPUT BOARD #1	
UNIT	mm	inch			TIT. PRJ	LGH25~1000N
DATE	2002/10/17	황규덕	2002/10/25	2002/10/25	PART NO	NE301334
					DWG. NO	
					REV.	0
					SHT. NO	1/1

SYMBOL	QTY	REVISION	DATE	SIGN	CHECK	APPR.	REFERENCE DRAWING



NO	PART NO	PART NAME	MATERIAL	SPECIFICATION	G1	G2	G3	WT(Kg)



\* NOTICE) ALL METAL CONNECTOR



PIN NO.	COLOR	FUNCTION
1	WHITE	AC POWER
2	BLACK	AC POWER
3	GREEN	LS56
4	YELLOW	LS58
5	BLUE	NOT USE
6	RED	NOT USE

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이 도면은 설계전선의 하산으로  
불법유출시 관계법과 회사규정에  
의해 처벌됨

**LG Cable Ltd.**

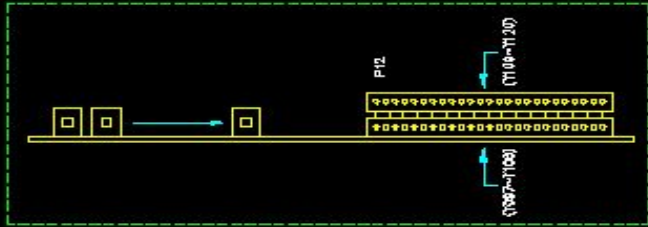
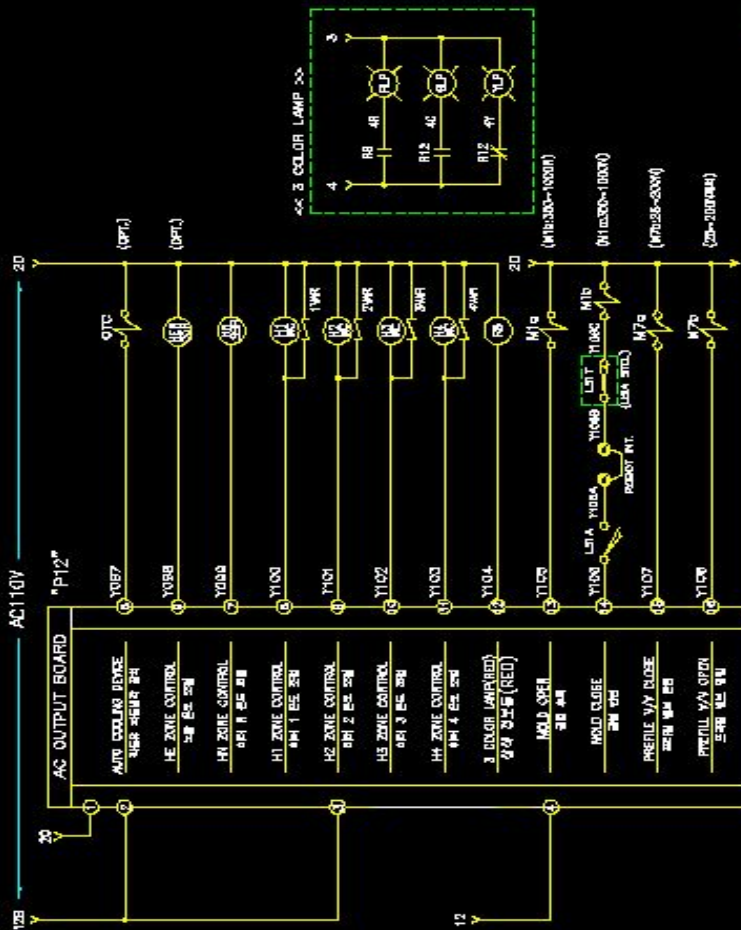
NAME DC INPUT (2)  
DC INPUT BOARD #1

