Примеры спец характеристик для комплекта сидений

СОБСТВЕННОСТЬ АО «АВТОВАЗ», КАТЕГОРИЯ - D

Примеры оформления S/R характеристик на 1 листе чертежей на передние сиденья

NOTE 1 : GENERAL CONDITIONS
1.1 PRODUCT ACCORDING TO STANDARD 00-10-415 /--Q
1.2 PROHIBITED AND RESTRICTED SUBSTANCES LISTS ACCORDING TO STANDARD 00-10-050 /--H
1.3 CONCEPTION WITH THE AIM OF RECYCLING FOLLOWING STANDARD 00-10-060 /--D
E S R 1.4 TOTAL COMPLETE SEAT ACCORDING TO CDC 32-05-146

1.4.1 : ELECTRIC
1.4.1.1 PARTS MUST COMPLY TO SPECIFICATION CDC 36-05-019 /--G (ELECTRICAL CONNECT AND CONNECTOR)
1.4.1.2 PARTS MUST COMPLY TO SPECIFICATION CDC : 36-05-009 /--L (WIRE)
1.4.1.3 PARTS MUST COMPLY TO SPECIFICATION CDC : 36-05-013/--K (ELECTRICAL WIRES HARNESS)
1.4.1.4 HARNESS ACCORDING TO HARNESS SHEET 24 AND 25
R 1.5 PARTS MUST COMPLY TO SPECIFICATION CDC 32-00-008 /--M
1.6 RESPECT OF THE POINT R
1.7 PARTS MUST COMPLY AS NORM 01-33-300 /--A (TRACEABILITY)

S NOTE 2 : ASSEMBLY SEAT
2.1 SEAT FASTEN IN CAR
2.1.1 WITH 4 SCREWS M8 N° 7703006354
2.1.2 ORDER OF TIGHTENING
1. PRETIGHTENING OF A2, A4, (A6, A8), SLIDE THE SEAT TO THE FRONT POSITION
2. TIGHTENING A1 (A5)
3. TIGHTENING A3 (A7), SLIDE THE SEAT TO THE REAR POSITION
4. TIGHTENING A4 (A8)
5. TIGHTENING A2 (A6)
2.1.3 TIGHTENING TORQUE : 21 N.m ± 15% CLASSE M, APPLIED TO THE 4 SCREWS
2.1.4 NO ACTION ON THE TOWEL BAR AT THE ASSEMBLING IS NOT ALLOWED BEFORE TIGHTENING OF THE SCREWS AT THE POINTS A1 AND A3
2.1.5 INTERFACE LIST: DRIVER: 8200243032, PASSENGER: 8200638451

NOTE 3 : MARKING / TRACEABILITY
3.1 LABEL :
3.1.1 CUSTOMER PART REFERENCE 10 CARACTERS
3.1.2 CUSTOMER PART VERSION 3 CARACTERS
3.1.3 MARKING TYPE WITH 8mm LENGTH AND PRODUCT ACCORDING TO 00-10-501 /--D
3.1.4 ITG CODE : 93V
3.1.5 MARKING MINIMUM HEIGHT : 30 mm
3.1.6 MARKING REPRENSENTATION

R (049) NOTE 4 : FLAMABILITY
4.1 MUST COMPLY TEST METHOD D45 1333/--J
4.1.1 COMBUSTION RATE SHALL BE LESS THAN 100 mm/min

R (064) NOTE 5 : MATERIAL
5.1 SEE IMDS DATA SHEET FOR ALL THE PARTS OF DEFINITION OF THIS PRODUCT. SEE TABLE 1

R (074) NOTE 6 : RESPECT OF THE MAXIMUM APPROVED WEIGHT
6.1 DRIVER : 18.5 kg
6.2 PASSENGER: 18.5 kg

NOTE 7 : HCPP
7.1 EVERY MARKS (HCPP No ...) MAKE REFERENCES TO THE HCPP LIST

NOTA 8 : TABLE OF MANDATED COMPONENTS REFERENCES

NOTA 9 : FUNCTIONAL CHARACTERISTICS TABLE

NOTA 10: PASSIVE SAFETY OF PARTICIPATING PART AWAITING THE REGLAMENTATION TEST RESULTS

R (002) NOTE 11: OBSERVANCE OF THE REGULATION INTERIOR INSTALLATION
11.1 RADII CONTACTABLE > 3.2mm WITH THE TOP OF THE POINT R IN ALL THE POSITIONS OF BENCH/SEAT*
11.2 RADII CONTACTABLE > 2.5mm ACCEPTS FOR THE WIRES OF DIAM 5mm FOR FOLDED BACK BASE*

* REMOVE MATERIALS SOFTER THAN 50 SHORES

На каждом листе есть таблица с количеством ключевых параметров.
Если на листе не обозначены спец характеристики, то количество 0.

