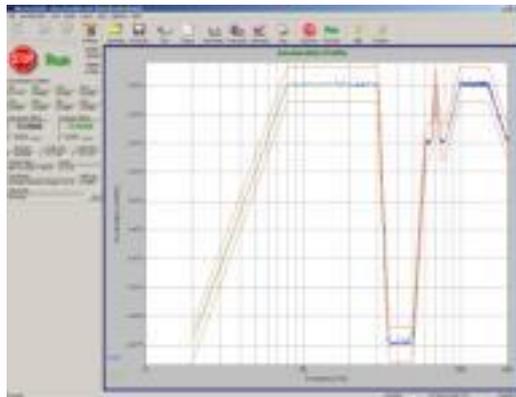
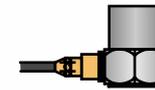


# Вибрационные испытания



*Все лучшее Вам*



Contents



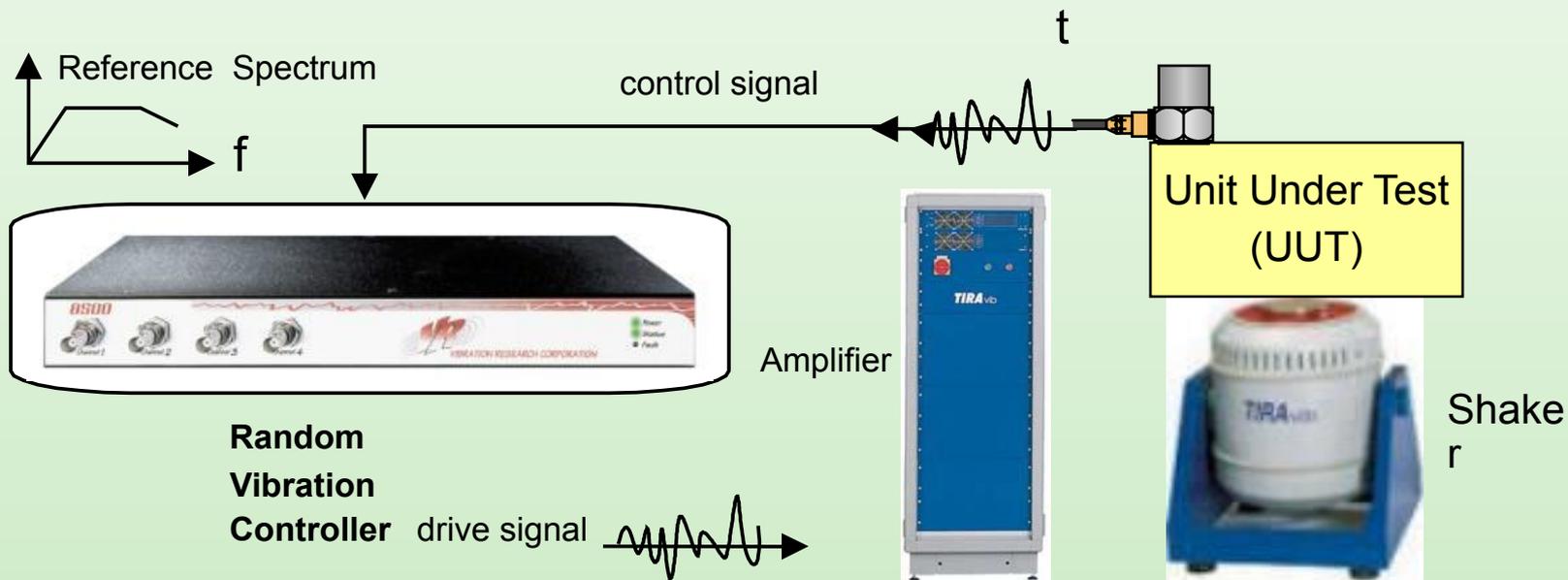
# Полноценная система проведения вибрационных испытаний.



Контроллер для воспроизведения реальных условий внешних воздействий на изделие.

Система обычно состоит из:

- Вибратор(возбудитель) - Tira
- Усилитель мощности - Tira
- Контроллер - VRC 8500 (у B&K 1059)
- Акселерометр - B&K или Endevco



# Где проводятся вибрационные испытания

Предприятия и испытательные лаборатории, чьи продукты или продукты их клиентов подвергаются значимой вибрации в процессе эксплуатации или транспортировки

Автомобильная промышленность

Электроника

Аэрокосмическая/Оборонная пр-ти

Медицина

Хрупкие продукты



# Вибрационные испытательные системы до 440N

Typ		TV 50009	TV 50018	TV 51075	TV 51110
<b>Shaker</b>		<b>S 501</b>	<b>S 502</b>	<b>S 511</b>	<b>S 513</b>
<b>Amplifier</b>		<b>B A A 60</b>	<b>B A A 60</b>	<b>B A A 120</b>	<b>B A A 120</b>
Rated peak force (N)	Sine/Random	9/-	18/-	75/40	100/70
Frequency range (Hz)		2-12000	2-11000	DC-7000	DC-7000
Max. rated travel (mm)	Pk - Pk	3	5	10	13
Max. velocity (m/s)	Sine/Random	1/-	1/-	15/15	15/15
Max. acceleration (g)	Sine/Random	60/-	65/-	51/27	44/31
Rated current (A)		2.7	3.8	5.5	5.5
Nominal impedance (Ohm)		4	4	4	4
Suspension Stiffness (N/mm)		4	4.4	6.5	8
Effective moving mass (kg)		0.015	0.028	0.15	0.23
Main resonance frequency (Hz)		>12000	>11000	>5500	>6500
Weight (without trunnion) (kg)		19(15)	4.5(3.2)	18	10
Armature (ø/mm)		7	7	40	60
Cooling (m³/h)		-	-	-	-

System		TV 51120	TV 52110	TV 52120	TV 51144
<b>Shaker</b>		<b>S 514</b>	<b>S 521</b>	<b>S 522</b>	<b>S 540</b>
<b>Amplifier</b>		<b>B A A 500</b>	<b>B A A 120</b>	<b>B A A 500</b>	<b>B A A 1000</b>
Rated peak force (N)	Sine/Random	200/140	100/50	200/100	440/311
Frequency range (Hz)		DC-7000	DC-7000	DC-7000	DC-6500
Max. rated travel (mm)	Pk - Pk	13	15 (25*)	15 (25*)	25.4
Max. velocity (m/s)	Sine/Random	15/15	15/15	15/15	15/15
Max. acceleration (g)	Sine/Random	87/61	50/25	100/50	100/79
Rated current (A)		11.2	5.5	11.2	8
Nominal impedance (Ohm)		4	4	4	4
Suspension Stiffness (N/mm)		8	5	5	5
Effective moving mass (kg)		0.23	0.2	0.2	0.4
Main resonance frequency (Hz)		>6500	>5500	>5500	>5500
Weight with trunnion (kg)		10	30	30	21
Armature (ø/mm)		60	60	60	60
Cooling (m³/h)		40	40	40	40