SCALE 1/2 HFS DRAWN DESIGN CHECK APPR. TIT. PRJ LGH25~1000N  
UNIT mm inch DATE 2002/10/17 환규택 2002/2002/10/25 환규택 상우일

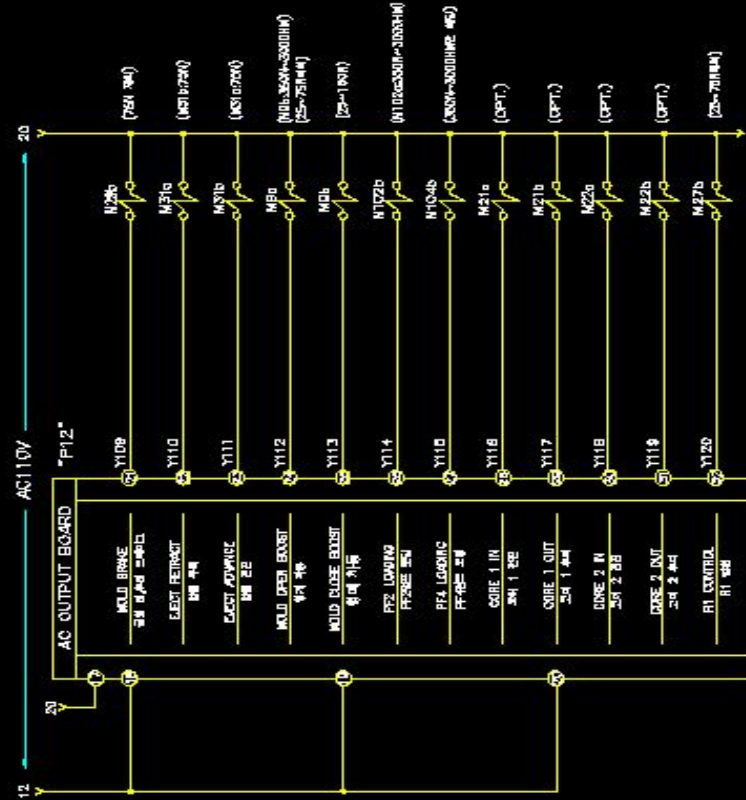
DWG. NO PART NO NE301335 REV. 0 SHT. NO 1/1

SYMBOL	QTY	REVISION	DATE	SIGN	CHECK	APPR.	REFERENCE DRAWING





NO	PART NO	PART NAME	MATERIAL	SPECIFICATION	G1	G2	G3	WT(Kg)
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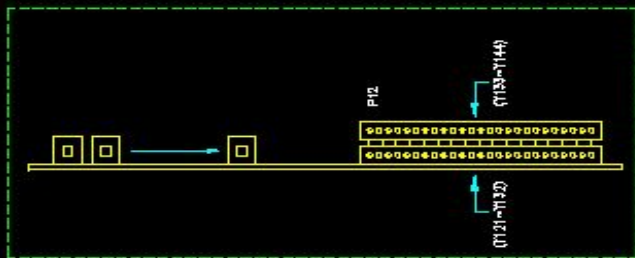
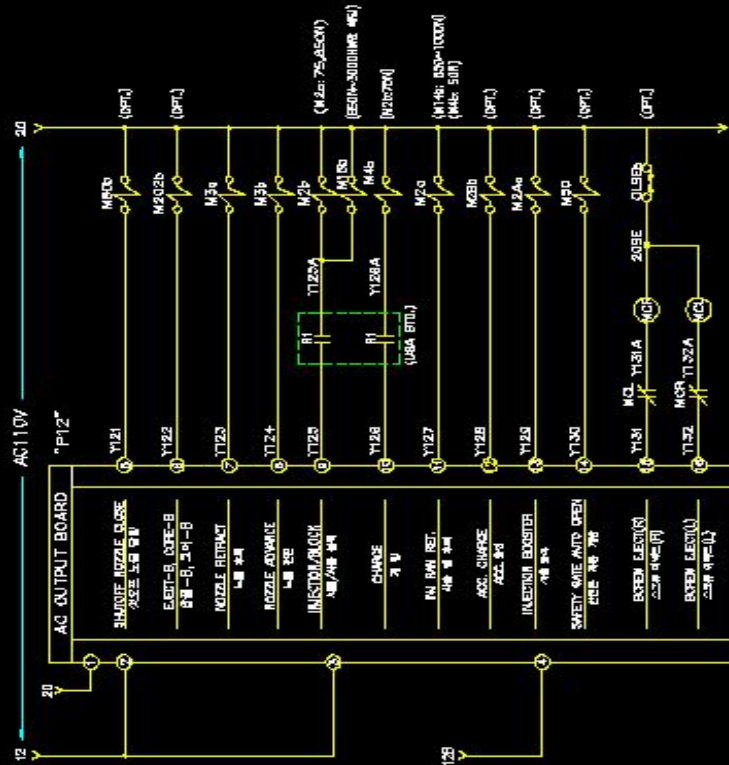