SAFETY CLASSES (valable pour cette planche) valid for the sheet	
S	2
R	7
1	0
2	0

СОБСТВЕННОСТЬ АО «АВТОВАЗ», КАТЕГОРИЯ - D

TABLE OF SEAT REFERENCES - HEIGHT ADJUSTER					
COLLECTION	DESCRIPTION	REFERENCE CUSTOMER	REFERENCE FSA	MASS	HOMOLOGATION MASS
E1	COMPLETE SEAT DRIVER HEIGHT ADJUSTER - HEATING				
E1	COMPLETE SEAT DRIVER HEIGHT ADJUSTER - HEATING				
E2	COMPLETE SEAT DRIVER HEIGHT ADJUSTER - HEATING				
E2	COMPLETE SEAT DRIVER HEIGHT ADJUSTER - HEATING				
E2	COMPLETE SEAT DRIVER HEIGHT ADJUSTER - HEATING				
E2	COMPLETE SEAT DRIVER HEIGHT ADJUSTER - HEATING			17.4kg±0.8	XXXX ▽R

TABLE OF SEAT REFERENCES - FIX					
COLLECTION	DESCRIPTION	REFERENCE CUSTOMER	REFERENCE FSA	MASS	HOMOLOGATION MASS
E1	COMPLETE SEAT PASS TF FIXED - HEATING				
E1	COMPLETE SEAT PASS TF FIXED - HEATING				
E2	COMPLETE SEAT PASS TF FIXED - HEATING				
E2	COMPLETE SEAT PASS TF FIXED - HEATING				
E2	COMPLETE SEAT PASS TF FIXED - HEATING				
E2	COMPLETE SEAT PASS TF FIXED - HEATING			17.0kg±0.8	XXXX ▽R

SAFETY CLASSES (valable pour cette planche) valid for the sheet	
▽5	0
▽R	2
△1	0
△2	0

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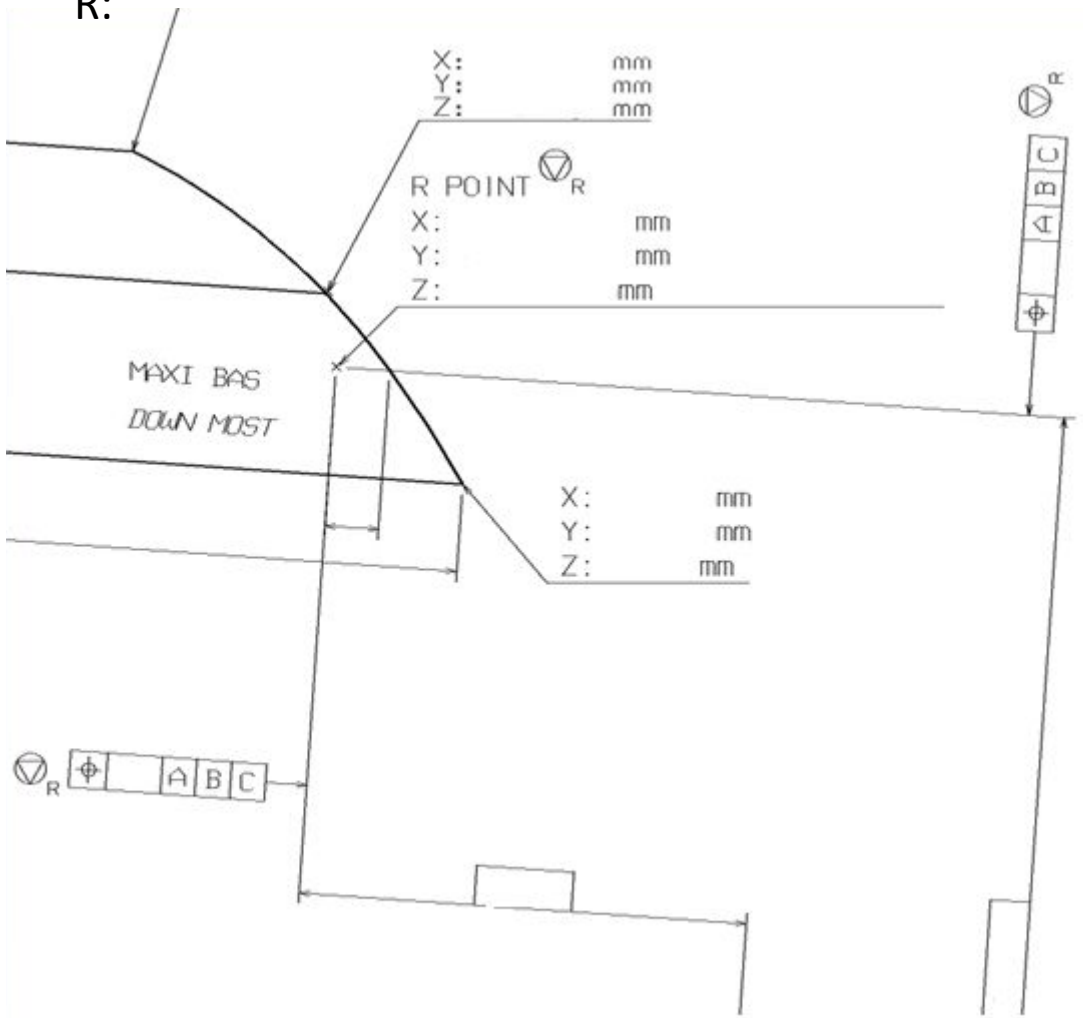
Положение точки

