

Select Base Garment SKU and Name Embroidery in the Configurator

Product Configurator (1 - 5003) - Sales order: 00032172, ONTARIO POWER GENERATION

File New Configuration MC Configuration Save template Delete Apply

Embellishment product: [] Configuration name: All []

Embellishment set name: []

Item number	Allow Non Program Items	Is Emb
4075	<input type="checkbox"/>	

▲ Variants

Select all Set new price New quantity Include all Clear all

Item number	Variant number	Size	Colour	Include	Qty per item	Sales price
4075	400001629093	W36 * L30	NAVY	<input checked="" type="checkbox"/>	1.00	36.99

▲ Customizations

Work stats Save embellishment set Load embellishment set

Item number	Embellishment type	Incl...	Position	Qty per item	Sales price	Use Base Vendor	Customization comment
Embroidery_Name	Embroidery - Name	<input checked="" type="checkbox"/>	RC	1.0000	2.00	<input type="checkbox"/>	Embroidery comment
Keyboarding	Keyboarding	<input checked="" type="checkbox"/>	LC	1.0000	2.00	<input type="checkbox"/>	Keyboarding comment

Details / Comments

▲ Sales lines

Item number	Size	Colour	Configuration	Configuration name	Quantity	Sales price
CS_4075	W3...	NAVY	Embroidery_Name:RC:1+Keyboarding:LC:1 ; NAVY: W36 * L30: 4075	00032172-5003-005903	1.00	40.99

Item numbers for Embellishment types with Names/Keyboarding from Configurator Customizations part will be applied to every name added on SO line.

Add Embroidery Keyboarding / Names configuration

Keyboarding/Names (1 - 5003) - Sales order: 00032172, CS_4075, Sales order: 00032172

Embellishment	Position	In relation to	In position	Text	Font type attribute	Comment
Keyboarding	LC			Alona_2	Block	Comment Keyboarding
Embroidery_Name	RC			Alona_1	Block	Comment Embroidery

Every new name added in Keyboarding/Names form will need to have Name associations as defined on Product Configurator form:

Customizations

Item number	Embellishment type
Embroidery_Name	Embroidery - Name
Keyboarding	Keyboarding

Add Embroidery Keyboarding / Names configuration

Sales order (1 - 5003) - Sales order: 00032172, ONTARIO POWER GENERATION

File Sales order Sell Manage Pick and pack Invoice Retail General

Credit note Charges Sales tax Confirmed delivery dates Multiline discount Recalculate Total discount Tiered charges Sales order confirmation Pro forma confirmation Event kanbans Process Service agreement Apply Sales order confirmation Quotation confirmation Journals Prepayment Prepayment

00032172 : 00103629 - ONTARIO POWER GENERATION

► Sales order header

Sales order lines

Add line Add lines Add products Remove Sales order line Financials Inventory Product and supply Update line Warehouse

Type	Variant number	Item num...	Product na...	Sales cate...	CW quantity	CW unit	Quant...	Unit	Main wareh...	CW deliver ...	Configuration
	410022077551	CS_4075	DAKOTA WO...	WORK PA...			25.00	EA			Embroidery_Name:RC:1+Keyboarding:LC:1 ; NAVY: W36 * L30: 4075

Keyboarding/Names (1 - 5003) - Sales order: 00032172, CS_4075, Sales order: 00032172

File New Delete

Description	Quantity
Alona	3
Ovis	10
Andrey	12

General

Description: Alona

Quantity: 3

Name associations

New Delete

Embellishment	Position	In relation to	In position	Text	Font type attribute	Comment
Keyboarding	LC			Alona_2	Block	Comment Keyboarding
Embroidery_Name	RC			Alona_1	Block	Comment Embroidery

Imported Customization comment from Configuration form (not editable).

- Import Customizations information from Configurator (for all Item number column records, Embellishment type and Customization comments).
- Add Verification for Names configuration (every Name has the same amount and type of Embellishments, and the same Font type attribute). Font type attribute – always the same for all Names and will be defaulted after it chosen for the first Name. Font type attribute can be changed manually, if needed (info message will be shown).
- Embellishment Position and Comment are not editable.
- Only Text and Font type attribute can differ for different Names, other fields will be the same.

All Marks roles need these changes.