HICOM4000

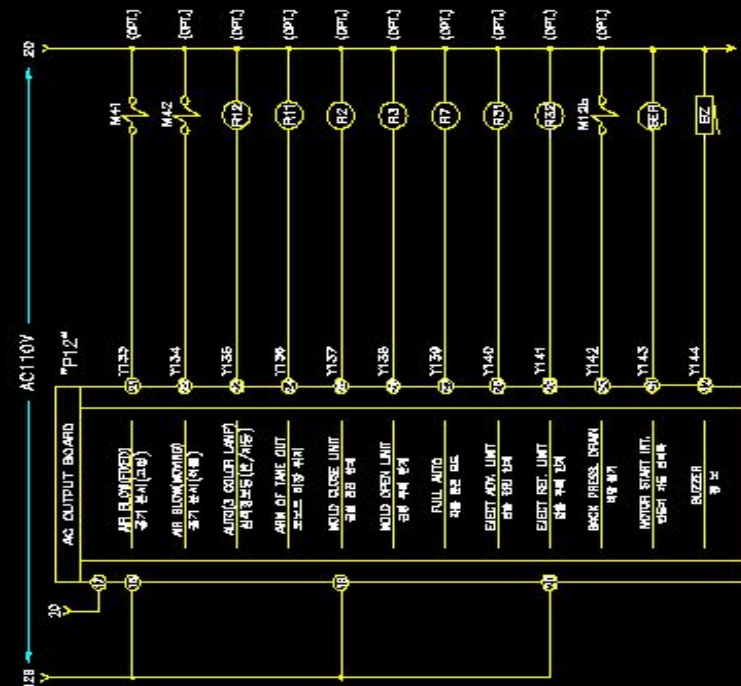
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 무단유출시 관계법과 회사규정에  
 의해 처벌됨

						NAME	AC DUPUT (1)		
						NAME	AC OUTPUT BOARD #1		
SCALE	1/2	1/25	DRAWN	DESIGN	CHECK	APPR.	TIT.PRJ	LGH25~1000N	
UNIT	mm	inch			DATE	2002/10/17	2002/10/25	PART NO	NE301336
DATE	2002/10/17	2002/10/25	황규택	황규택	김우일		DWG.NO	REV.	0
								SHT.WG	1/1