R:



Положение точки

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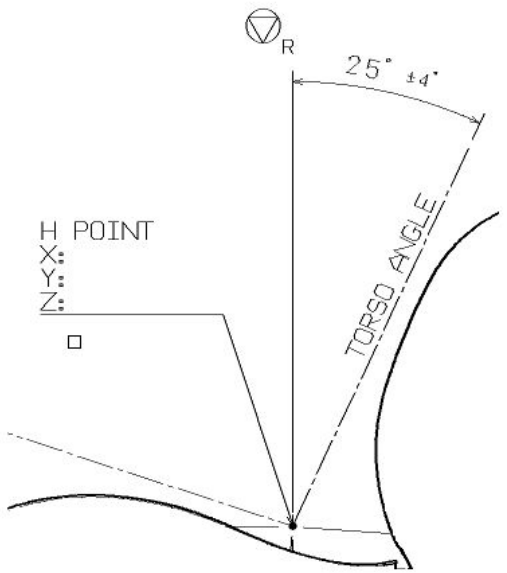

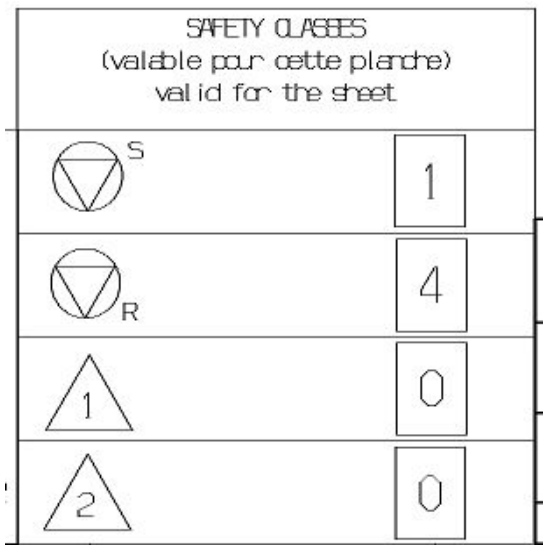

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