MRP creates the Production Order

Production orders (1 - 5003) - Production: PDP00002398, DAKOTA WORK PANT (WAIST 28-44)t, Production: PDP00002398

File Production order Schedule View

Split Delete Production order Batch order Estimate Report as finished Reset status Transactions Trace Update registrations On-hand Update reservations Lot Update markings BOM Formula Route All jobs Confirm Ship Packing slip Invoice Consolidated on-hand Add to Remove from Consolidated batch order

Maintain New Process Inventory Order details Transfer Sales order Consolidated batch order

PDP00002398 Delivery: 12/13/2018 Quantity: 11.00

Item number: CS_4075

General

Identification
 Production: PDP00002398
 Item number: CS_4075
 Name: DAKOTA WORK PANT (WAIST 28-44)t

Groupings
 Pool:
 Production group:

Date scheduled
 Start date:
 End date:
 Stopped:
 Hold code:
 Hold comment:
 Hold until date:

Production
 Type: Standard
 Quantity: 11.00
 Delivery: 12/13/2018
 Time: 10:00 am
 Colour: ████████
 Manifest Id:

Status
 Status: Created
 Scheduling status:
 Remain status:

Setup

References
 Reference type: Sales order
 Reference number: 00032075
 Reference lot: IL002085860
 Reference status: Open order
 Reference quantity: 11.00

Summary reference
 Reference production: PDP00002398
 Reference level: 0

Planned-order reference
 Master plan:
 Number:

Origin
 Original production:

BOM (1 - 5003) - Production: PDP00002398, DAKOTA WORK PANT (WAIST 28-44)t, Production: PDP00002398

File New Delete Copy Inventory Ingredients Inquiries

Overview General Setup Update Quantity Reference Financial dimensions Inventory dimensions

Production documents

Item number	Quantity	Per series	Unit	Item type	Product name	Reference type	Reference number
Embroidery_Na...	1.0000	1	EA		Embroidery_Name		
Keyboarding	1.0000	1	EA		Keyboarding		
4075	1.0000	1	EA		DAKOTA WORK PANT (WAIST 28-44)t / DA...		

Production route (1) - Production: PDP00002398, DAKOTA WORK PANT (WAIST 28-44)t, Production: PDP00002398

File New Delete Inquiries Functions Materials Applicable resources Maintain resource requir...

Overview General Setup Update Times Resource requirements Scheduling Feedback Financial dimensions Description

Oper. No.	Priority	Operation	Run time	Process qty.	Next
10	Primary	In-House		1.00	20
20	Primary	Embroidery		1.00	30
30	Primary	EmbKeyb		1.00	0

Number for determining sequence in routes (21) Close

MRP creates PDP and POs on total Qty: 25

Master planning > Common > Planned orders

View

Edit in grid | Change to... | Delete | Firm | Firm and Consolidate | Plan planning formulas | Approve | Reschedule | Change status | Derived requirements | Formula | Co-products | Route | Jobs | Kanban rule | Refresh | Export to Microsoft Excel List | Attachments | Attachments

Planned orders (Unsaved filter) | Type to filter | Number

Plan: MasterPlan

Number	Reference	Item number	Warehouse	From warehouse	Req. quantity	Unit	Order date	Delivery date	Directly derived	Event date	Originating Ref Id	Originating Ref Type	Sales order	Co
MS05861492	Planned production orders	CS_4075	0551	0551	25.00	EA	12/14/2018	12/14/2018	<input type="checkbox"/>		00032172	Sales order	00032172	ON
MS05861577	Planned purchase orders	4075	0551		25.00	EA	12/13/2018	12/13/2018	<input type="checkbox"/>		00032172	Sales order	00032172	ON
MS05861630	Planned purchase orders	Embroidery_...	0551		25.00	EA	12/14/2018	12/14/2018	<input checked="" type="checkbox"/>		00032172	Sales order	00032172	ON
MS05861636	Planned purchase orders	Keyboarding	0551		25.00	EA	12/14/2018	12/14/2018	<input checked="" type="checkbox"/>		00032172	Sales order	00032172	ON

Receive and transfer 8 items (partial receive and partial production).

Transfer orders (1 - 5003)

File | New | Delete | Posting | Inquiries | Print | Send... | Confirm

Overview | General | Setup | Delivery | Foreign trade | From warehouse | To warehouse