SYM&QTY	REVISION	DATE	SIGN	CHECK	APPR.	REFERENCE DRAWING



NO	PART NO	PART NAME	MATERIAL	SPECIFICATION	G1	G2	G3	WT(Kg)
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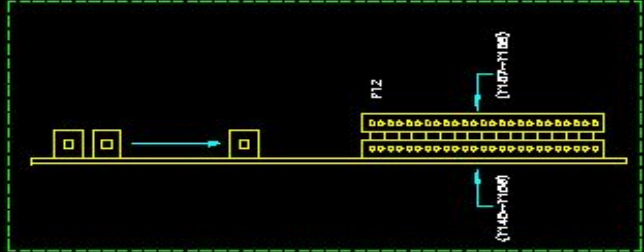
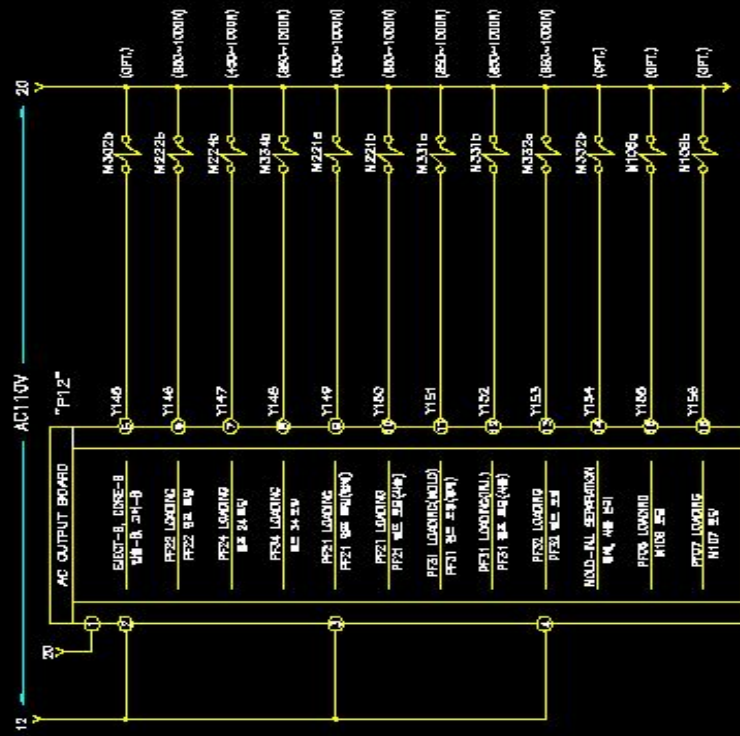


HICOM4000

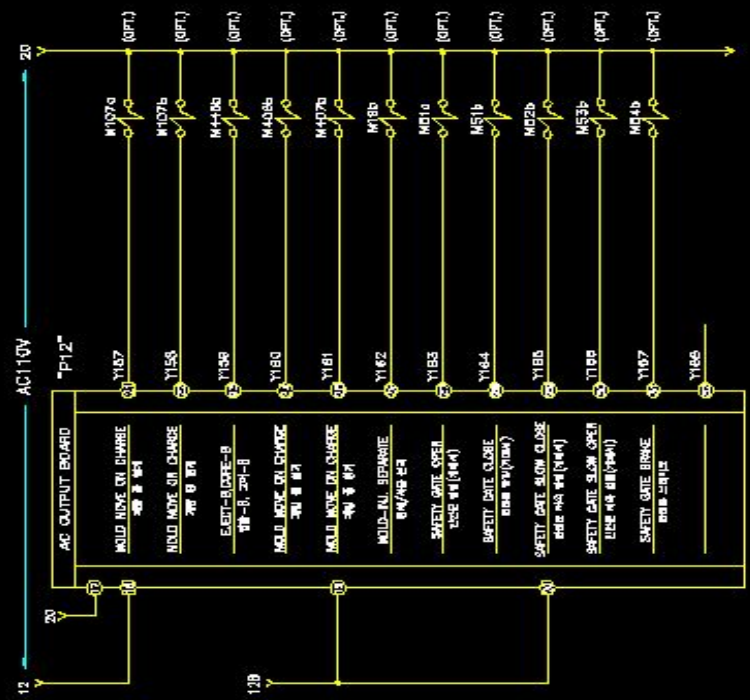
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발급유형시 관계자와 의사규정에  
의해 지폐됨