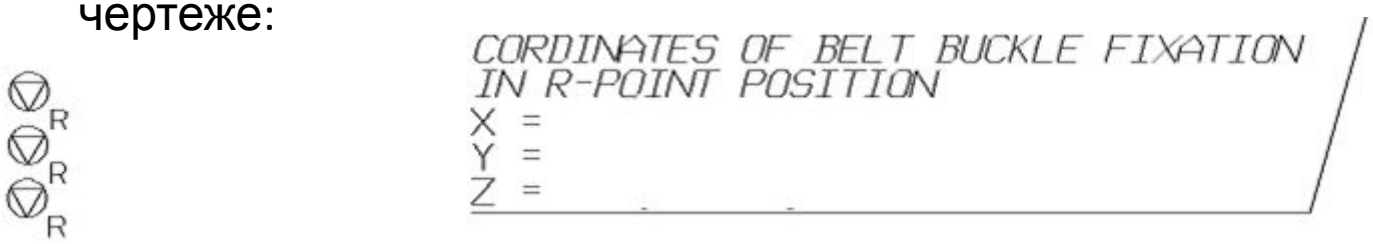
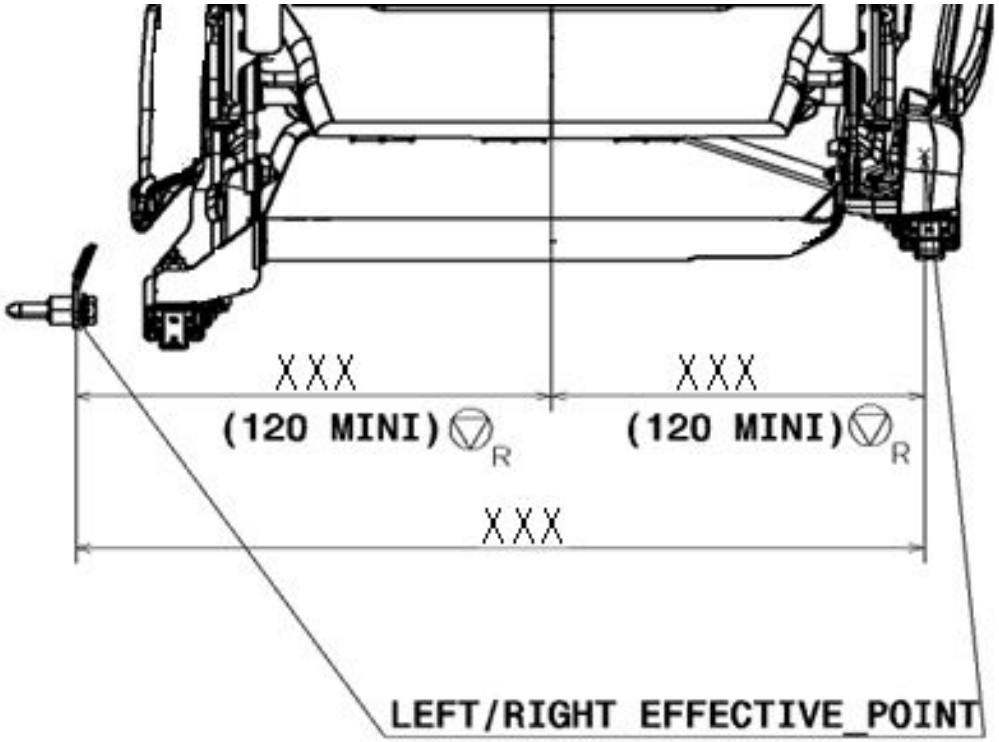
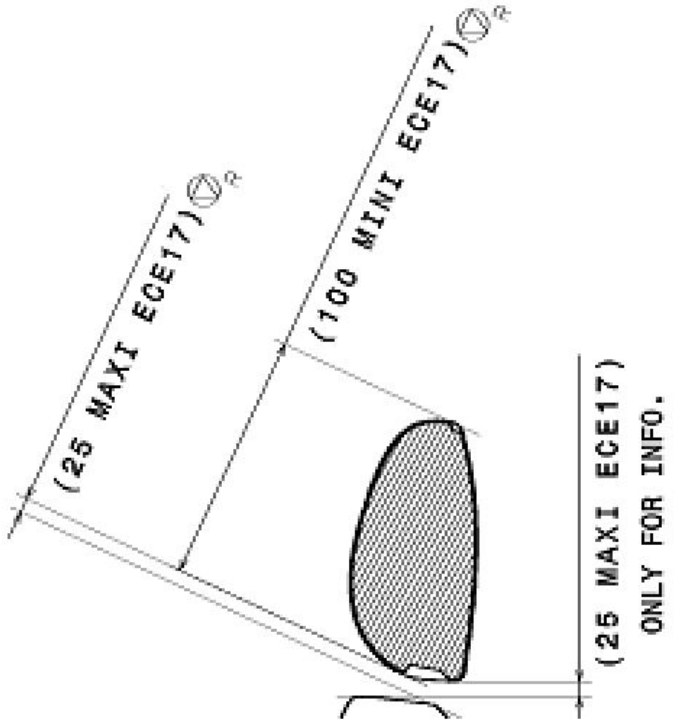
Другие примеры R характеристик на чертеже:







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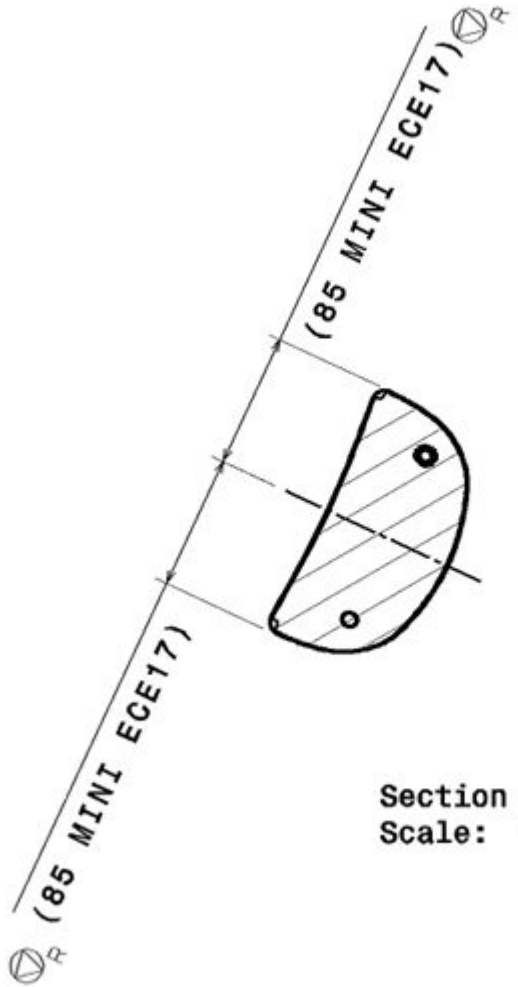
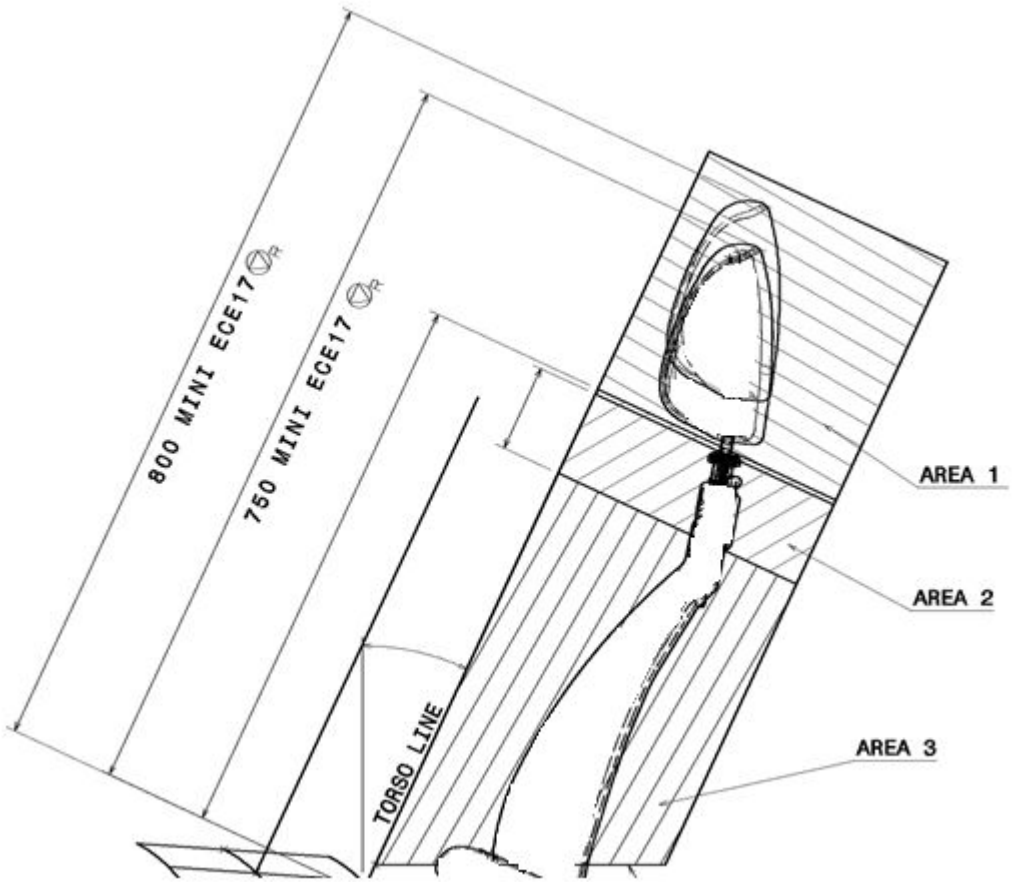
LABEL MANDATORY