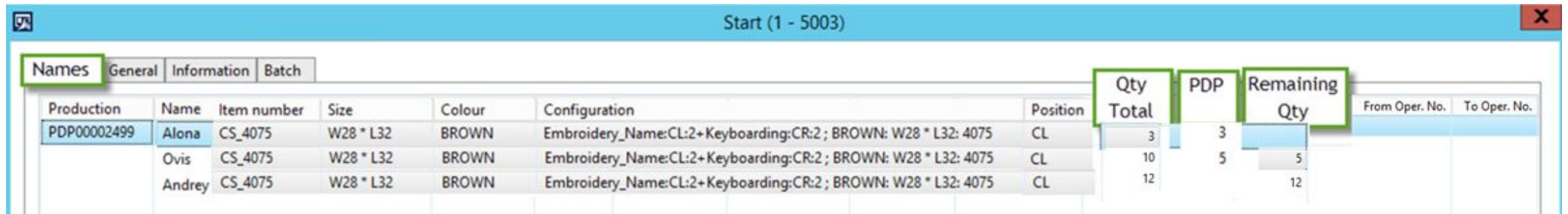
Transfer number	From warehouse	To warehouse	Transfer status	Ship date	Receipt date	PMM Transfer ID	Con...	Consolidated shipment	CSN barcode	Carrier ID	Description	Service ID	Tracking
TO000064137	0558	0551	Created	12/14/2018	12/16/2018	18981175	<input checked="" type="checkbox"/>						
TO000064138	0558	0551	Created	12/14/2018	12/16/2018	18981176	<input checked="" type="checkbox"/>						
TO000064139	0551	0013	Shipped	12/14/2018	12/14/2018	18981178	<input checked="" type="checkbox"/>	000001709	92055100130000017...	PUR	Purolator	PurolatorGround	329022229
TO000064140	0551	0013	Shipped	12/14/2018	12/14/2018	18981177	<input checked="" type="checkbox"/>	000001709	92055100130000017...	PUR	Purolator	PurolatorGround	329022229
TO000065142	0558	0551	Created	12/14/2018	12/16/2018		<input type="checkbox"/>						

+ Add | Add products | Remove | Functions | Inventory

Lines | General | Setup | Foreign trade | Ship now | Receive now | Dimensions

Item number	Variant number	Size	Colour	Style	Location	Serial number	Owner	CW transfer qty	Transfer quantity	Ship date	Receipt date	Product name	Stopped	Reserve items au
4075	400001629758	W28 * L30	BROWN		000-000-00				8.00	12/14/2...	12/16/2018	DAKOTA WORK PANT (WAIST 28-44)t / D...	<input type="checkbox"/>	<input checked="" type="checkbox"/>

Start Production order for received 8 items.



Production	Name	Item number	Size	Colour	Configuration	Position	Qty Total	PDP	Remaining Qty	From Oper. No.	To Oper. No.
PDP00002499	Alona	CS_4075	W28 * L32	BROWN	Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075	CL	3	3			
	Ovis	CS_4075	W28 * L32	BROWN	Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075	CL	10	5	5		
	Andrey	CS_4075	W28 * L32	BROWN	Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075	CL	12		12		

We need to create new PDP just after start current PDP, with remaining Qty from current PDP.

New PDP for Qty: 25 (Initial) – 8 (Current PDP) = 17 will be created.

New PDP # PDP00002501

Define default parameters for PDP. Worker who started PDP?

Check Marking reduce for started Qty.

Add button “Embroidery Name Tracking details” to see current state for production. Add this form also on Sales Order.

Production orders (1 - 5003) - Production: PDP00002499, DAKOTA WORK PANT (WAIST 28-44)t

File Production order Schedule View

Edit Split Delete
 Production order Batch order
 Maintain New

Estimate Report as finished Reset status
 Release End
 Start Log
 Process

Embroidery Name Tracking details
 Deduct On-hand Lot
 Transactions Trace
 Update reservations Update markings
 Inventory

Update registrations Ship transfer order
 BOM Formula
 Order details

Cost Route All jobs
 Consolidated on-hand
 Add to Remove from
 Consolidated batch order

PDP00002499 Delivery: 11/30/2018
 Item number: CS_4075 Quantity: 10.00

General

Identification

Production: PDP00002499
 Item number: CS_4075
 Name: DAKOTA WORK PANT (WAIST 28-

Groupings

Pool:
 Production group:

Embroidery Name Production Tracking Details

Overview General Information Batch

Name	Lot ID	Production	Item number	Size	Colour	Configuration	Position	Qty Total	PDP Qty	Remaining Qty
Alona	IL002087862	PDP00002499	CS_4075	W28 * L32	BROWN	Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075	CL	3	3	
Ovis			CS_4075	W28 * L32	BROWN	Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075	CL	10	5	5
Andrey			CS_4075	W28 * L32	BROWN	Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075	CL	12		12

CUSTOMIZATION HOUSE: Acton International Inc
 IN-HANDS DATE: 14.12.2018
 EVENT DATE:
 COMPANY: ONTARIO POWER GENERATION (OPG)
 ACCOUNT: 00103629
 EMPLOYEE FIRST NAME: 4545455555
 EMPLOYEE LAST NAME: 4554545455
 PHONE NUMBER:

SALES ORDER #: 00032173
 WORK ORDER #: AXPO-00011228
 ORDER DATE:
 TOTAL UNIT: 8 EA
 SHIP TO STORE: 0551
 PMM TRANSFER #:
 MWW Contact: Dave Knox