# Вибрационные испытательные системы от 650 N до 2,7 kN

System		TV 50101	TV 50101/LS	TV 5220	TV 5220/LS
<b>Shaker</b>		<b>TV 50100</b>	<b>TV 50100/LS</b>	<b>TV 5200</b>	<b>TV 5200/LS</b>
<b>Amplifier</b>		<b>BAA 1000-E</b>	<b>BAA 1000-E</b>	<b>BAA 1000-E</b>	<b>BAA 1000-E</b>
Rated peak force (N)	Sine/Random/Shock	650/420/840	650/420/840	1000/650/1300	1000/650/1300
Frequency range (Hz)		DC - 7000	DC - 7000	DC - 7000	DC - 7000
Max. rated travel (mm)	Pk - Pk	25.4	50.8	25.4	50.8
Max. velocity (m/s)	Sine/Random/Shock	15/15/2.0	15/15/2.0	15/15/2.0	15/15/2.0
Max. acceleration (g)	Sine/Random/Shock	50/32/64	41/26/53	72/47/93	59/38/77
Rated current (A)		8	8	8	8
Nominal impedance (Ohm)		4	4	4	4
Suspension Stiffness (N/mm)		22	22	22	22
Effective moving mass (kg)		13	16	14	17
Max. weight tested (kg)		25	25	25	25
Main resonance frequency (Hz)		>4300	>4300	>5000	>5000
Weight with trunnion (kg)		80	80	80	80
Stray magnetic field (mT) without/with degauss kit		<8.5/<0.5	<8.5/<0.5	<8.5/<0.5	<8.5/<0.5
Armature (ø/mm)		80	80	120	120
Cooling (m³/h)		80	80	80	80
Interlocks		Temperature Overtravel Airflow	Temperature Overtravel Airflow	Temperature Overtravel Airflow	Temperature Overtravel Airflow

System		TV 50303	TV 50303/LS	TV 50350	TV 50350/LS
<b>Shaker</b>		<b>TV 50300</b>	<b>TV 50300/LS</b>	<b>TV 50301</b>	<b>TV 50301/LS</b>
<b>Amplifier</b>		<b>BAA 2000-E</b>	<b>BAA 2000-E</b>	<b>A51260</b>	<b>A51260</b>
Rated peak force (N)	Sine/Random/Shock	2000/1000/2000	2000/1000/2000	2700/2000/4000	2700/2000/4000
Frequency range (Hz)		DC - 4000	DC - 4000	DC - 4000	DC - 4000
Max. rated travel (mm)	Pk - Pk	25.4	50.8	25.4	50.8
Max. velocity (m/s)	Sine/Random/Shock	15/15/2.0	15/15/2.0	15/15/2.5	15/15/2.5
Max. acceleration (g)	Sine/Random/Shock	80/40/80	73/39/73	108/80/160	98/73/145
Rated current (A)		8	8	36	36
Nominal impedance (Ohm)		4	4	2	2
Suspension Stiffness (N/mm)		22	22	22	22
Effective moving mass (kg)		2.5	2.8	2.5	2.8
Max. weight tested (kg)		35	35	35	35
Main resonance frequency (Hz)		>3000	>3000	>3000	>3000
Weight with trunnion (kg)		270	270	270	270
Stray magnetic field (mT) without/with degauss kit		<8.5/<0.5	<8.5/<0.5	<8.5/<0.5	<8.5/<0.5
Armature (ø/mm)		120	120	120	120
Cooling (m³/h)		100	100	200	200
Interlocks		Temperature Overtravel Airflow	Temperature Overtravel Airflow	Temperature Overtravel Airflow	Temperature Overtravel Airflow



Contents

# Вибрационные испытательные системы от 4 кН до 8 кН



System	TV 5550/LS	TV 56263/LS	V 56263/LS-34	TV 5880/LS	TV 5880/LS-340
<b>Shaker</b>	<b>TV 5500/LS</b>	<b>S 561/LS</b>	<b>S 561/LS-340</b>	<b>TV 5800/LS</b>	<b>TV 5800/LS-340</b>
<b>Amplifier</b>	<b>A 51312</b>	<b>A 52312</b>	<b>A 52312</b>	<b>A 52318</b>	<b>A 52318</b>
Rated peak force (N) Sine/Random/Shock	4000/4000/8000	6300/6300/12600	6300/6300/12600	8000/8000/16000	8000/8000/16000
Frequency range (Hz)	DC - 3000				
Max. rated travel (mm) P k - P k	50.8	50.8	50.8	50.8	50.8
Max. velocity (m/s) Sine/Random/Shock	1.7/1.7/2.0	1.7/1.7/2.5	1.7/1.7/2.5	1.7/1.7/2.5	1.7/1.7/2.5
Max. acceleration (g) Sine/Random/Shock	53/53/106	79/79/158	76/76/152	91/91/182	88/88/176
Rated current (A)	90	90	90	140	140
Nominal impedance (Ohm)	0.9	0.5	0.5	0.5	0.5
Suspension Stiffness (N/mm)	50	50	50	50	50
Effective moving mass (kg)	7.5	8	8.5	8.8	9.3
Max. weight tested (kg)	100	150	150	150	150
Main resonance frequency (Hz)	>3000	>3000	>2500	>3000	>2500
Weight with trunnion (kg)	750	1000	1000	1000	1000
Stray magnetic field (mT) without/with degauss kit	<8.5/<0.5	<8.5/<0.5	<8.5/<0.5	<8.5/<0.5	<8.5/<0.5
Armature (ø/mm)	180	180	340	180	340
Cooling (m³/h)	280	500	500	500	500
Interlocks	Temperature Overtravel Airflow	Temperature Overtravel Airflow	Temperature Overtravel Airflow	Temperature Overtravel Airflow	Temperature Overtravel Airflow

# Вибрационные испытательные системы 11 KN to 15 KN



Typ		TV 51010/LS	TV 51010/LS-340	TV 57315/LS	TV 57315/LS-340
<b>Shaker</b>		<b>TV 51000/LS</b>	<b>TV 51000/LS-340</b>	<b>S 572/LS</b>	<b>S 572/LS-340</b>
<b>Amplifier</b>		<b>A 5331B</b>	<b>A 5331B</b>	<b>A 53330</b>	<b>A 53330</b>
Rated peak force (N)	Sine/Random/Shock	11000/11000/22000	11000/11000/22000	15000/15000/30000	15000/15000/30000
Frequency range (Hz)		DC - 3000	DC - 3000	DC - 3000	DC - 3000
Max. rated travel (mm)	Pk - Pk	50.8	50.8	50.8	50.8
Max. velocity (m/s)	Sine/Random/Shock	1.8/1.8/2.5	1.8/1.8/2.5	1.8/1.8/2.5	1.8/1.8/2.5
Max. acceleration (g)	Sine/Random/Shock	100/100/200	90/90/180	115/115/230	102/102/204
Rated current (A)		140	140	150	150
Nominal impedance (Ohm)		0.5	0.5	0.5	0.5
Suspension Stiffness (N/mm)		75	75	75	75
Effective moving mass (kg)		11	12.5	13	15
Max. weight tested (kg)		150	150	250	250
Main resonance frequency (Hz)		>2500	>2000	>2500	>2000
Weight with trunnion (kg)		1450	1450	1450	1450
Stray magnetic field (mT)	without/with degauss kit	<8.5/<0.5	<8.5/<0.5	<20/<0.5	<20/<0.5
Armature (ø/mm)		220	340	220	340
Cooling (m³/h)		500	500	510	510
Interlocks		Temperature	Temperature	Temperature	Temperature
		Overtravel	Overtravel	Overtravel	Overtravel
		Airflow	Airflow	Airflow	Airflow