	LG Cable Ltd.			NAME	AC OUTPUT (2)
					AC OUTPUT BOARD #2
SCALE	1/2 #15	DRAWN	DESIGN	CHECK	APPR.
UNIT	mm inch				
DATE	2002/10/17	함규택	함규택	강우일	
TIT.PRJ					LGH25~1000N
DWG.NO					PART NO
					REV. 01
					SHT. NO 1/1

SYMxQTY	REVISION	DATE	SIGN	CHECK	APPR.	REFERENCE DRAWING



NO	PART NO	PART NAME	MATERIAL	SPECIFICATION	G1	G2	G3	WT(Kg)
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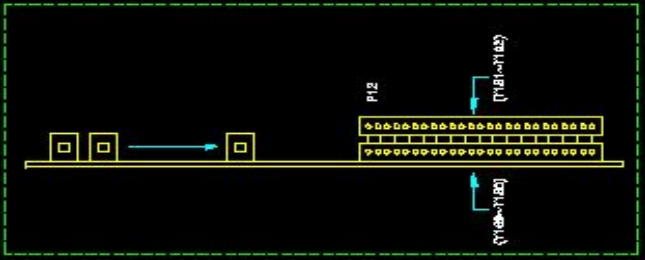
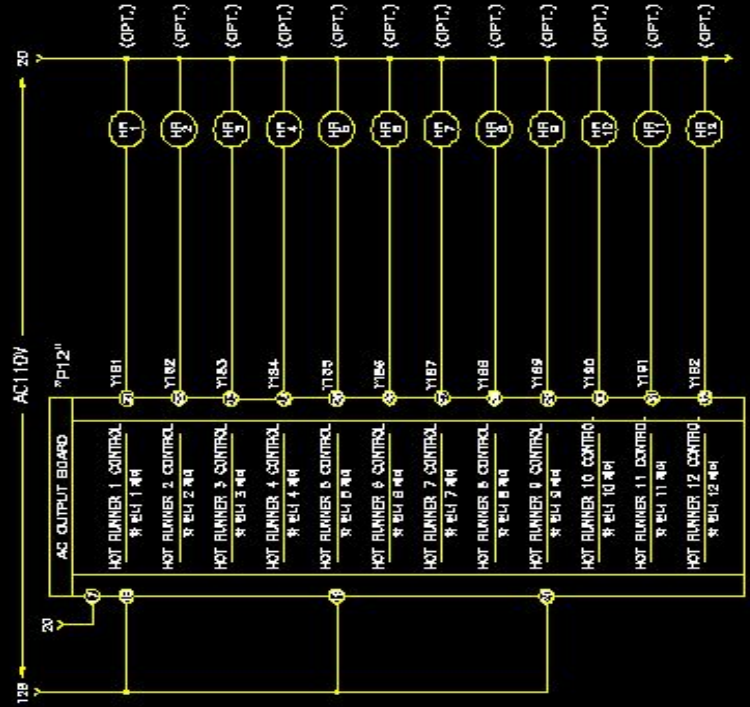
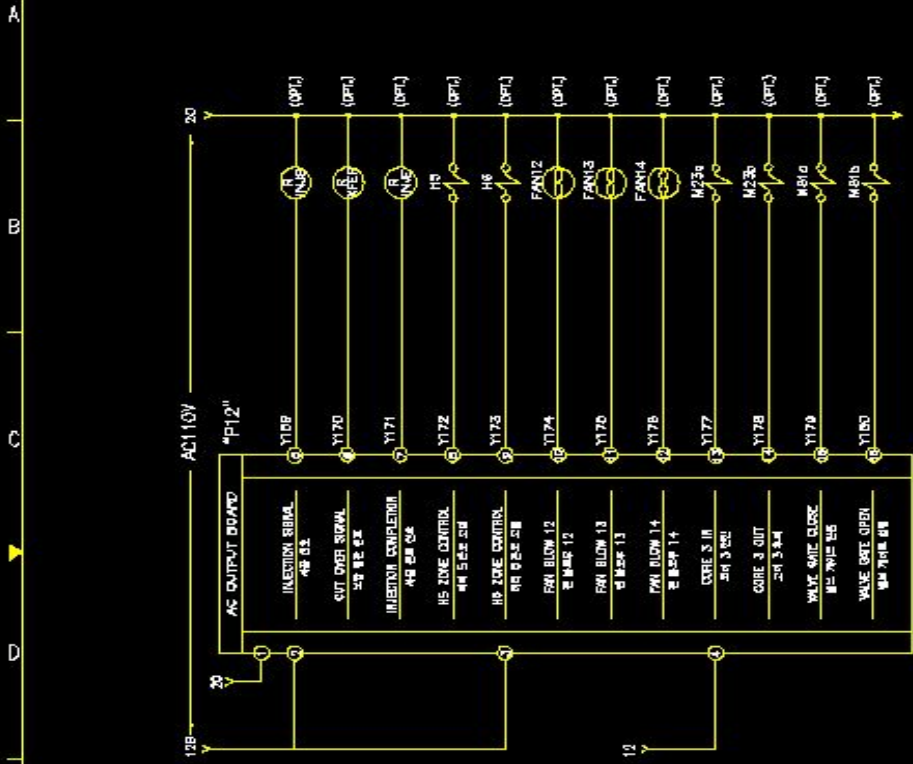
HICDM4000