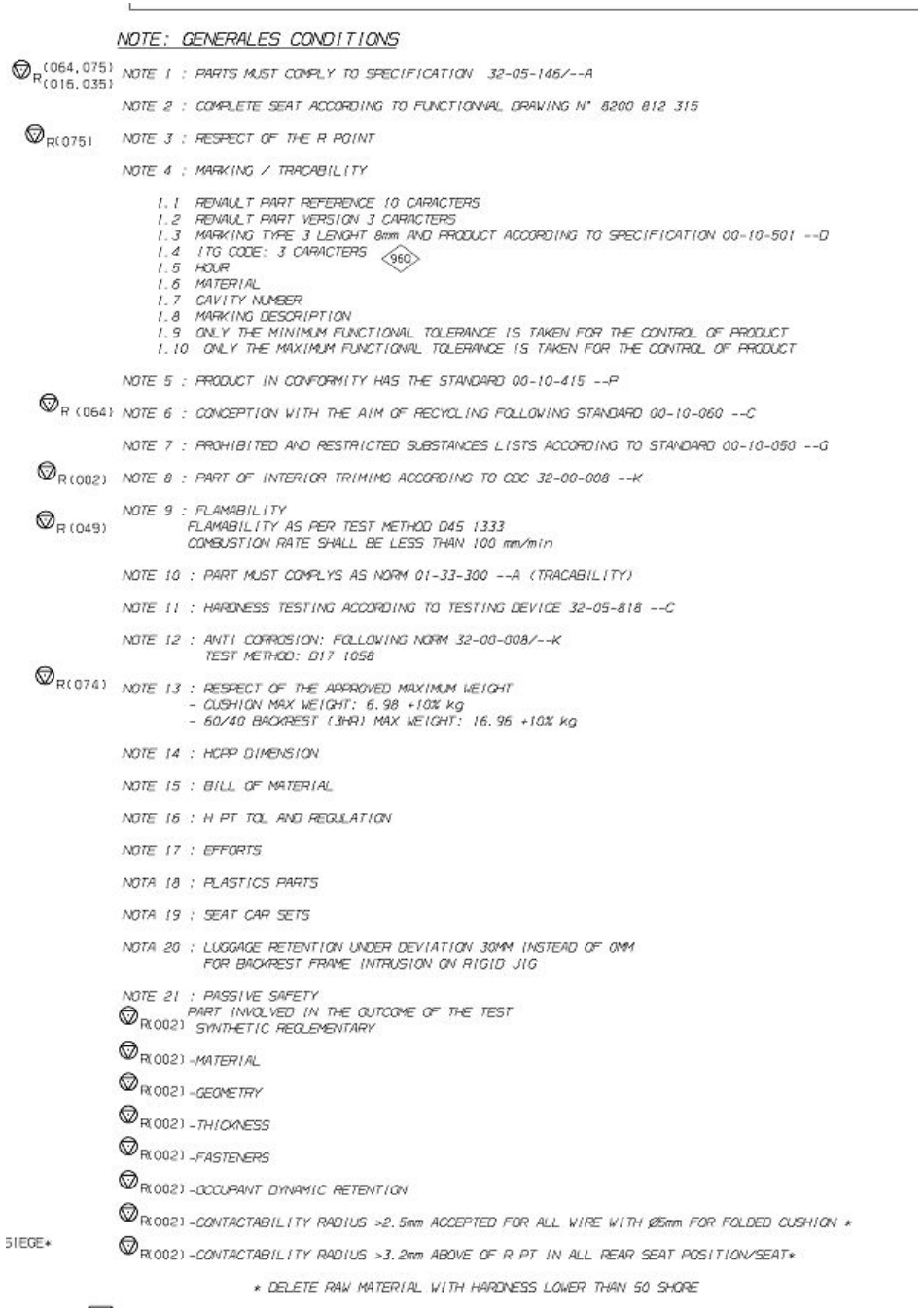
Section cut A-A[2]
Scale: 1:5

50 SHORE CARPET TO PROTECT THE TORSION WIRE



СОБСТВЕННОСТЬ АО «АВТОВАЗ», КАТЕГОРИЯ - D

Примеры для задних сидений



NOTE: GENERALES CONDITIONS

R(064,075) R(015,035) NOTE 1 : PARTS MUST COMPLY TO SPECIFICATION 32-05-146/--A

NOTE 2 : COMPLETE SEAT ACCORDING TO FUNCTIONNAL DRAWING N° 8200 812 315

R(075) NOTE 3 : RESPECT OF THE R POINT

NOTE 4 : MARKING / TRACABILITY

1.1 RENAULT PART REFERENCE 10 CARACTERS
1.2 RENAULT PART VERSION 3 CARACTERS
1.3 MARKING TYPE 3 LENGHT 8mm AND PRODUCT ACCORDING TO SPECIFICATION 00-10-501 --D
1.4 ITG CODE: 3 CARACTERS 960
1.5 HOUR
1.6 MATERIAL
1.7 CAVITY NUMBER
1.8 MARKING DESCRIPTION
1.9 ONLY THE MINIMUM FUNCTIONAL TOLERANCE IS TAKEN FOR THE CONTROL OF PRODUCT
1.10 ONLY THE MAXIMUM FUNCTIONAL TOLERANCE IS TAKEN FOR THE CONTROL OF PRODUCT

NOTE 5 : PRODUCT IN CONFORMITY HAS THE STANDARD 00-10-415 --P

R (064) NOTE 6 : CONCEPTION WITH THE AIM OF RECYCLING FOLLOWING STANDARD 00-10-060 --C

NOTE 7 : PROHIBITED AND RESTRICTED SUBSTANCES LISTS ACCORDING TO STANDARD 00-10-050 --G

R(002) NOTE 8 : PART OF INTERIOR TRIMING ACCORDING TO CDC 32-00-008 --K

R(049) NOTE 9 : FLAMABILITY
FLAMABILITY AS PER TEST METHOD D45 1333
COMBUSTION RATE SHALL BE LESS THAN 100 mm/min

NOTE 10 : PART MUST COMPLYS AS NORM 01-33-300 --A (TRACABILITY)