# Вибрационные испытательные системы свыше 20 кН



Typ	TV 59327/*-330	TV 59327/*-440	TV 59327/*-640	TV 59335/*-330	TV 59335/*-440	TV 59335/*-640
Shaker	S 596/LS	S 596/LS	S 596/LS	S 595/LS	S 595/LS	S 595/LS
Amplifier	A 54336	A 54336	A 54336	A 54342	A 54342	A 54342
Rated peak force (N)	Sine/Random/Shock	26700/26700/53400	26700/26700/53400	26700/26700/53400	35000/35000/70000	35000/35000/70000
Frequency range (Hz)		DC - 3000				
Max. rated travel (mm)	Pk - Pk	50.8	50.8	50.8	50.8	50.8
Max. velocity (m/s)	Sine/Random/Shock	18/18/2.5	18/18/2.5	18/18/2.5	18/18/2.5	18/18/2.5
Max. acceleration (g)	Sine/Random/Shock	103/103/206	97/97/194	68/68/136	123/123/246	99/99/198
Rated current (A)		200	200	200		
Nominal impedance (Ohm)		0.3	0.3	0.3	0.3	0.3
Suspension Stiffness (N/mm)		150	150	150	150	150
Effective moving mass (kg)		26.5	28	40	29	36
Max. weight tested (kg)		610	610	610	610	610
Main resonance frequency (Hz)		>2000	>2000	>2000	>2000	>2000
Weight with RIT-trunnion / (AIT-trunnion) (kg)		2650 (2880)	2650 (2880)	2650 (2880)	2650 (2880)	2650 (2880)
Stray magnetic field (mT)	without/with degauss kit	<20/<0.5	<20/<0.5	<20/<0.5	<20/<0.5	<20/<0.5
Armature (ø/mm)		330	440	640	330	440
Cooling (m³/h)						
Interlocks		Temperature Overtravel Airflow	Temperature Overtravel Airflow	Temperature Overtravel Airflow	Temperature Overtravel Airflow	Temperature Overtravel Airflow

# Vibration generators 26,7 kN



Typ	TV 59327/*-340	TV 59327/*-440	TV 59327/*-640
<b>Shaker</b>	<b>S 596/LS</b>	<b>S 596/LS</b>	<b>S 596/LS</b>
<b>Amplifier</b>	<b>A 54336</b>	<b>A 54336</b>	<b>A 54336</b>
Rated peak force (N)	Sine/Random/Shock 26700/26700/53400	Sine/Random/Shock 26700/26700/53400	Sine/Random/Shock 26700/26700/53400
Frequency range (Hz)	DC - 3000	DC - 3000	DC - 3000
Max. rated travel (mm)	Pk - Pk 50.8	Pk - Pk 50.8	Pk - Pk 50.8
Max. velocity (m/s)	Sine/Random/Shock 18/18/2.5	Sine/Random/Shock 18/18/2.5	Sine/Random/Shock 18/18/2.5
Max. acceleration (g)	Sine/Random/Shock 103/103/206	Sine/Random/Shock 97/97/194	Sine/Random/Shock 68/68/136
Rated current (A)	200	200	200
Nominal impedance (Ohm)	0.3	0.3	0.3
Suspension Stiffness (N/mm)	150	150	150
Effective moving mass (kg)	26.5	28	40
Max. weight tested (kg)	610	610	610
Main resonance frequency (Hz)	>2000	>2000	>2000
Weight with RIT-trunnion / (AIT-trunnion) (kg)	2650 (2880)	2650 (2880)	2650 (2880)
Stray magnetic field (mT)	without/with degauss kit <20/<0.5	without/with degauss kit <20/<0.5	without/with degauss kit <20/<0.5
Armature (ø/mm)	330	440	640
Cooling (m³/h)	1560	1560	1560
Interlocks	Temperature Overtravel Airflow	Temperature Overtravel Airflow	Temperature Overtravel Airflow

# Вибрационные испытательные системы 35 кН



Typ		TV 59335/*-330	TV 59335/*-440	TV59335/*-640
<b>Shaker</b>		<b>S 595/LS</b>	<b>S 595/LS</b>	<b>S 595/LS</b>
<b>Amplifier</b>		<b>A 54342</b>	<b>A 54342</b>	<b>A 54342</b>
Rated peak force (N)	Sine/R andom/Shock	35000/35000/70000	35000/35000/70000	35000/35000/70000
Frequency range (Hz)		DC - 3000	DC - 3000	DC - 3000
Max. rated travel (mm)	Pk - Pk	50.8	50.8	50.8
Max. velocity (m/s)	Sine/R andom/Shock	1.8/1.8/2.5	1.8/1.8/2.5	1.8/1.8/2.5
Max. acceleration (g)	Sine/R andom/Shock	123/123/246	99/99/198	85/85/170
Rated current (A)				
Nominal impedance (Ohm)		0.3	0.3	0.3
Suspension Stiffness (N/mm)		150	150	150
Effective moving mass (kg)		29	36	42
Max. weight tested (kg)		610	610	610
Main resonance frequency (Hz)		>2000	>2000	>2000
Weight with RIT-trunnion / (AIT-trunnion) (kg)		2650 (2880)	2650 (2880)	2650 (2880)
Stray magnetic field (mT)	without/with degauss kit	<20/<0.5	<20/<0.5	<20/<0.5
Armature (ø/mm)		330	440	640
Cooling (m³/h)		1560	1560	1560
Interlocks		Temperature	Temperature	Temperature
		Overtravel	Overtravel	Overtravel
		Airflow	Airflow	Airflow

# Аналоговые усилители мощности



Amplifier	BAA60	BAA120	BAA500	BAA1000	BAA1000-E
<b>KVA Ratings</b>	60 VA	120 VA	500 VA	1000 VA	1000 VA
<b>Frequency Range</b>	1 - 20 kHz	DC - 20 kHz	DC - 20 kHz	DC - 20 kHz	DC - 20 kHz
<b>Voltage-/Current mode</b>	yes/no	yes/yes	yes/yes	yes/yes	yes/yes
<b>Voltage, max.</b>	16 V	22 V	45 V	70 V	70 V
<b>Current, max.</b>	3.8 A	5.5 A	11.2 A	18.0 A	18.0 A
<b>Load Resistance</b>	4 Ohm				
<b>Input Voltage</b>	< 3V				
<b>Distortion</b>	< 0.1 %	< 0.1 %	< 0.1 %	< 0.1 %	< 0.1 %
<b>Signal to Noise Ratio</b>	> 90 dB				
<b>Field Supply</b>	no	no	no	no	yes
Voltage, max.	-	-	-	-	30 V
Current, max.	-	-	-	-	5 A
<b>Weight</b>	10 kg	12 kg	25 kg	36 kg	50 kg
<b>Size (WxHxD) mm</b>	483 x 90 x 350	483 x 90 x 450	483 x 90 x 450	483 x 90 x 500	483 x 300 x 500
<b>Interlocks</b>	Overload	Overload	Overload	Overload	Overload
	Temperature	Temperature	Temperature	Temperature	Temperature
	Clipping	Clipping	Clipping	Clipping	Clipping