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발생유출시 관계방과 회사규정에  
의해 처벌됨

				NAME		AC OUTPUT (3)	
SCALE 1/2 NTS				DRAWN DESIGN CHECK APPR.		TTT.PRJ LGH25-1000N	
UNIT mm inch				DATE 2002/10/17		PART NO	
DATE 2002/10/17				Hwanggi-tk		NE301338	
REFERENCE DRAWING				DWG.NO		REV. 01	
				SHT.NO		1/1	

SYM&QTY	REVISION	DATE	SIGN	CHECK	APPR.	REFERENCE DRAWING
1						
2						
3						
4						

NO	PART NO	PART NAME	MATERIAL	SPECIFICATION	G1	G2	G3	WT(Kg)
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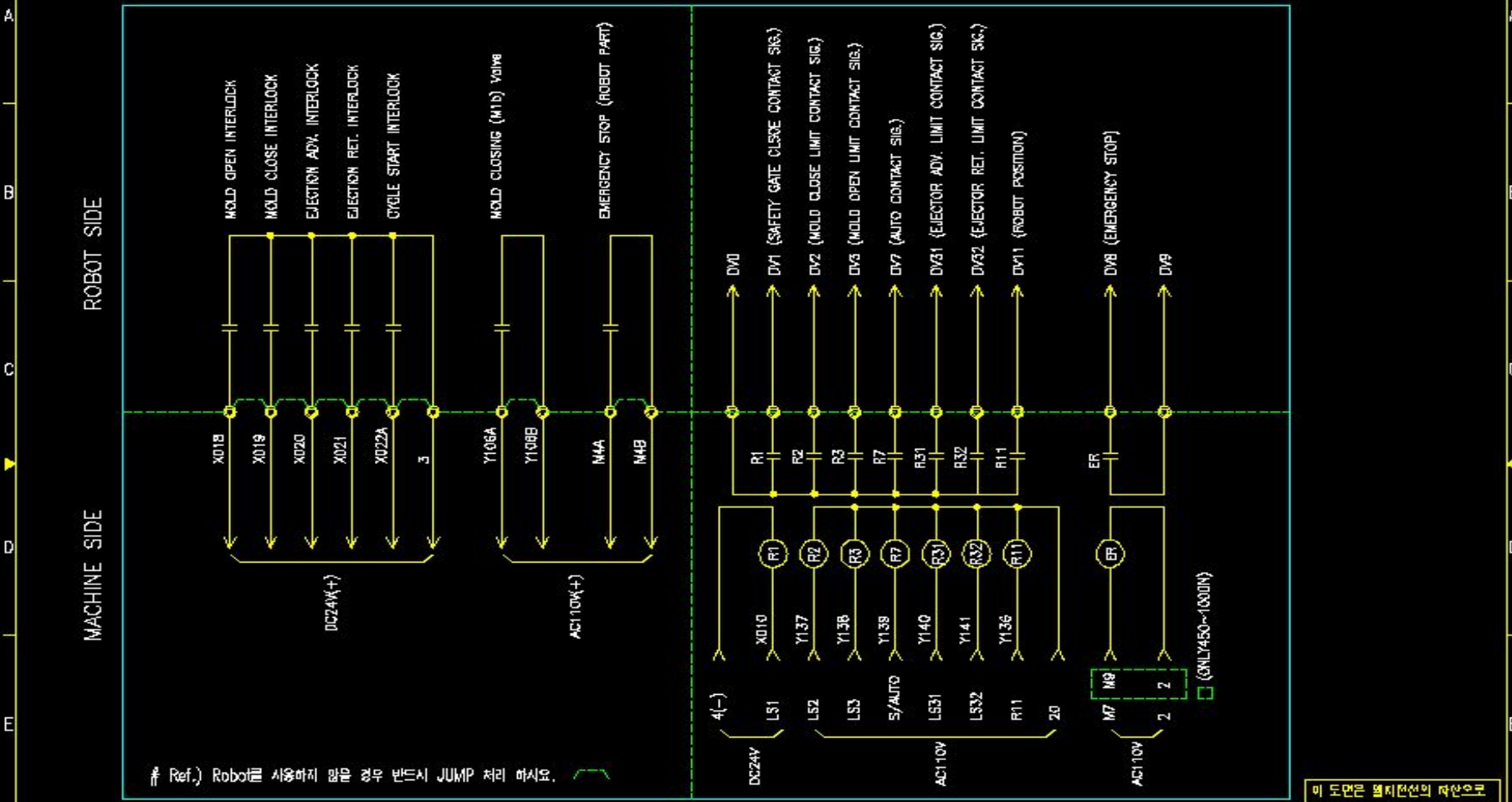
HICOM4-000

이 도면은 설계진선의 자산으로  
 무단복제 및 배포를 금지하며  
 사용 시 반드시 확인하십시오

		NAME		AC OUTPUT (4)	
		AC OUTPUT BOARD #4			
SCALE	1:1	DRAWN	DESIGN	CHECK	APPR.