NOTE 11 : HARDNESS TESTING ACCORDING TO TESTING DEVICE 32-05-818 --C

NOTE 12 : ANTI CORROSION: FOLLOWING NORM 32-00-008/--K
TEST METHOD: D17 1058

R(074) NOTE 13 : RESPECT OF THE APPROVED MAXIMUM WEIGHT
- CUSHION MAX WEIGHT: 6.98 +10% kg
- 60/40 BACKREST (3HR) MAX WEIGHT: 16.96 +10% kg

NOTE 14 : HCPP DIMENSION

NOTE 15 : BILL OF MATERIAL

NOTE 16 : H PT TOL AND REGULATION

NOTE 17 : EFFORTS

NOTA 18 : PLASTICS PARTS

NOTA 19 : SEAT CAR SETS

NOTA 20 : LUGGAGE RETENTION UNDER DEVIATION 30MM INSTEAD OF 0MM
FOR BACKREST FRAME INTRUSION ON RIGID JIG

NOTE 21 : PASSIVE SAFETY
PART INVOLVED IN THE OUTCOME OF THE TEST
R(002) SYNTHETIC REGLEMENTARY

R(002) -MATERIAL

R(002) -GEOMETRY

R(002) -THICKNESS

R(002) -FASTENERS

R(002) -OCCUPANT DYNAMIC RETENTION

R(002) -CONTACTABILITY RADIUS >2.5mm ACCEPTED FOR ALL WIRE WITH Ø5mm FOR FOLDED CUSHION *

SIEGE* R(002) -CONTACTABILITY RADIUS >3.2mm ABOVE OF R PT IN ALL REAR SEAT POSITION/SEAT*

* DELETE RAW MATERIAL WITH HARDNESS LOWER THAN 50 SHORE

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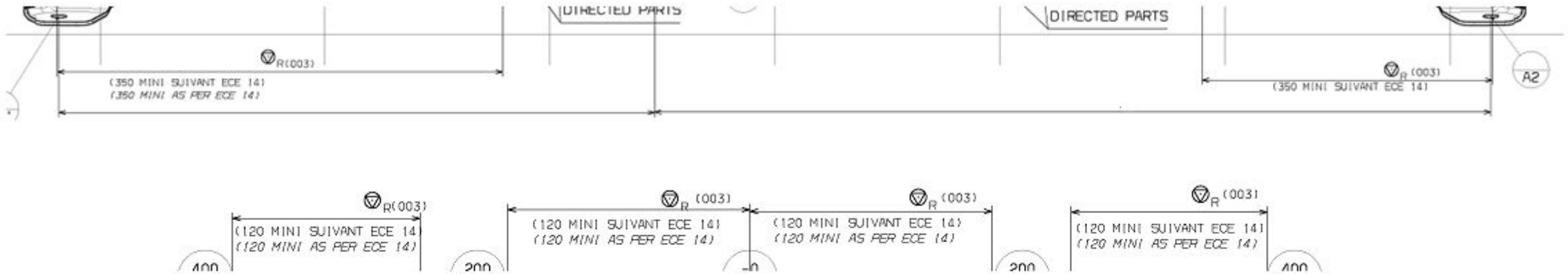
Значения точки H и всех взаимосвязанных с ней:

ANGLE DE TORSE *TORSO ANGLE* R(003)	POINT HX / *HX POINTS* R(003)		
		CENTRAL	LATERAL
	X		
	Y		
	Z		

Требования к замкам РБ, точкам ISOFIX



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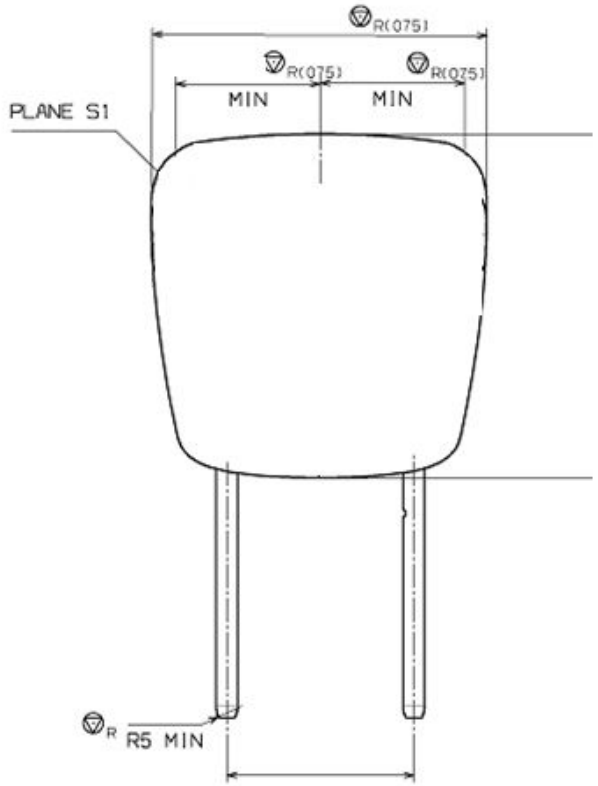