# Цифровые усилители мощности

Am plifier	BAA 2000-E	A51260	A 51312	A 52260	A 52312	A 52318
<b>KVA Ratings</b>	2 kVA	6 kVA	12 kVA	6 kVA	12 kVA	18 kVA
<b>Frequency Range</b>	DC - 4 kHz	DC - 3 kHz				
<b>Voltage, max.</b>	110 V					
<b>Current, max.</b>	18 A	55 A	110 A	55 A	110 A	150 A
<b>Load Resistance</b>	4 Ohm	2 Ohm	1 Ohm	2 Ohm	1 Ohm	0.7 Ohm
<b>Input Voltage</b>	1/2/5/10 V					
<b>Distortion</b>	< 1 %	< 1 %	< 1 %	< 1 %	< 1 %	< 1 %
<b>Signal to Noise Ratio</b>	> 70 dB					
<b>Field Supply</b>	yes	yes	yes	yes	yes	yes
Voltage, max.	100 V	100 / 180 V	180 V	280 V	280 V	280 V
Current, max.	6 A	6 A	6 A	6 A	6 A	6 A
<b>Weight</b>	70 kg	100 kg	110 kg	110 kg	200 kg	300 kg
<b>Size (B x H x T) m m</b>	600 x 1600 x 800					
<b>Interlocks</b>	Overload Temperature Clipping Output stage					

Am plifier	A 53312	A 53318	A 53330	A 54324	A 54336	A 54342
<b>KVA Ratings</b>	12 kVA	18 kVA	30 kVA	24 kVA	36 kVA	42 kVA
<b>Frequency Range</b>	DC - 4 kHz					
<b>Voltage, max.</b>	110 V					
<b>Current, max.</b>	110 A	165 A	275 A	220 A	330 A	385 A
<b>Load Resistance</b>	1 Ohm	0.7 Ohm	0.5 Ohm	0.5 Ohm	0.3 Ohm	0.3 Ohm
<b>Input Voltage</b>	1/2/5/10 V					
<b>Distortion</b>	< 1 %	< 1 %	< 1 %	< 1 %	< 1 %	< 1 %
<b>Signal to Noise Ratio</b>	> 70 dB					
<b>Field Supply</b>	yes	yes	yes	yes	yes	yes
Voltage, max.	140 V	140 V	140 V	100 V	100 V	100 V
Current, max.	8 A	8 A	8 A	90 A	90 A	90 A
<b>Weight</b>	200 kg	300 kg	350 kg	350 kg	350 kg	450 kg
<b>Size (B x H x T) m m</b>	600 x 1600 x 800	600 x 1600 x 800	600 x 2100 x 800			
<b>Interlocks</b>	Overload Temperature Clipping Output stage					



Contents

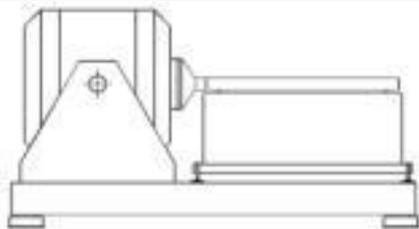
# TIRA Опции

---

- Столы скольжения
- Верхние удлинители
- Размагничивающие устройства
- Климатические камеры
  - Камеры
  - Программное обеспечение управления
  - Тепловая защита и Верхние удлинители
  - Колеса и шины
- Глушители и Акустические Ограждения



# Компактные столы скольжения



	Moving plate working area (mm)	Bearings	Limit (mm)	Slip plate weight (kg)	Slip plate thickness (mm)	Max. testing objekt weight (kg)	Dimension L*W*H (mm)	Max. pitch moment (Nm)	Max. roll moment (Nm)	Max. yaw moment (Nm)
TGT MI 12	305*305	-	62	8.5	40	100	**	550	550	250
TGT MI 18	458*458	-	62	18	40	300	**	1600	1600	250
TGT MI 20	508*508	-	62	21.5	40	400	**	2400	2400	250
TGT MI 24	610*610	-	62	30	40	550	**	3880	3880	250
TGT MI 30	762*762	-	62	57	50	1000	**	7600	7600	250
TGT MI 36	915*915	-	62	80.5	50	1750	**	12670	12670	250
TGT MI 39	991*991	-	62	94	50	2200	**	16700	16700	250
TGT MI 48	1200*1200	-	62	99	50	2400	**	19500	19500	250
TGT MI 60	1500*1500	-	62	227	50	3500	**	25600	25600	250
TGT MI 70	1800*1800	-	62	302	50	4000	**	30000	30000	250
TGT MIH 24	610*610	2	62	49	50	1100	**	26500	25000	22300
TGT MIH 30	762*762	2	62	68.5	50	2000	**	32200	34000	24700
TGT MIH 36	915*915	2	62	92	50	3500	**	47900	45700	34700
TGT MIH 39	991*991	2	62	106	50	4400	**	66500	59800	44700
TGT MIH 48	1200*1200	3	62	115.2	50	6000	**	91400	82200	56000
TGT MIH 60	1500*1500	3	62	249	50	8000	**	167000	143000	99600

# Монолитная база столов скольжения

	Moving plate working area (mm)	Limit (mm)	Slip plate weight (kg)	Slip plate thickness (mm)	Max. testing objekt weight (kg)	Dimension approx. L*W*H (mm)	Max. pitch moment (Nm)	Max. roll moment (Nm)	Max. yaw moment (Nm)
TGT MO 12 S	305*305	62	8.5	40	100	1100*500*500	550	550	250
TGT MO 12 M	305*305	62	8.5	40	100	1300*800*700	550	550	250
TGT MO 18 S	458*458	62	18	40	300	1300*700*500	1600	1600	250
TGT MO 18 M	458*458	62	18	40	300	1300*780*700	1600	1600	250
TGT MO 18 L	458*458	62	18	40	300	1300*800*1000	1600	1600	250
TGT MO 20 S	508*508	62	21.5	40	400	1300*800*500	2400	2400	250
TGT MO 20 M	508*508	62	21.5	40	400	1400*900*700	2400	2400	250
TGT MO 20 L	508*508	62	21.5	40	400	1590*900*1000	2400	2400	250
TGT MO 20 XL	508*508	62	21.5	40	400	1590*950*1200	2400	2400	250
TGT MO 24 S	610*610	62	30	40	550	1400*900*500	3880	3880	250
TGT MO 24 M	610*610	62	30	40	550	1500*900*700	3880	3880	250
TGT MO 24 L	610*610	62	30	40	550	1700*800*1000	3880	3880	250
TGT MO 24 XL	610*610	62	30	40	550	1700*900*1000	3880	3880	250
TGT MO 30 M	762*762	62	57	50	1000	1600*1000*1000	7600	7600	250
TGT MO 30 L	762*762	62	57	50	1000	1900*1000*1000	7600	7600	250
TGT MO 30 XL	762*762	62	57	50	1000	2000*1400*1200	7600	7600	250
TGT MO 36 L	915*915	62	80.5	50	1750	2000*1200*1000	12670	12670	250
TGT MO 36 XL	915*915	62	80.5	50	1750	2200*1400*1200	12670	12670	250
TGT MO 39 L	991*991	62	94	50	2200	2100*1300*1000	16700	16700	250
TGT MO 39 XL	991*991	62	94	50	2200	2300*1400*1260	16700	16700	250
TGT MO 48 L	1200*1200	62	99	50	2400	2150*1350*1000	19500	19500	250
TGT MO 48 XL	1200*1200	62	99	50	2400	2350*1400*1200	19500	19500	250
TGT MO 60 L	1500*1500	62	227	50	3500	2700*1800*1000	25600	25600	250
TGT MO 60 XL	1500*1500	62	227	50	3500	2900*1800*1200	25600	25600	250
TGT MO 70 L	1800*1800	62	302	50	4000	3000*2100*1000	30000	30000	250
TGT MO 70 XL	1800*1800	62	302	50	4000	3100*2100*1200	30000	30000	250



