

#### Information Technology Goals

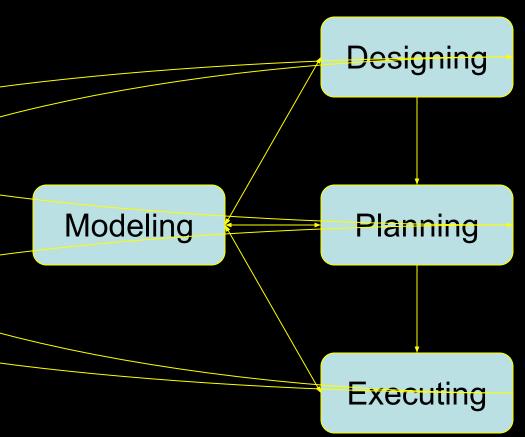
- Perform the fundamental research and develop the software components for automating mega-scale fabrication
- Integrate components with each other and with robots from other thrusts







## Four Classes of Software

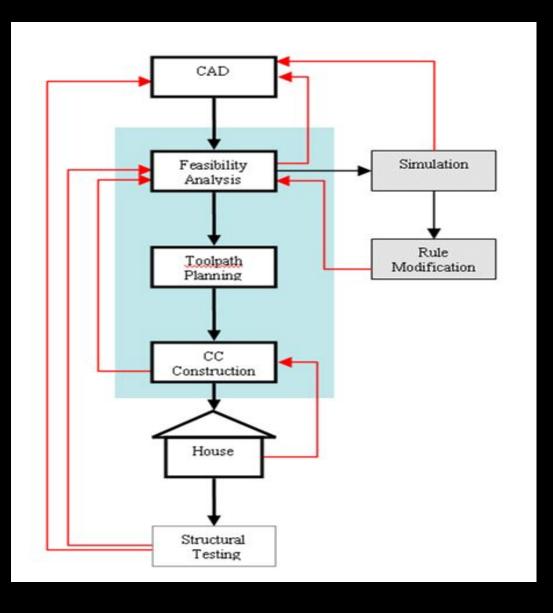








## Research Plan

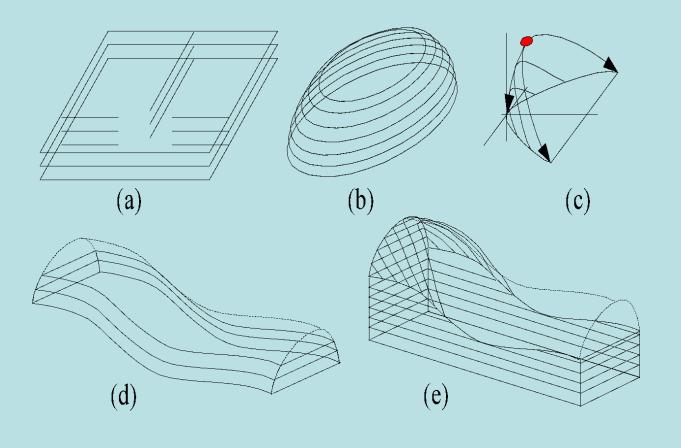








## Layering various geometries





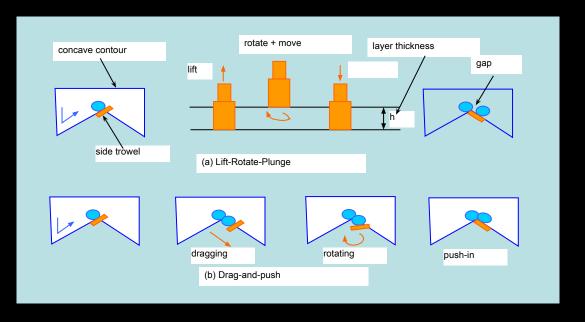