Line #	Style	Color	Size	Placem ent	Description	Comments	Prev.Pkd	Picked	Rem	Qty
001 - PDP00002406	4075	BROWN	W28 * L30		DAKOTA WORK PANT (WAIST 28-44)t / DAKOTA WORK PANT (WAIST 28)		0.00	0.00	21.00	21.0
	Embroidery_ Name			LC	Embroidery_Name Text: Alona_1 Text: Ovis_1		0.00	0.00	0.00	8 3 5
	Keyboarding g			RC	Keyboarding Text: Alona_1 Text: Ovis_1		0.00	0.00	0.00	8 3 5

Customization instruction for: Embroidery_Name , Keyboarding

~~~~SPECIAL INSTRUCTIONS~~~~  
 BLOCK - Ovis, Alona;  
 UPPER SCRIPT - Andrey

~~~~FILE DETAILS~~~~  
 File: Embroidery details.docx

~~~~WORK STATS~~~~

Check “Total Unit” (it seems it should be 8), Remaining, Qty fields values.

Check that all other Special Instructions imported.

Font type – Spec Instr???

Picked = 8



File Sales order Sell Manage Pick and pack Invoice Retail General

Service order Purchase order Direct delivery Edit Modify Delete Cancel Payments Header view Line view From all From journal Totals Order events Detailed status Order credit Sales order recap Order holds Generate from template Attachments Configure Email notification log

New Maintain Payments Show Copy View Functions Attachments Configura... Email notification

00032172 : 00103629 - ONTARIO POWER GENERATION

Open order

Sales order header

Sales order lines

| Type | Variant number | Item number | Product name | New                                                                                                                                                                                    | CW quantity | CW unit | Quantity | Unit | Main ware... | CW deliver... | Configuration                         |
|------|----------------|-------------|--------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|---------|----------|------|--------------|---------------|---------------------------------------|
|      | 410022077551   | CS_4075     | DAKOTA WORK  | Delivery schedule<br>Credit note<br>Copy<br>From all<br>From journal<br>From line<br>From item list<br>Explode<br>BOM lines<br>Keyboarding/Name<br>Embroidery Name<br>Tracking details | A-AX-AA     |         | 25.00    | EA   |              |               | Embroidery_Name:RC:1+Keyboarding:LC:1 |

Embroidery Name Production Tracking Details

| Name   | Status | Production  | Item number | Size      | Colour | Configuration                                                  | Position | Sales Line Qty | In Production | Remaining Qty | Completed Qty | Error Qty |
|--------|--------|-------------|-------------|-----------|--------|----------------------------------------------------------------|----------|----------------|---------------|---------------|---------------|-----------|
| Alona  |        | PDP00002499 | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       | 3              | 3             |               |               |           |
| Ovis   |        |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       | 10             | 5             | 5             |               |           |
| Andrey |        |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       | 12             |               | 12            |               |           |

Embroidery Name production tracking details

| Name   | Position | PDP Number | State | Item Number | Size | Color | Configuration | SO line Qty | PDP Total | In Production | Completed | Remaining | Error |
|--------|----------|------------|-------|-------------|------|-------|---------------|-------------|-----------|---------------|-----------|-----------|-------|
| Alona  |          |            |       |             |      |       |               |             | 3         | 3             |           |           | 0     |
| Ovis   |          |            |       |             |      |       |               |             | 10        | 5             |           | 5         |       |
| Andrey |          |            |       |             |      |       |               |             | 12        | 0             |           | 10        |       |

Report as finished (1 - 5003)

| Report as finished (1 - 5003)            |             |             |             |           |        |                                                               |          |                |         |             |               |              |                |             |                                     |
|------------------------------------------|-------------|-------------|-------------|-----------|--------|---------------------------------------------------------------|----------|----------------|---------|-------------|---------------|--------------|----------------|-------------|-------------------------------------|
| Overview   General   Information   Batch |             |             |             |           |        |                                                               |          |                |         |             |               |              |                |             |                                     |
| Name                                     | Lot ID      | Production  | Item number | Size      | Colour | Configuration                                                 | Position | Sales Line Qty | PDP Qty | CW good qty | Good quantity | CW error qty | Error quantity | Error cause | End job                             |
| Alona                                    | IL002087862 | PDP00002499 | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 3              | 3       |             | 1             | 2            |                |             | <input checked="" type="checkbox"/> |
| Ovis                                     |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 10             | 5       |             | 3             | 2            |                |             |                                     |
| Andrey                                   |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 12             |         |             |               |              |                |             |                                     |

“End job” marked by default and Production order will be closed and new Production order open for Error quantity from “Report as finished” form. Check that new PDP created with Error Qty by MRP.

Create new PDP with 4 inits from Error Qty. New PDP # PDP00002502, new PO (do we need to include in purchase Embroidery).

Check on SO line: “Embroidery Name Tracking details”.

Remaining Qty includes Error Qty.

Embroidery Name Production Tracking Details

| Embroidery Name Production Tracking Details |             |             |             |           |        |                                                               |          |                |               |               |               |           |  |  |
|---------------------------------------------|-------------|-------------|-------------|-----------|--------|---------------------------------------------------------------|----------|----------------|---------------|---------------|---------------|-----------|--|--|
| Overview   General   Information   Batch    |             |             |             |           |        |                                                               |          |                |               |               |               |           |  |  |
| Name                                        | Lot ID      | Production  | Item number | Size      | Colour | Configuration                                                 | Position | Sales Line Qty | In Production | Remaining Qty | Completed Qty | Error Qty |  |  |