# Линейка опор столов скольжения



	Moving plate working area (mm)	Number of bearings	Limit (mm)	Slip plate weight (kg)	Slip plate thickness (mm)	Max. testing objekt weight (kg)	Dimension approx. L*W*H (mm)	Max. pitch moment (Nm)	Max. roll moment (Nm)	Max. yaw moment (Nm)
TGT MOH 24 S	610*610	2	62	30	40	550	1400*900*500	26500	25000	22300
TGT MOH 24 M	610*610	2	62	30	40	550	1500*900*700	26500	25000	22300
TGT MOH 24 L	610*610	2	62	30	40	550	1700*800*1000	26500	25000	22300
TGT MOH 24 XL	610*610	2	62	30	40	550	1700*900*1000	26500	25000	22300
TGT MOH 30 M	762*762	2	62	57	50	1000	1600*1000*1000	32200	34000	24700
TGT MOH 30 L	762*762	2	62	57	50	1000	1900*1000*1000	32200	34000	24700
TGT MOH 30 XL	762*762	2	62	57	50	1000	2000*1400*1200	32200	34000	24700
TGT MOH 36 L	915*915	2	62	80.5	50	1750	2000*1200*1000	47900	45700	34700
TGT MOH 36 XL	915*915	2	62	80.5	50	1750	2200*1400*1200	47900	45700	34700
TGT MOH 39 L	991*991	2	62	94	50	2200	2100*1300*1000	66500	59800	44700
TGT MOH 39 XL	991*991	2	62	94	50	2200	2300*1400*1260	66500	59800	44700
TGT MOH 48 L	1200*1200	3	62	115.2	50	6000	2150*1350*1000	91400	82200	56000
TGT MOH 48 XL	1200*1200	3	62	115.2	50	6000	2350*1400*1200	91400	82200	56000
TGT MOH 60 L	1500*1500	3	62	249	50	8000	2700*1800*1000	167000	143000	99600
TGT MOH 60 XL	1500*1500	3	62	249	50	8000	2900*1800*1200	167000	143000	99600

# Расширительные головки

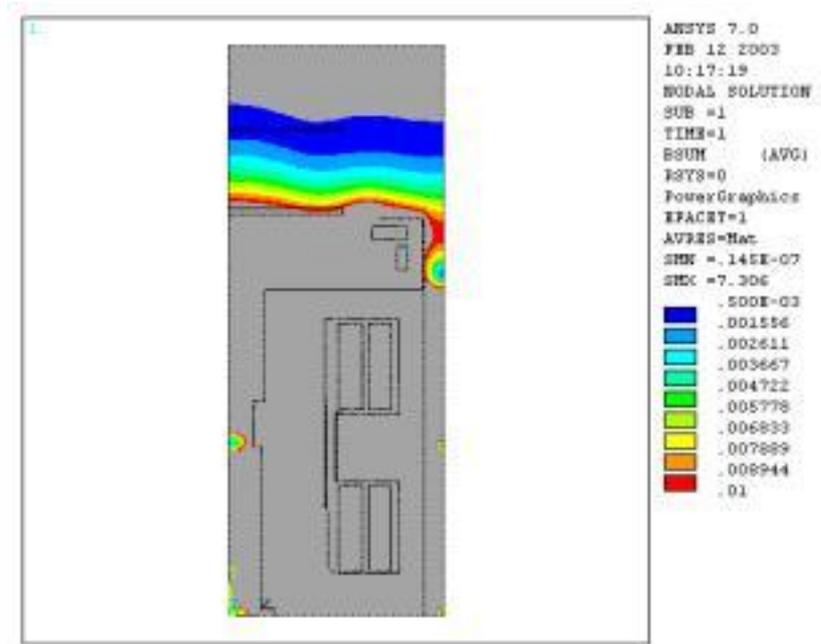
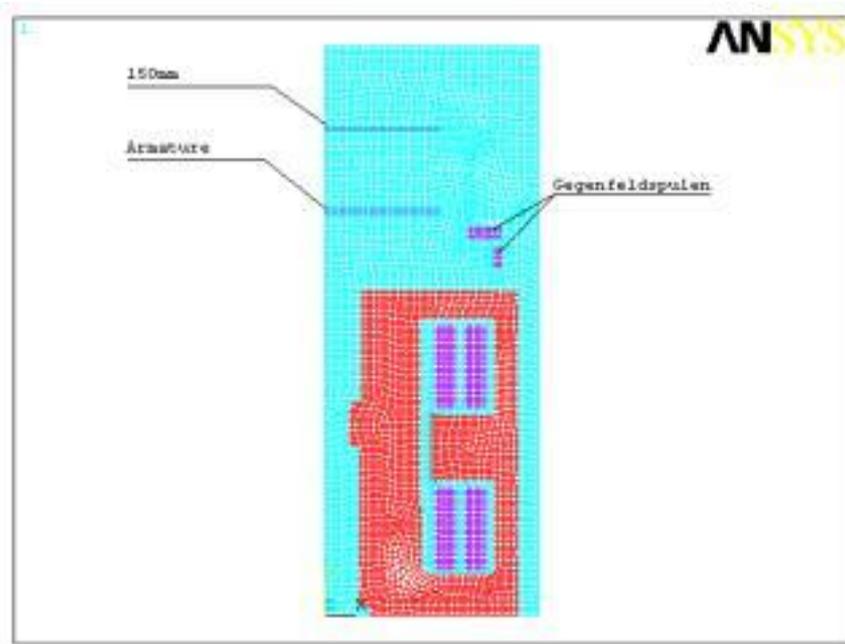