UNIT	mm	inch	2002/10/17		2002/10/25
DATE	2002/10/17	황규택	황규택		장우일
TTT.PRJ		DWG.NO		PART NO	
LGH25~1000N		NE301339		REV. 0	
SHT.NO		1/1		REV. 1/1	

SYM	QTY	REVISION	DATE	SIGN	CHECK	APPR.	REFERENCE DRAWING
1							
2							
3							
4							

NO	PART NO	PART NAME	MATERIAL	SPECIFICATION	G1	G2	G3	WT(Kg)



※ Ref.) Robot를 사용하지 않을 경우 반드시 JUMP 처리 하시오.

이 도면은 설계전선의 자선으로  
불법유출시 관계법과 회사규정에  
의해 처벌됨

※ NOTES) ABOVE INTERFACE CIRCUIT ROBOT MAKER에 따라  
조금씩 다를수도 있습니다.

**LG Cable Ltd.**

SCALE	1:1	DRAWN	황규민	DESIGN	황규민	CHECK	황규민	APPR.	황규민	TIT.PWJ	LGH25-1000N
UNIT	mm	DATE	2002/10/17							DWG.NO	NE301340

NAME	SCHEMATIC DIAGRAM	
	MACHINE & ROBOT INTERFACE	
PART NO		REV.
SHT.NO		

SYMBOL	REVISION	DATE	SIGN	CHECK	APPR.	REFERENCE DRAWING