| Alona                                       | IL002087862 | PDP00002499 | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 3              |               | 2             | 1             | 2         |  |  |
| Ovis                                        |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 10             |               | 7             | 3             | 2         |  |  |
| Andrey                                      |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 12             |               | 12            |               |           |  |  |

Receive and Transfer new Qty: 10. Start PDP00002501 (Qty: 17) for received Qty: 10. New PDP00002503 for Qty: 7 created.  
 Add PDP status column before Names. Error from last PDP.

| Start (1 - 5003) |        |             |        |           |        |                                                                |          |           |     |               |
|------------------|--------|-------------|--------|-----------|--------|----------------------------------------------------------------|----------|-----------|-----|---------------|
| Names            |        |             |        |           |        |                                                                |          |           |     |               |
| Production       | Name   | Item number | Status | Size      | Colour | Configuration                                                  | Position | Qty Total | PDP | Remaining Qty |
| PDP00002501      | Alona  | CS_4075     |        | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       | 3         |     |               |
|                  | Ovis   | CS_4075     |        | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       | 10        | 5   |               |
|                  | Andrey | CS_4075     |        | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       | 12        | 5   | 7             |

Check SO line: “Embroidery Name Tracking details”. Both started PDPs shown on form.

| Embroidery Name Production Tracking Details |             |             |             |           |        |                                                                |          |                |               |               |               |           |
|---------------------------------------------|-------------|-------------|-------------|-----------|--------|----------------------------------------------------------------|----------|----------------|---------------|---------------|---------------|-----------|
| Overview                                    |             |             |             |           |        |                                                                |          |                |               |               |               |           |
| Name                                        | Lot ID      | Production  | Item number | Size      | Colour | Configuration                                                  | Position | Sales Line Qty | In Production | Remaining Qty | Completed Qty | Error Qty |
| Alona                                       | IL002087862 | PDP00002499 | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       | 3              |               | 2             | 1             | 2         |
| Ovis                                        |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       | 10             |               | 7             | 3             | 2         |
| Andrey                                      |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       | 12             |               | 12            |               |           |

| Name   | Lot ID      | Production  | Item number | Size      | Colour | Configuration                                                  | Position | Sales Line Qty | In Production | Remaining Qty | Completed Qty | Error Qty |
|--------|-------------|-------------|-------------|-----------|--------|----------------------------------------------------------------|----------|----------------|---------------|---------------|---------------|-----------|
| Alona  | IL002087862 | PDP00002501 | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       | 3              | 0             | 2             | 1             |           |
| Ovis   |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       | 10             | 5             | 2             | 3             |           |
| Andrey |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       | 12             | 5             | 7             |               |           |

Report as finish all items successfully.

We have 2 open PDPs: PDP00002502 for 4 Error units, and PDP00002503 for 7 Remaining units.

Report as finished (1 - 5003)

| Overview |             |             |             |           |        |                                                                |          |  |  |    | Sales Line Qty | PDP Qty | CW good qty | Good quantity | CW error qty | Error quantity | Error cause                         | End job |
|----------|-------------|-------------|-------------|-----------|--------|----------------------------------------------------------------|----------|--|--|----|----------------|---------|-------------|---------------|--------------|----------------|-------------------------------------|---------|
| Name     | Lot ID      | Production  | Item number | Size      | Colour | Configuration                                                  | Position |  |  |    |                |         |             |               |              |                |                                     |         |
| Alona    | IL002087862 | PDP00002501 | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       |  |  | 3  |                |         |             |               |              |                | <input checked="" type="checkbox"/> |         |
| Ovis     |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       |  |  | 10 | 5              |         | 5           |               |              |                |                                     |         |
| Andrey   |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       |  |  | 12 | 5              |         | 5           |               |              |                |                                     |         |

Check SO line: “Embroidery Name Tracking details”. Both started PDPs shown on form.

Embroidery Name Production Tracking Details

| Overview |             |             |             |           |        |                                                                |          |  |  |    | Sales Line Qty | In Production | Remaining Qty | Completed Qty | Error Qty |
|----------|-------------|-------------|-------------|-----------|--------|----------------------------------------------------------------|----------|--|--|----|----------------|---------------|---------------|---------------|-----------|
| Name     | Lot ID      | Production  | Item number | Size      | Colour | Configuration                                                  | Position |  |  |    |                |               |               |               |           |
| Alona    | IL002087862 | PDP00002499 | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       |  |  | 3  |                | 2             | 1             | 2             |           |
| Ovis     |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       |  |  | 10 |                | 7             | 3             | 2             |           |
| Andrey   |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       |  |  | 12 |                | 12            |               |               |           |