ROUND VERSION without vibrodamp					ROUND VERSION with vibrodamp				
Size	Typ	Armature	Height	Weight	Size	Typ	Armature	Height	Weight
mm		mm/ø	mm	kg	mm		mm/ø	mm	kg
250	THR 25-120	120	80	3.7	400	THR 40-180V	180	120	15.0*
	THR 25-180	180	80	4.3		THR 40-220V	220	120	18.0*
300	THR 30-180	180	80	5.6	500	THR 50-180V	180	150	30.0*
	THR 30-220	220	80	26.7		THR 50-220V	220	150	36.0*
400	THR 40-180	180	120	10.0		THR 50-330V	340	150	42.0*
	THR 40-220	220	120	12.0	THR 60-180V	180	210	43.5*	
500	THR 50-180	180	150	20.0	600	THR 60-220V	220	210	60.0*
	THR 50-220	220	150	24.0		THR 60-330V	340	210	72.0*
	THR 50-330	340	150	28.0		THR 80-330V	340	230	103.5*
600	THR 60-180	180	210	29.0	800	THR 80-440V	440	245	123.0*
	THR 60-220	220	210	40.0		THR 80-640V	640	180	100.5*
	THR 60-330	340	210	48.0		THR 100-440V	440	305	214.5*
800	THR 80-330	340	230	69.0	1000	THR 100-640V	640	235	189.0*
	THR 80-440	440	245	82.0					
	THR 80-640	640	180	67.0					
1000	THR 100-440	440	305	143.0					
	THR 100-640	640	235	126.0					
SQUARE VERSION without vibrodamp					SQUARE VERSION with vibrodamp				
Size	Typ	Armature	Height	Weight	Size	Typ	Armature	Height	Weight
mm		mm/ø	mm	kg	mm		mm/ø	mm	kg
250 x 250	THS 25-120	120	100	6.9	300 x 300	THS 30-120V	120	100	17.0*
	THS 30-180	180	100	7.1		THS 30-180V	180	100	24.0*
300 x 300	THS 30-120	120	100	7.55	400 x 400	THS 40-180V	180	100	20.3*
	THS 30-180	180	100	16.0		THS 40-220V	220	120	35.3*
400 x 400	THS 40-180	180	100	13.5	500 x 500	THS 50-180V	180	150	42.0*
	THS 40-220	220	100	23.5		THS 50-220V	220	180	51.0*
500 x 500	THS 50-180	180	120	28.0	600 x 600	THS 50-330V	340	180	54.0*
	THS 50-220	220	150	34.0		THS 60-180V	180	180	58.5*
	THS 50-330	340	180	36.0		THS 60-220V	220	180	81.0*
600 x 600	THS 60-180	180	180	39.0	800 x 800	THS 60-330V	340	180	81.0*
	THS 60-220	220	180	54.0		THS 60-440V	440	180	81.0*
	THS 60-330	340	180	95.0		THS 80-440V	440	180	142.5*
800 x 800	THS 80-440	440	180	80.0	1000x1000	THS 80-640V	640	120	120.0*
	THS 80-640	640	120	134.0		THS 100-440	440	200	201.0*
1000 x 1000	THS 100-440	440	200	153.0	THS 100-640	640	140	229.5*	
	THS 100-640	640	140						

Contents

# Размагничивающие устройства

- Уменьшают магнитное поле до 0.5 мТ на 150 мм выше стола



# Климатические камеры

- Полный диапазон климатических и температурных испытательных камер
  - Настольные
  - Лабораторные
  - Ударные камеры
  - Вибрационные



# TES - TIRA Управление климатикой

The screenshot displays the SignalStar Vector Vibration Controller software interface. The main window is titled "SignalStar Vector Vibration Controller - Random [E:\DPTTEST\valeo.rvc: RUN00001]".

**Control Panel (Left):**

- Remaining: 2:18:24
- At Level: 19:41:33
- Elapsed: 19:41:54
- Level [dB]: 0.00
- Demand [g]: 3.08
- Actual [g]: 3.07
- Drive [V]: 0.0060
- Buttons: Start (green), Stop (red)
- Status: Running (green)

**Graphs:**

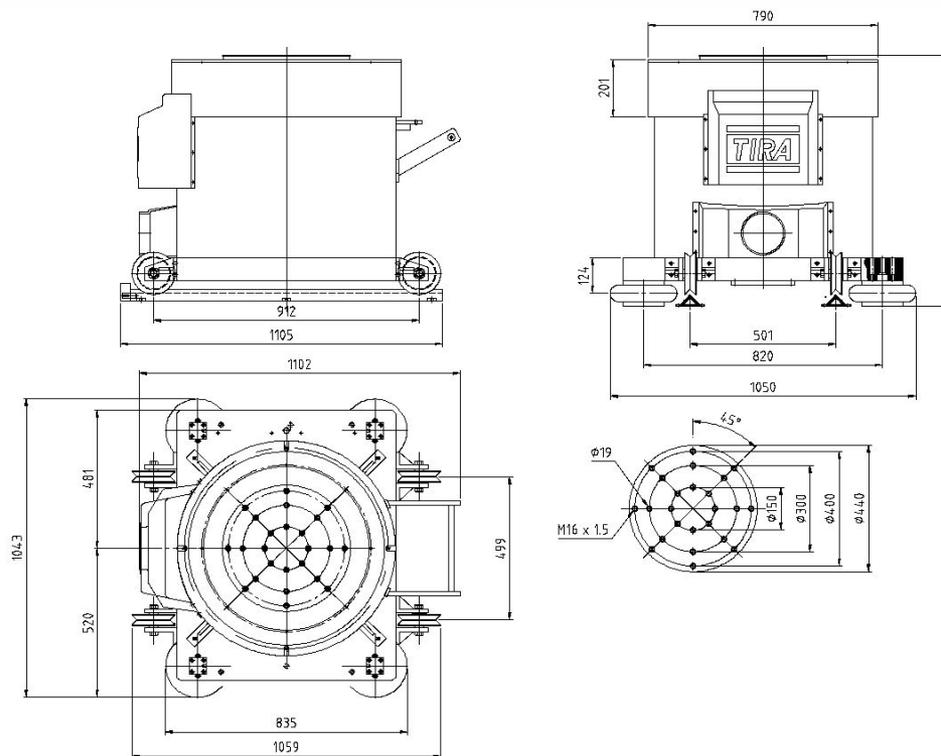
- Control; AlarmLow; AlarmHigh; AbortLow; ...:** A log-log plot of LogMag, g<sup>2</sup>/Hz vs Frequency, Hz. The y-axis ranges from 1.0m to 1.0, and the x-axis ranges from 10.0 to 1.0K. Multiple curves are shown, representing different control parameters.
- MVL:** A plot titled "Freiprogrammierbarer Versuch mit TIRAscript". The y-axis is Humidity [%] (0 to 9) and the x-axis is Zeit[s] (0 to 150,000). The plot shows a step change in humidity from approximately 120% to -40% at around 80,000 seconds.