## Trowel path planning

Trowel path planning and nozzle control around sharp convex corners

a) push-in at reduced extrusion speed

Trowel path planning and nozzle control around concave corners

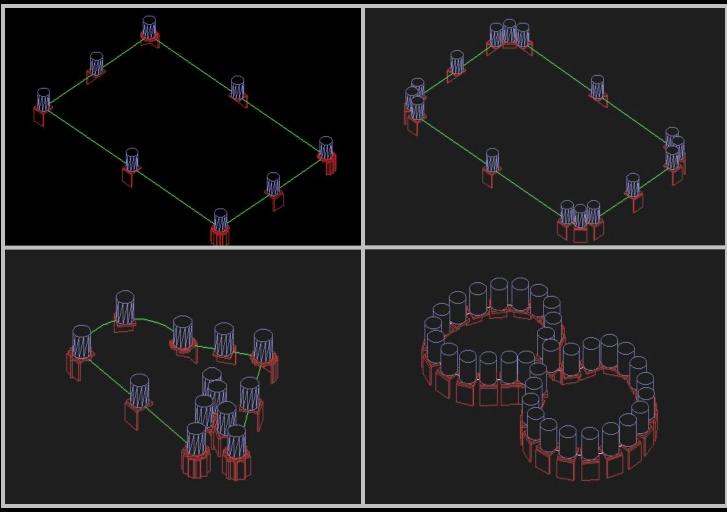






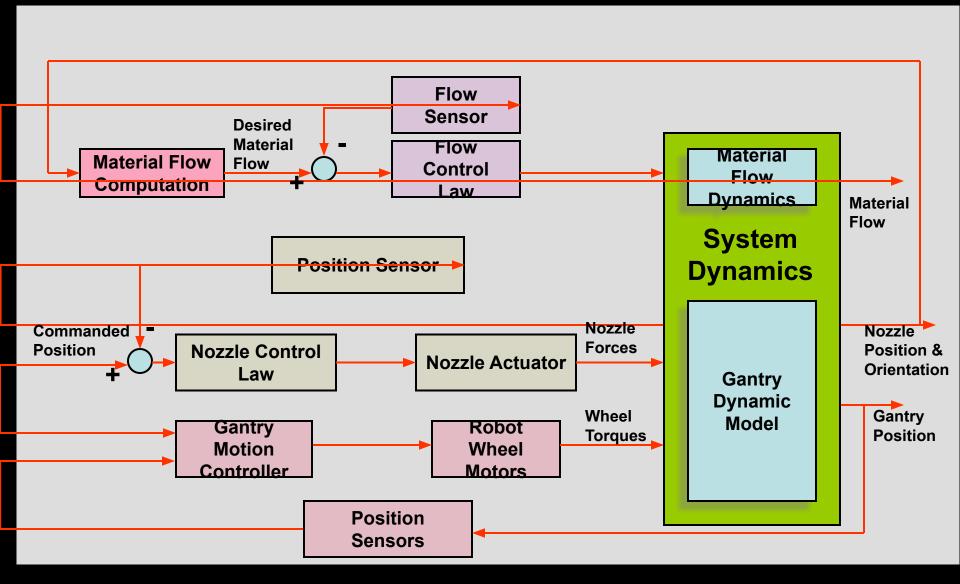


## Nozzle path planning





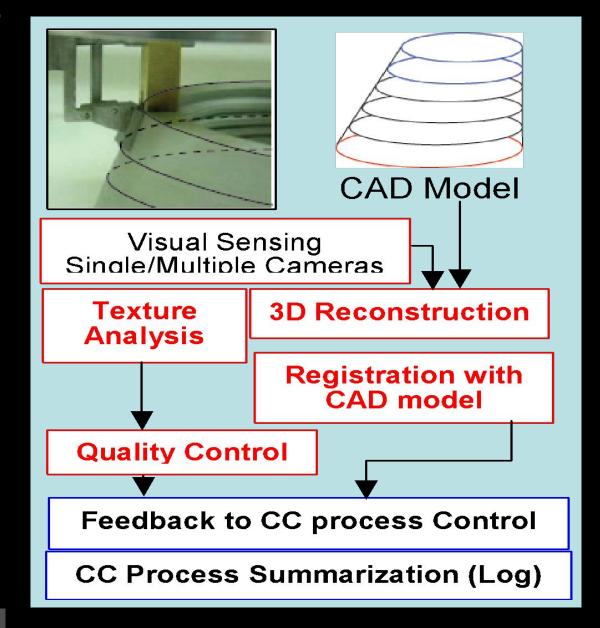
## **Dynamic Control**







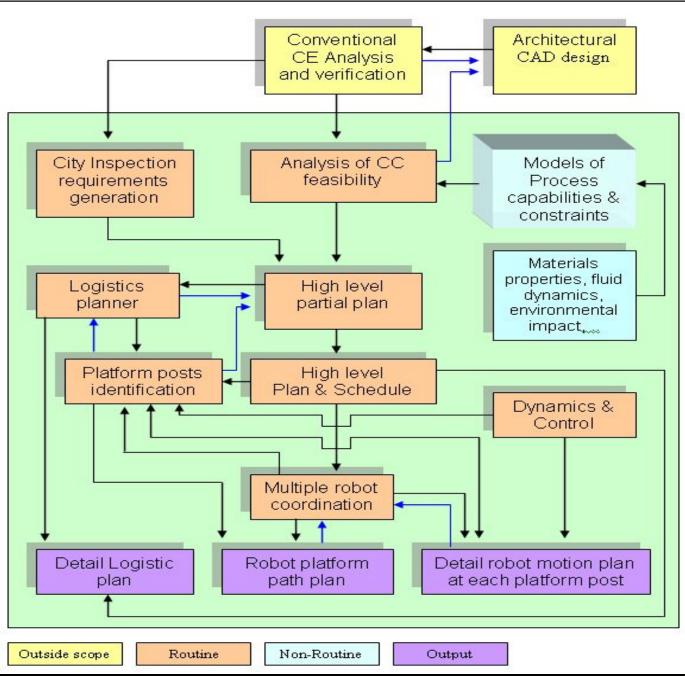
## Visual inspection Contour Crafting







# The Integrated IT System





#### Interrelationships among the three research thrusts