| Overview |             |             |             |           |        |                                                                |          |  |  |    | Sales Line Qty | In Production | Remaining Qty | Completed Qty | Error Qty |
|----------|-------------|-------------|-------------|-----------|--------|----------------------------------------------------------------|----------|--|--|----|----------------|---------------|---------------|---------------|-----------|
| Name     | Lot ID      | Production  | Item number | Size      | Colour | Configuration                                                  | Position |  |  |    |                |               |               |               |           |
| Alona    | IL002087862 | PDP00002501 | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       |  |  | 3  |                | 2             | 1             |               |           |
| Ovis     |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       |  |  | 10 |                | 2             | 8             |               |           |
| Andrey   |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       |  |  | 12 |                | 7             | 5             |               |           |

Receive and Transfer new Qty: 6. Start PDP00002502 for Qty: 4, and PDP00002503 for Qty: 2 of 7. New PDP00002504 for 5 units created.

| Start (1 - 5003) |        |             |         |             |        |                                                                |          |           |     |               |                |              |           |  |  |
|------------------|--------|-------------|---------|-------------|--------|----------------------------------------------------------------|----------|-----------|-----|---------------|----------------|--------------|-----------|--|--|
| Names            |        |             | General | Information | Batch  |                                                                |          |           |     |               | Qty            | PDP          | Remaining |  |  |
| Production       | Name   | Item number | Status  | Size        | Colour | Configuration                                                  | Position | Qty Total | PDP | Remaining Qty | From Oper. No. | To Oper. No. |           |  |  |
| PDP00002502      | Alona  | CS_4075     |         | W28 * L32   | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       | 3         | 2   |               |                |              |           |  |  |
|                  | Ovis   | CS_4075     |         | W28 * L32   | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       | 10        | 2   |               |                |              |           |  |  |
|                  | Andrey | CS_4075     |         | W28 * L32   | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       | 12        |     | 7             |                |              |           |  |  |

| Start (1 - 5003) |        |             |         |             |        |                                                                |          |           |     |               |                |              |           |  |  |
|------------------|--------|-------------|---------|-------------|--------|----------------------------------------------------------------|----------|-----------|-----|---------------|----------------|--------------|-----------|--|--|
| Names            |        |             | General | Information | Batch  |                                                                |          |           |     |               | Qty            | PDP          | Remaining |  |  |
| Production       | Name   | Item number | Status  | Size        | Colour | Configuration                                                  | Position | Qty Total | PDP | Remaining Qty | From Oper. No. | To Oper. No. |           |  |  |
| PDP00002503      | Alona  | CS_4075     |         | W28 * L32   | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       | 3         |     |               |                |              |           |  |  |
|                  | Ovis   | CS_4075     |         | W28 * L32   | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       | 10        |     |               |                |              |           |  |  |
|                  | Andrey | CS_4075     |         | W28 * L32   | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       | 12        | 2   | 5             |                |              |           |  |  |

Check SO line: "Embroidery Name Tracking details". Both started PDPs shown on form.

| Embroidery Name Production Tracking Details |             |             |             |           |        |                                                               |          |                |               |               |               |           |
|---------------------------------------------|-------------|-------------|-------------|-----------|--------|---------------------------------------------------------------|----------|----------------|---------------|---------------|---------------|-----------|
| Overview                                    |             |             |             |           |        |                                                               |          |                |               |               |               |           |
| General                                     |             |             |             |           |        |                                                               |          |                |               |               |               |           |
| Information                                 |             |             |             |           |        |                                                               |          |                |               |               |               |           |
| Batch                                       |             |             |             |           |        |                                                               |          |                |               |               |               |           |
| Name                                        | Lot ID      | Production  | Item number | Size      | Colour | Configuration                                                 | Position | Sales Line Qty | In Production | Remaining Qty | Completed Qty | Error Qty |
| Alona                                       | IL002087862 | PDP00002499 | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 3              |               | 2             | 1             | 2         |
| Ovis                                        |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 10             |               | 7             | 3             | 2         |
| Andrey                                      |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 12             |               | 12            |               |           |
|                                             |             |             |             |           |        |                                                               |          |                |               |               |               |           |
| Name                                        | Lot ID      | Production  | Item number | Size      | Colour | Configuration                                                 | Position | Sales Line Qty | In Production | Remaining Qty | Completed Qty | Error Qty |
| Alona                                       | IL002087862 | PDP00002501 | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 3              |               | 2             | 1             |           |