**Terminal Window (Bottom Left):**

```
{
  ChamberRun();
  StatusTest ++;
}
break;
case 3: if (Temperature >= 120) // Zieltemperatur 120
{
  ZeitWeiter = T + 10; // (10sec) Zeit zum Starten
  von Vibcon
  VCStartController (1);
  StatusTest ++;
}
```

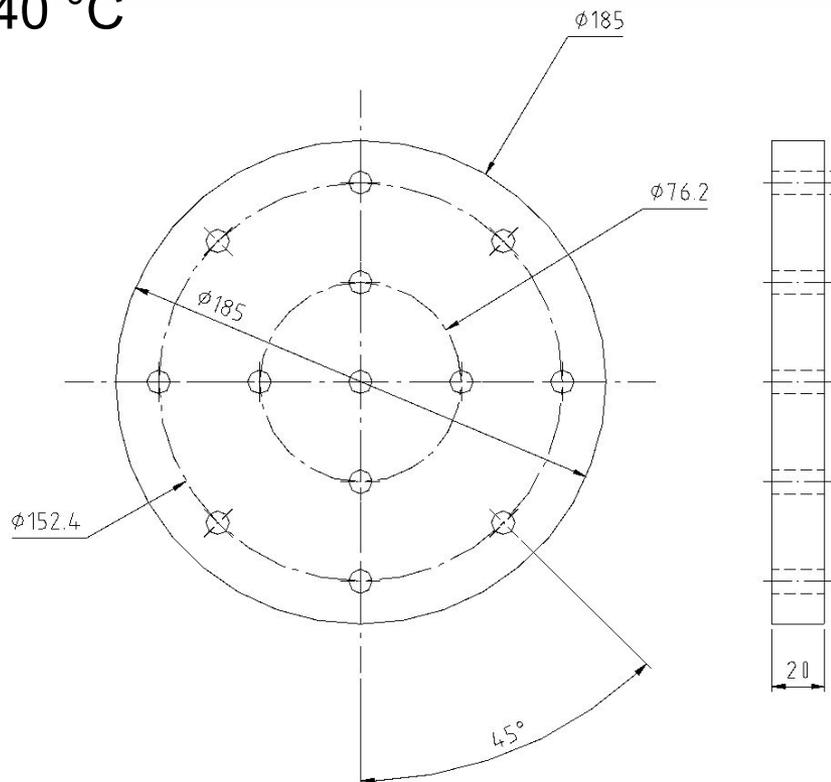
# Колеса и шины

- Позволяют легко перемещать вибратор под климатической камерой



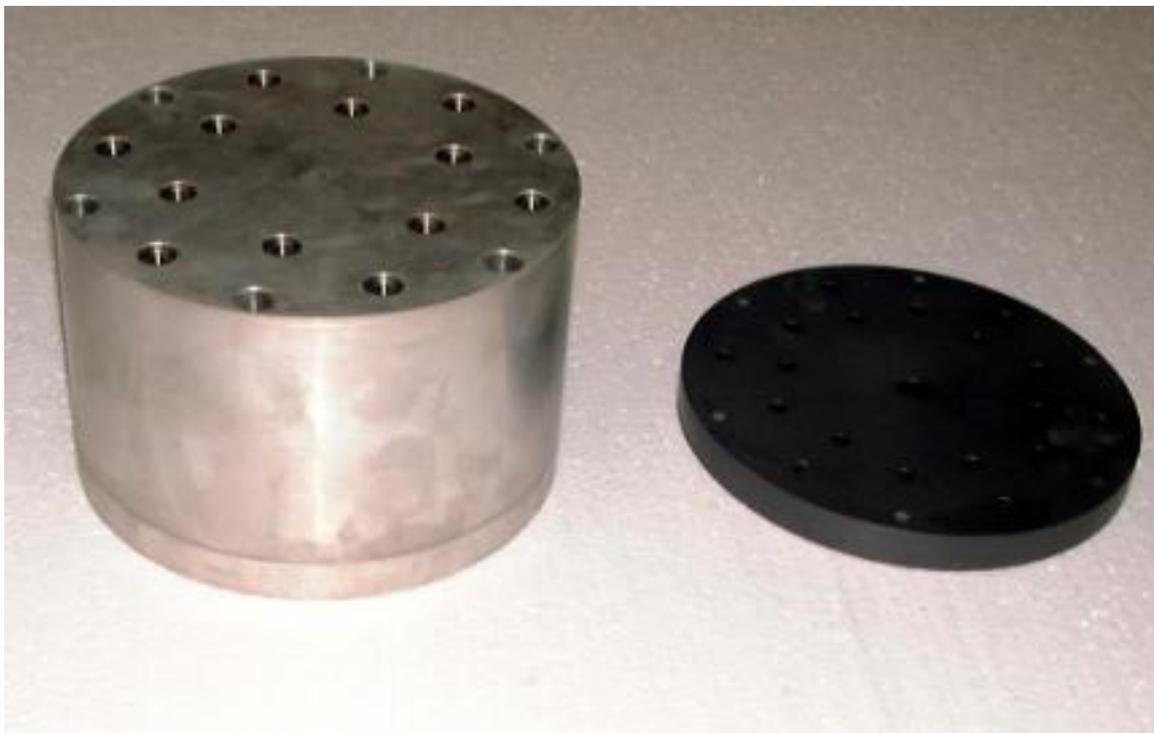
# Тепловая защита

- Тепловая защита для использования с климатическими испытательными камерами -40 до +140 °C



# Верхний удлинитель

- Для использования с климатическими испытательными камерами; Размер  $\text{Ø}340 \times 140 \text{ mm}$





# Глушитель для вентилятора

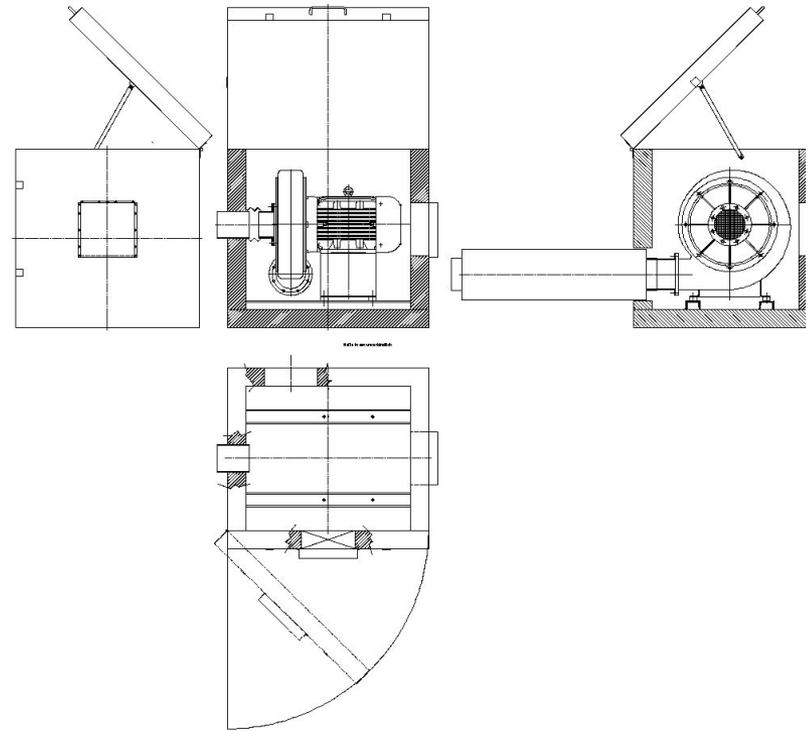
---

- Уменьшает шум системы



# Акустический кожух

- Уменьшает шум системы



# История TIRA

---

- 1783** Основано фарфоровое производство, которое становится в
- 1900** одним из самых больших в стране.
- 1946** Возобновлено с производством медицинского оборудования
- 1950/60** Разработка технологий испытаний; перемещение исследований испытаний материалов из Лейпцига и вибрационных испытаний из Berlin-Teltow.
- 1970/80** Ведущий производитель в области испытаний материалов, балансировке и вибрационных испытаний, испытаний во всех странах восточного блока, особенно в космической, авиационной и оборонной промышленности.
- 1991** Приватизирована; разработка нового ряда оборудования для использования в гражданской области
- 1998** Перемещение производства в Schalkau
- 1999** Приобретение WPM Leipzig
- 2000** Соглашение о сотрудничестве с B&K
- 2001** Расширение рынка климатических камер