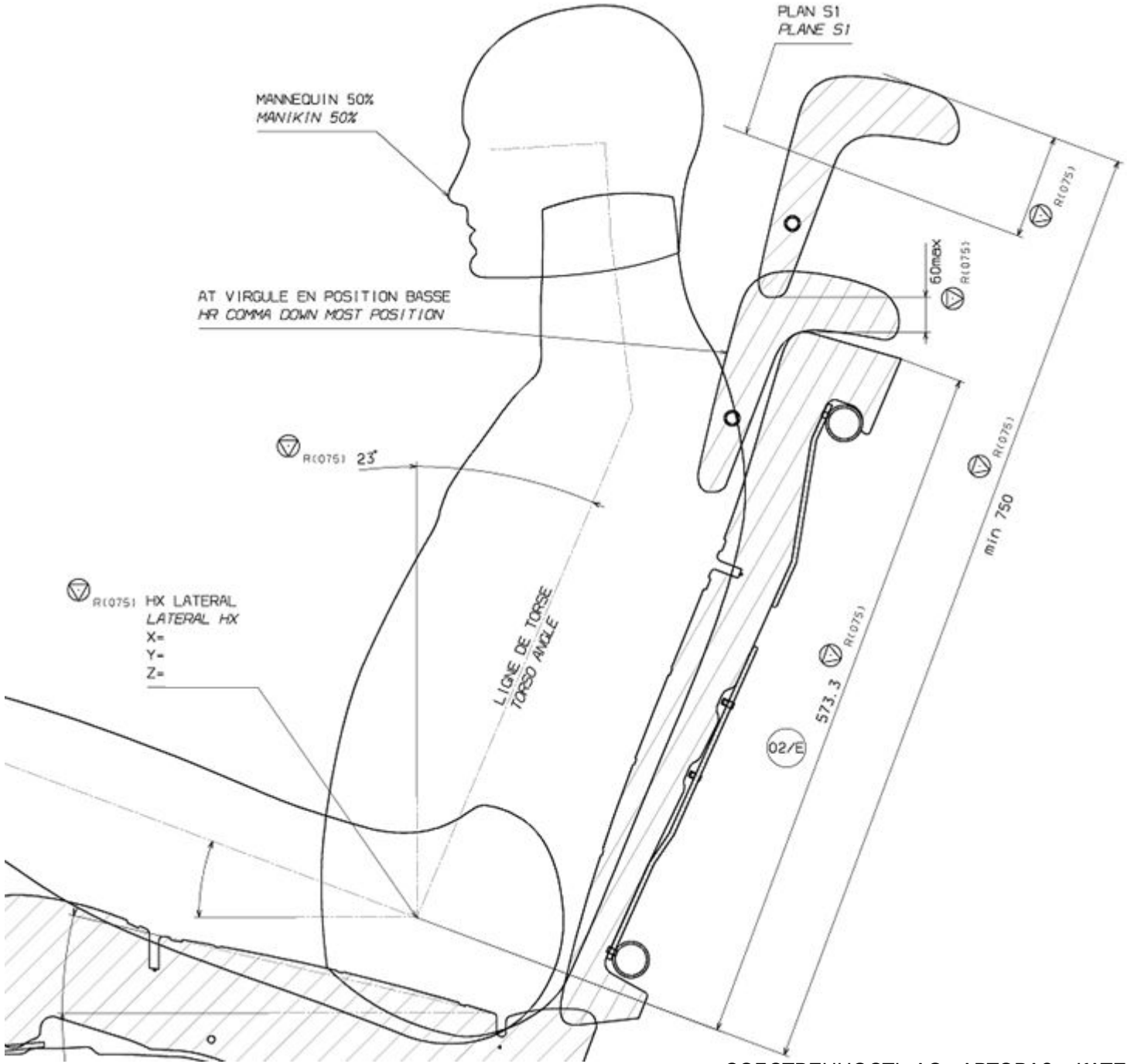

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