| Ovis                                        |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 10             |               | 2             | 8             |           |
| Andrey                                      |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 12             |               | 7             | 5             |           |
|                                             |             |             |             |           |        |                                                               |          |                |               |               |               |           |
| Name                                        | Lot ID      | Production  | Item number | Size      | Colour | Configuration                                                 | Position | Sales Line Qty | In Production | Remaining Qty | Completed Qty | Error Qty |
| Alona                                       | IL002087862 | PDP00002502 | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 3              | 2             |               | 1             |           |
| Ovis                                        |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 10             | 2             |               | 8             |           |
| Andrey                                      |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 12             |               | 7             | 5             |           |
|                                             |             |             |             |           |        |                                                               |          |                |               |               |               |           |
| Name                                        | Lot ID      | Production  | Item number | Size      | Colour | Configuration                                                 | Position | Sales Line Qty | In Production | Remaining Qty | Completed Qty | Error Qty |
| Alona                                       | IL002087862 | PDP00002503 | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 3              |               |               | 1             |           |
| Ovis                                        |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 10             |               |               | 8             |           |
| Andrey                                      |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 12             | 2             | 5             | 5             |           |

Report as finish all items successfully for Qty: 4. No PDP created as no Errors.

| Report as finished (1 - 5003)      |             |             |             |           |        |                                                               |          |                |         |             |               |              |                |             |                                     |
|------------------------------------|-------------|-------------|-------------|-----------|--------|---------------------------------------------------------------|----------|----------------|---------|-------------|---------------|--------------|----------------|-------------|-------------------------------------|
| Overview General Information Batch |             |             |             |           |        |                                                               |          |                |         |             |               |              |                |             |                                     |
| Name                               | Lot ID      | Production  | Item number | Size      | Colour | Configuration                                                 | Position | Sales Line Qty | PDP Qty | CW good qty | Good quantity | CW error qty | Error quantity | Error cause | End job                             |
| Alona                              | IL002087862 | PDP00002502 | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 3              | 2       |             | 2             |              |                |             | <input checked="" type="checkbox"/> |
| Ovis                               |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 10             | 2       |             | 2             |              |                |             |                                     |
| Andrey                             |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 12             |         |             |               |              |                |             |                                     |

Report as finish all items successfully for Qty: 2. No PDP created as no Errors.

| Report as finished (1 - 5003)      |             |             |             |           |        |                                                               |          |                |         |             |               |              |                |             |                                     |
|------------------------------------|-------------|-------------|-------------|-----------|--------|---------------------------------------------------------------|----------|----------------|---------|-------------|---------------|--------------|----------------|-------------|-------------------------------------|
| Overview General Information Batch |             |             |             |           |        |                                                               |          |                |         |             |               |              |                |             |                                     |
| Name                               | Lot ID      | Production  | Item number | Size      | Colour | Configuration                                                 | Position | Sales Line Qty | PDP Qty | CW good qty | Good quantity | CW error qty | Error quantity | Error cause | End job                             |
| Alona                              | IL002087862 | PDP00002503 | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 3              |         |             |               |              |                |             | <input checked="" type="checkbox"/> |
| Ovis                               |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 10             |         |             |               |              |                |             |                                     |
| Andrey                             |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 12             | 2       |             | 5             |              |                |             |                                     |

Receive and Transfer new Qty: 5. Start PDP00002504 for Qty: 5.

The screenshot shows the SAP 'Start' interface for operation 1 - 5003. It displays a table of production data for PDP00002504. The table has columns for Name, Item number, Status, Size, Colour, Configuration, and Position. To the right of the table, there are summary columns: Qty Total, PDP, and Remaining Qty. The Qty Total column shows values 3, 10, and 12 for the three rows. The PDP column shows a value of 5. The Remaining Qty column is empty.

| Production  | Name   | Item number | Status | Size      | Colour | Configuration                                                  | Position | Qty Total | PDP | Remaining Qty | From Oper. No. | To Oper. No. |
|-------------|--------|-------------|--------|-----------|--------|----------------------------------------------------------------|----------|-----------|-----|---------------|----------------|--------------|