# TIRA Рекомендуют

---

## **Automotive Industries:**

- Adam Opel
- AUDI AG
- BMW
- Daimler Chrysler AG
- General Motors
- FIAT
- MAN
- Porsche
- Rolls Royce
- Toyota Motorsport
- Volkswagen

## **Automotive systems:**

- Alfmeier
- BASF
- Bos
- Bosch
- Brose
- Continental Hannover
- Continental Frankfurt
- Continental TEMIC
- Festo
- Hella
- Mahle Filtertechnik
- Novotechnik
- Philips
- Rücker
- Siemens AG
- TRW
- TÜV
- Valeo
- Wabco
- Webasto



# TIRA Рекомендуют

---

## **Aerospace Industries:**

- Daimler Chrysler Aerospace
- IABG
- Krauss-Maffei
- MTU
- Schrack Aerospace

## **Electronics Industrie:**

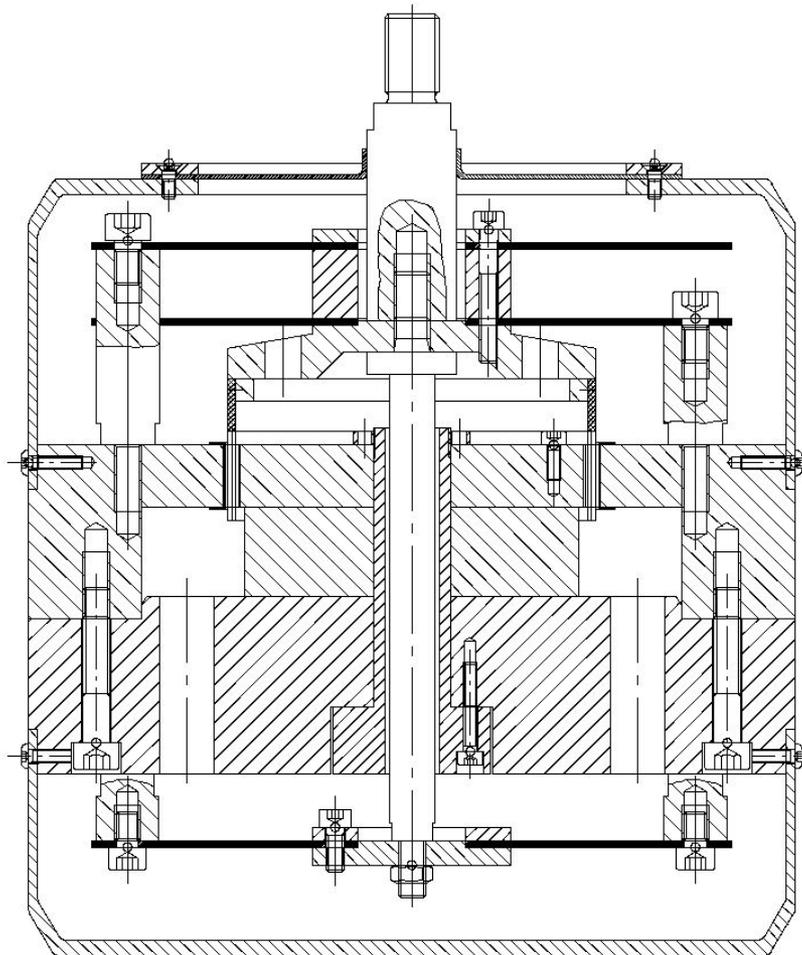
- Carl Zeiss
- Eaton Controls
- Eupec
- Festo
- Holthausen Elektronik
- Johnson Controls GmbH
- Klöckner Möller
- Multitest
- Rosenberger
- Siedle
- Siemens AG
- Schmersal
- Wachendorff GmbH

## **Universities:**

- TU Bergakademie Freiberg
- TU Chemnitz-Zwickau
- TU Hamburg-Harburg
- TU München
- Uni Amsterdam
- Uni Bern
- Uni Erlangen
- Uni Magdeburg
- Uni Merseburg
- Uni Stuttgart
- FH Anhalt
- FH Coburg
- FH Würzburg
- FH Jena
- FH Schweinfurt
- FH Ulm

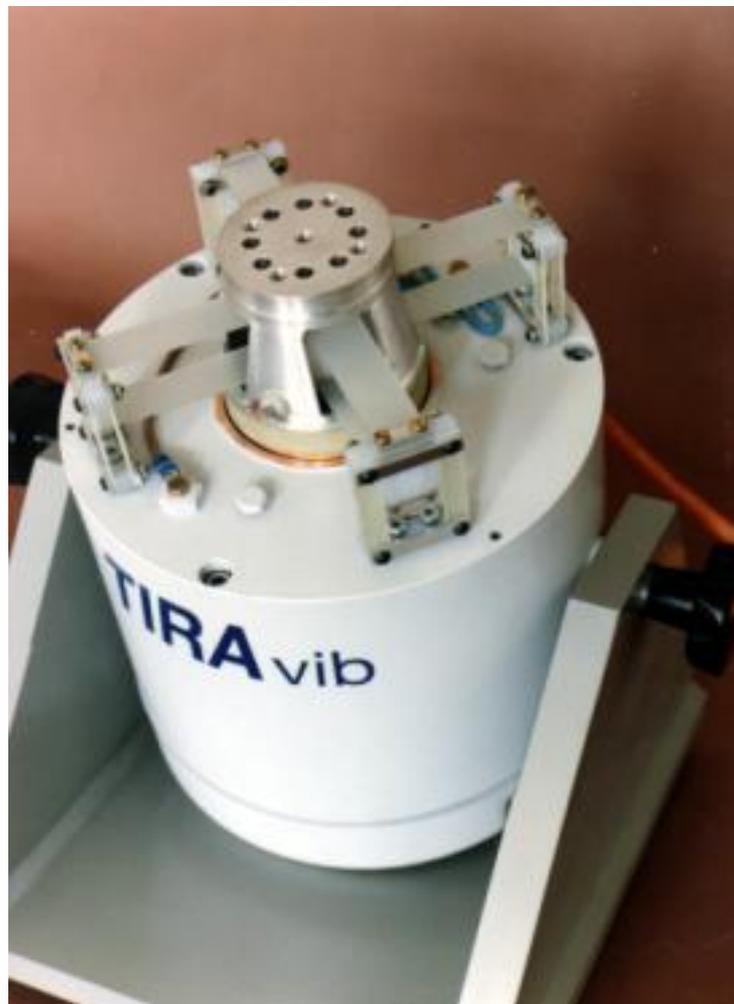


# Вибратор с постоянным магнитом



# Подвеска вибратора с постоянным магнитом

---



# Схема электродинамического возбудителя