| PDP00002504 | Alona  | CS_4075     |        | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       | 3         |     |               |                |              |
|             | Ovis   | CS_4075     |        | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       | 10        |     |               |                |              |
|             | Andrey | CS_4075     |        | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       | 12        | 5   |               |                |              |

Report as finish all items successfully for Qty: 5. No PDP created as no Errors.

The screenshot shows the SAP 'Report as finished' interface for operation 1 - 5003. It displays a table of production data for PDP00002504. The table has columns for Name, Lot ID, Production, Item number, Size, Colour, Configuration, Position, Sales Line Qty, PDP Qty, CW good qty, Good quantity, CW error qty, Error quantity, Error cause, and End job. The Sales Line Qty column shows values 3, 10, and 12 for the three rows. The PDP Qty column shows a value of 5. The Good quantity column shows a value of 5. The End job column has a checkmark in the last row.

| Name   | Lot ID      | Production  | Item number | Size      | Colour | Configuration                                                  | Position | Sales Line Qty | PDP Qty | CW good qty | Good quantity | CW error qty | Error quantity | Error cause | End job                             |
|--------|-------------|-------------|-------------|-----------|--------|----------------------------------------------------------------|----------|----------------|---------|-------------|---------------|--------------|----------------|-------------|-------------------------------------|
| Alona  | IL002087862 | PDP00002504 | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       | 3              |         |             |               |              |                |             | <input type="checkbox"/>            |
| Ovis   |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       | 10             |         |             |               |              |                |             |                                     |
| Andrey |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2 ; BROWN: W28 * L32: 4075 | CL       | 12             | 5       |             | 5             |              |                |             | <input checked="" type="checkbox"/> |



Check SO line: "Embroidery Name Tracking details". Both started PDPs shown on form.

| Embroidery Name Production Tracking Details |             |             |             |           |        |                                                               |          |                |               |               |               |           |
|---------------------------------------------|-------------|-------------|-------------|-----------|--------|---------------------------------------------------------------|----------|----------------|---------------|---------------|---------------|-----------|
| Overview                                    |             |             |             |           |        |                                                               | General  | Information    | Batch         |               |               |           |
| Name                                        | Lot ID      | Production  | Item number | Size      | Colour | Configuration                                                 | Position | Sales Line Qty | In Production | Remaining Qty | Completed Qty | Error Qty |
| Alona                                       | IL002087862 | PDP00002499 | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 3              |               | 2             | 1             | 2         |
| Ovis                                        |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 10             |               | 7             | 3             | 2         |
| Andrey                                      |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 12             |               | 12            |               |           |
| Alona                                       | IL002087862 | PDP00002501 | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 3              |               | 2             | 1             |           |
| Ovis                                        |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 10             |               | 2             | 8             |           |
| Andrey                                      |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 12             |               | 7             | 5             |           |
| Alona                                       | IL002087862 | PDP00002502 | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 3              | 2             |               | 1             |           |
| Ovis                                        |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 10             | 2             |               | 8             |           |
| Andrey                                      |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 12             |               | 7             | 5             |           |
| Alona                                       | IL002087862 | PDP00002503 | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 3              |               |               | 1             |           |
| Ovis                                        |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 10             |               |               | 8             |           |
| Andrey                                      |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 12             | 2             | 5             | 5             |           |
| Alona                                       | IL002087862 | PDP00002504 | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 3              |               |               |               |           |
| Ovis                                        |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 10             |               |               |               |           |
| Andrey                                      |             |             | CS_4075     | W28 * L32 | BROWN  | Embroidery_Name:CL:2+Keyboarding:CR:2; BROWN: W28 * L32: 4075 | CL       | 12             |               |               | 5             |           |

# List of Embellishment types need for this customization:

Embellishment types (1) - Name: EmbKeyboard

File New Delete

Name Alteration AlterationOptB Applique Cresting DigiPrint EmbDeboss EmbKeyboard EmbKeyboardOptB **EmbName** EmbNameOptB Embroidery HeatRfct HeatRfctOptB HeatSeal HeatTransfer Laser NameBar NameBarOptB NameTag NameTagHS SewOnCrest SewOnCrestOptB SewOnTape SewOnTapeOptB SilkScrn

**General**

Name: EmbName

Description: Embroider name

Generic embellishment:

Recommended placement:

Embroidery details:

Name association:

Inseam:

Font type attribute: LogoFont

Operation: Embroidery

Use default vendor setup:

**Attributes**

+ Add - Remove Edit

| <input type="checkbox"/> | Name                 | Attribute type       | Use for pricing          |
|--------------------------|----------------------|----------------------|--------------------------|
| <input type="checkbox"/> | LogoFont             | LogoFont             | <input type="checkbox"/> |
| <input type="checkbox"/> | LogoSpecInstructions | LogoSpecInstructions | <input type="checkbox"/> |
| <input type="checkbox"/> | Comment              | LogoComment          | <input type="checkbox"/> |

- EmbName
- EmbNameOptB
- EmbKeyboard
- EmbKeyboardOptB
- NameBar
- NameBarOptB
- NameHeatTransfer(new)